

# Lieferprogramm

Profilserie Standard

# Programme de livraison

Série de profilé Standard

# Sales range

Profile series Standard

Ausgeführte Objekte  
Objets réalisés  
Completed projects

Profilserie Standard  
Série de profilés Standard  
Profile series Standard

*Rue Bergère, Paris/FR (Architekt: Anthony Béchu & Associés, Paris/FR )*



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**Systemübersicht**Systembeschreibung  
Typenübersicht**Sommaire du système**Description du système  
Sommaire des types**Summary of system**System description  
Summary of types**2**

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**Profilsortiment**Profilübersicht  
Glasleistenübersicht**Assortiment de profilé**Sommaire des profilés  
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Anwendungsbeispiele**Exemples portes**Coupes de détails  
Exemples d'application**Examples doors**Section details  
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**Beispiele Fenster**Schnittpunkte  
Anwendungsbeispiele**Exemples fenêtres**Coupes de détails  
Exemples d'application**Examples windows**Section details  
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Alle Ausführungen dieser Dokumentation haben wir sorgfältig und nach bestem Wissen zusammengestellt. Wir können aber keine Verantwortung für die Benützung der vermittelten Vorschläge und Daten übernehmen. Wir behalten uns technische Änderungen ohne Vorankündigung vor.  
Aktuelle Version auf [www.jansen.com](http://www.jansen.com)

Nous avons apporté le plus grand soin à l'élaboration de cette documentation. Cependant, nous déclinons toute responsabilité pour l'utilisation faite de nos propositions et de nos données.  
Nous nous réservons le droit de procéder à des modifications techniques sans préavis.  
Version actuelle sur [www.jansen.com](http://www.jansen.com)

All the information contained in this documentation is given to the best of our knowledge and ability. However, we decline all responsibility for the use made of these suggestions and data.  
We reserve the right to effect technical modifications without prior warning.  
Current version available at [www.jansen.com](http://www.jansen.com)

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## **Merkmale**

### **Caractéristiques**

### **Characteristics**

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- Stahlsystem für Türen, Fenster und Festverglasungen
- Bautiefe 40, 50, 60 und 80 mm
- Wandstärken 2 mm
- Aufschlagende (nicht flächenbündige) Konstruktionen
- Systemlösungen für Drehtüren, Pendeltüren, Bogentüren mit oder ohne Seitenteile und Oberlichter
- Systemlösungen für Fensterkonstruktionen mit Bautiefe 50 mm
- Systemlösungen mit Beschlägesortiment für sämtliche Türkonstruktionen zur raschen und funktionssicheren Fertigung
- Stahlprofile blank oder bandverzinkt
- Geeignet für Pulver- und Nasslackbeschichtungen

- Système en acier pour portes, fenêtres et vitrages fixes
- Profondeur de montage 40, 50, 60 et 80 mm
- Épaisseurs de paroi 2 mm
- Constructions à recouvrement (non affleurantes)
- Solutions système pour portes à la française, portes battantes, portes cintrées avec ou sans parties latérales et impostes
- Solutions système pour constructions de fenêtre d'une profondeur d'encastrement de 50
- Solutions système avec choix de ferrures pour toutes les constructions de portes, permettant une réalisation rapide et sûre
- Profilés en acier brut ou galvanisé en continu
- Convient aux revêtements par poudre ou peinture liquide

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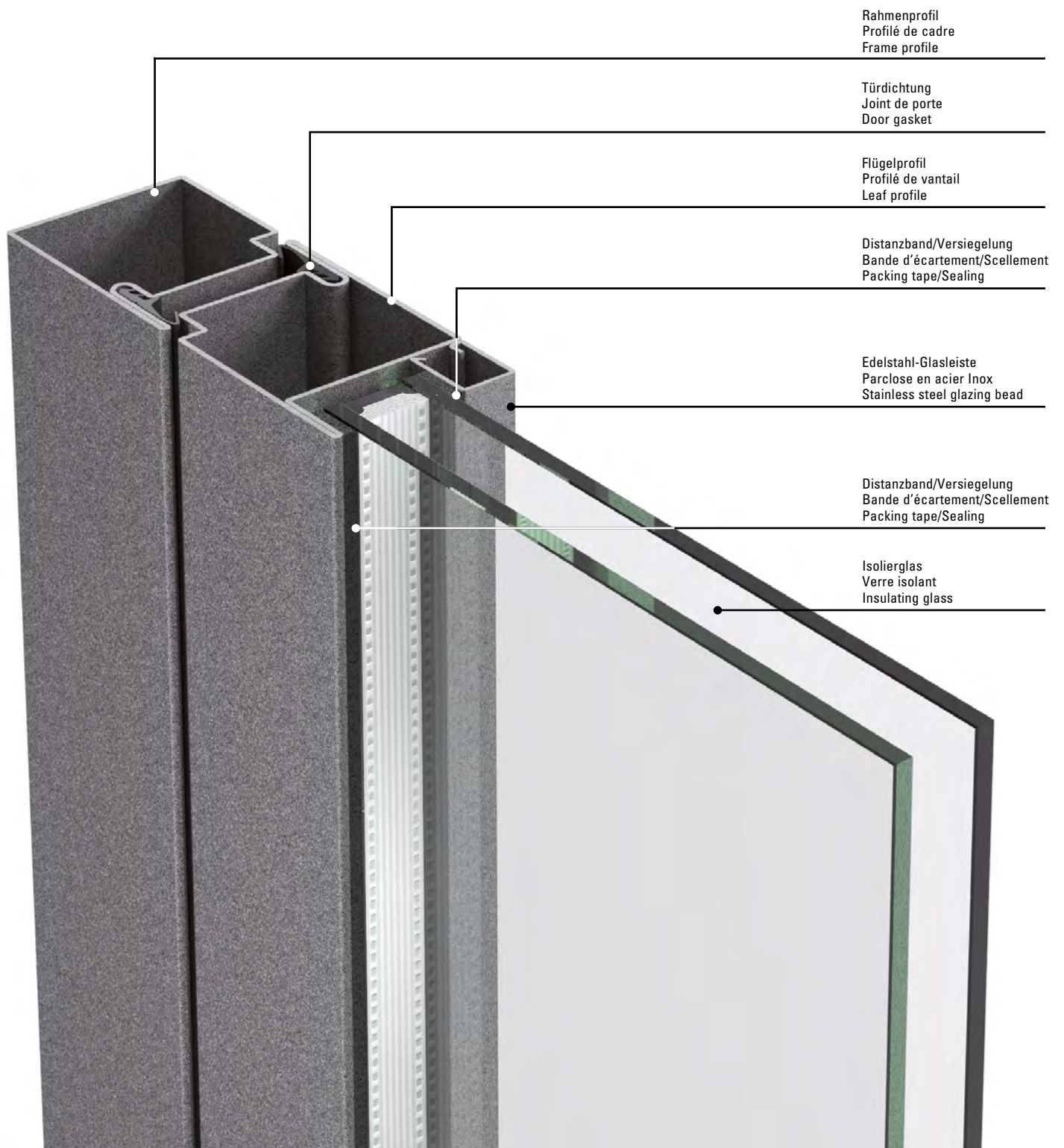
## **Profilserie Standard**

### **Série de profilés Standard**

### **Profile series Standard**

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- Steel system for doors, windows and fixed glazing
- 40, 50, 60 und 80 mm basic depth
- Wall thicknesses 2 mm
- Pitching (non-flush-mounted) constructions
- System solutions for revolving doors, swing doors, arch doors with or without side frames and transom windows
- System solutions for window constructions with installation depth of 50 mm
- System solutions with range of fittings for all door constructions for quick and functional production
- Raw finish or pre-galvanised steel profiles
- Suitable for powder and wet paint coating





**Toleranzen (598.927)**

**Tolérances (598.927)**

**Tolerances (598.927)**



**Bedienungs-, Pflege- und  
Wartungsanleitung (598.461)**

**Instructions d'emploi, d'entretien  
et de maintenance (598.468)**

**Operating and maintenance  
instructions (598.467)**



**Verarbeitung Jansen-Profilsysteme  
(598.477)**

**Usinage systèmes de profilés Jansen  
(598.491)**

**Fabrication of Jansen profile systems  
(598.492)**

## JANlsoft

JANlsoft ermöglicht die Planung, Kalkulation und Konstruktion von Jansen Systemen für Fenster, Türen und Fassaden in 2D sowie 3D. Mit der neuen Version können Planer und Verarbeiter Angebote und Bestellungen mit den entsprechenden Detailzeichnungen und Berechnungen einfach erstellen. Dank der optimierten Softwarefunktionen lässt sich der Prozess von der Arbeitsvorbereitung über die Fertigung noch effizienter gestalten.

## Jansen Docu Center

Die Plattform zum effizienten Arbeiten mit Jansen Dokumentationen. Im Jansen Docu Center stehen alle Produktinformationen jederzeit digital in der aktuellsten Version zur Verfügung: von Architekten-Informationen über Bestell- und Fertigungskatalogen bis hin zu Anleitungen und Prospekten sowie Videos. Die Inhalte können einfach und schnell aufgerufen werden. Ein für den Anwender komfortables papierloses Arbeiten, das zahlreiche Vorteile bietet.

## Download CAD Daten

**DXF**

**DWG**

Sie können die Zeichnungen in den Formaten DXF und/oder DWG herunterladen. Klicken Sie auf das entsprechende Icon und der Download erfolgt.

Die Hinweise «Artikelbibliothek/Türbeschläge/Fensterbeschläge» bedeuten, dass Sie mit einem Klick die gesamte Artikelbibliothek des entsprechenden Systems herunterladen (Profile, Beschläge, Glasleisten, Zubehör etc.).

## JANlsoft

JANlsoft permet l'étude, le calcul et la construction de systèmes Jansen en 2D et 3D pour les fenêtres, les portes et les façades. La nouvelle version permet aux projeteurs et aux transformateurs d'établir facilement des offres et des commandes avec les plans de détail et les calculs. Des préparatifs du travail à la commande de la machine, le processus peut être coordonné de manière encore plus efficace grâce aux fonctions optimisées du logiciel.

## Jansen Docu Center

La plate-forme pour travailler efficacement avec les documentations Jansen. Le Jansen Docu Center met à votre disposition les informations sur les produits, en format numérique et dans une version actualisée: des catalogues de commande et de fabrication aux instructions et prospectus, en passant par les informations destinées aux architectes et vidéos. Les contenus sont facilement et rapidement accessibles. Une manière de travailler confortable et offrant de nombreux avantages.

## Télécharger fichiers DAO

**DXF**

**DWG**

Vous pouvez télécharger les dessins aux formats DXF et/ou DWG. Cliquez sur l'icône correspondante et le téléchargement s'effectuera.

Les indications «Bibliothèque des articles/Ferures de porte/Ferures de fenêtres» signifie que vous téléchargez la totalité de la bibliothèque des articles du système donné (profilés, ferrures, parcloles, accessoires etc.).

## JANlsoft

JANlsoft allows Jansen systems for windows, doors and façades to be planned, calculated and designed in 2D and 3D. Using the new version, developers and fabricators can easily create quotations and orders with the corresponding detailed drawings and calculations. Thanks to optimised software functionality, the procedure from process planning to fabrication can be made even more efficient.

## Jansen Docu Center

The platform for working efficiently with Jansen documentation. The latest version of all the product information is available digitally at any time in the Jansen Docu Center – from order and fabrication manuals to architect information, instructions and brochures and videos. The content can be retrieved quickly and easily. The user can work conveniently without paper, which has numerous benefits.

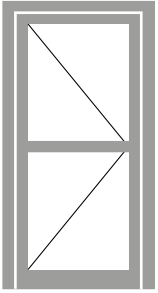
## Download CAD files

**DXF**

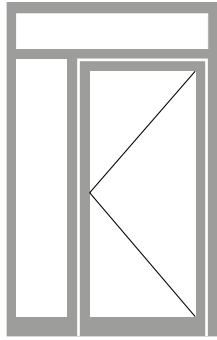
**DWG**

You can download the drawings in DXF and/or DWG format. Click on the relevant icon to begin the download.

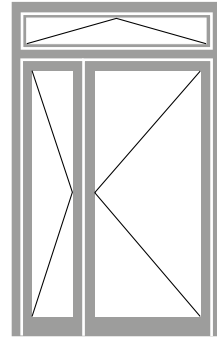
The items «Article library/Door fittings/Window fittings» means that you download the entire article library for the corresponding system with one click (profiles, fittings, glazing beads, accessories etc.).



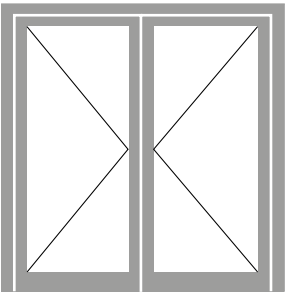
Einflügelige Türe  
Porte à un vantail  
Single leaf door



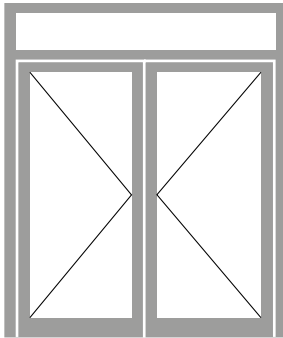
Einflügelige Türe mit Seitenteil und Oberlicht  
Porte à un vantail avec avec partie latérale  
et imposte  
Single leaf door with side light and top light



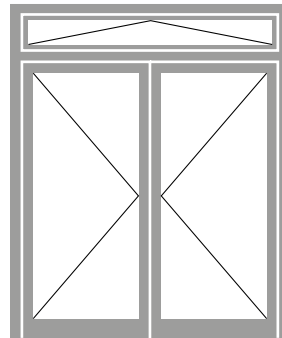
Einflügelige Türe mit beweglichem Seitenteil  
und beweglichem Oberlicht  
Porte à un vantail avec partie latérale mobile  
et imposte mobile  
Single leaf door with opening side light  
and opening top light



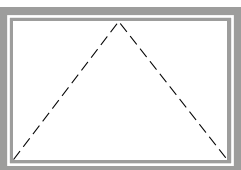
Zweiflügelige Türe  
Porte à deux vantaux  
Double leaf door



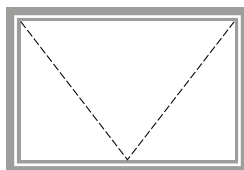
Zweiflügelige Türe mit Oberlicht  
Porte à deux vantaux avec imposte  
Double leaf door with top light



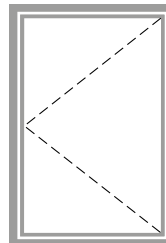
Zweiflügelige Türe mit beweglichem Oberlicht  
Porte à deux vantaux avec imposte mobile  
Double leaf door with opening top light



Kippflügel  
Fenêtre à soufflet  
Bottom-hung sash



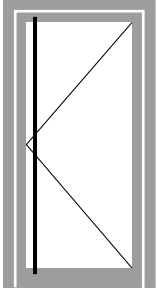
Klappflügel  
Fenêtre à clapet  
Top-hung sash



Dreh-Flügel  
Fenêtre à la française  
Side-hung sash

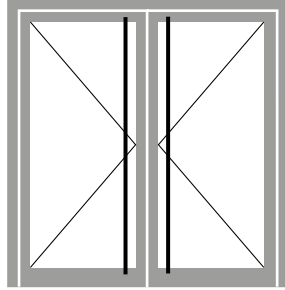


**Pendeltüren**



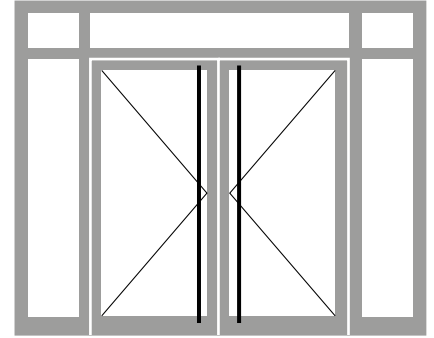
Einflügelige Türe  
Porte à un vantail  
Single leaf door

**Portes va-et-vient**



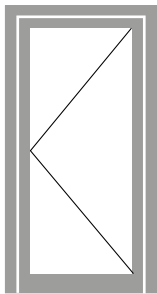
Zweiflügelige Türe  
Porte à deux vantaux  
Double leaf door

**Double action doors**



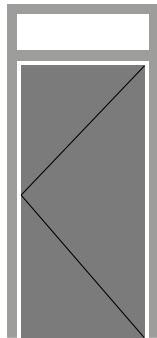
Zweiflügelige Türe mit zwei Seitenteilen und Oberlichtern  
Porte à deux vantaux avec deux parties latérales et impostes  
Double leaf door with two side lights and top lights

**Türen mit Zargenprofilen**



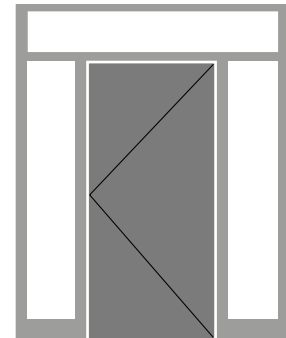
Einflügelige Türe  
Porte à un vantail  
Single leaf door

**Portes avec profilés d' huisserie**



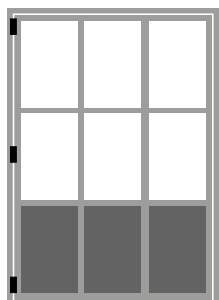
Einflügelige Holz- oder Blechtüre mit Oberlicht  
Porte à un vantail (en tôle ou en bois) avec imposte  
Single leaf door, wood or sheet metal, with top light

**Doors with casing sections**



Einflügelige Türe mit zwei Seitenteilen und Oberlicht  
Porte à un vantail avec deux parties latérales et imposte  
Single leaf door with two side lights and top light

**Industrietore**



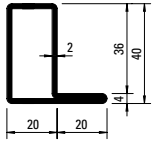
Industrietor 1-flügelig  
Porte industrielle à un vantail  
Industrial door, single leaf

**Portes industrielles**

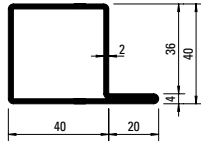
**Industrial doors**

**Profilübersicht 40 mm**  
**Sommaire des profilés 40 mm**  
**Summary of profiles 40 mm**

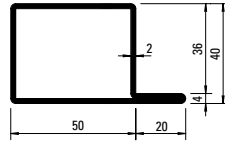
**Profilserie Standard**  
**Série de profilés Standard**  
**Profile series Standard**



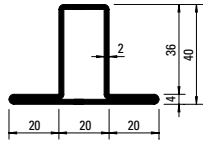
**01.415**



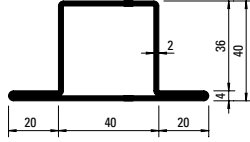
**01.485**



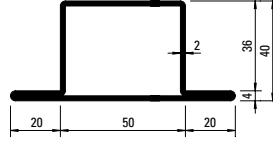
**01.487**



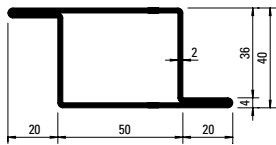
**02.415**



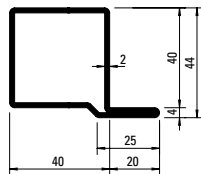
**02.485**



**02.487**



**03.487**



**11.485**

**Oberfläche/Werkstoff**

Artikel-Nr.

**ohne Zusatz** = blank

**mit Z** = bandverzinkter Stahl

**Surface/Matériau**

No. d'article

**sans supplément** = brut

**avec Z** = bande d'acier zinguée

**Surface/Material**

Part no.

**without addition** = bright

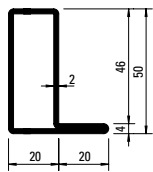
**with Z** = strip galvanised steel

Profil-Nr.	G kg/m	F cm <sup>2</sup>	I <sub>x</sub> cm <sup>4</sup>	W <sub>x</sub> cm <sup>3</sup>	I <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	U m <sup>2</sup> /m
<b>01.415</b>	2,350	3,00	6,37	2,56	4,06	1,63	0,160
<b>01.485</b>	2,900	3,70	9,39	3,93	13,30	3,94	0,200
<b>01.487</b>	3,300	4,20	10,90	4,65	20,60	5,40	0,220
<b>02.415</b>	2,970	3,78	7,49	2,72	8,37	2,79	0,200
<b>02.485</b>	3,600	4,58	10,70	4,08	22,30	5,57	0,240
<b>02.487</b>	3,920	5,00	12,30	4,78	32,50	7,22	0,260
<b>03.487</b>	3,920	5,00	13,90	6,95	32,50	7,22	0,260
<b>11.485</b>	3,050	3,88	10,70	4,36	13,60	4,01	0,208

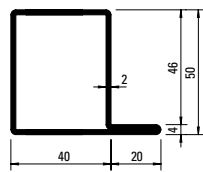
Artikelbibliothek  
 Bibliothèque des articles  
 Article library

**DXF**

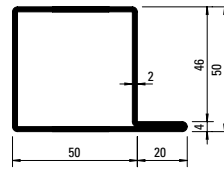
**DWG**



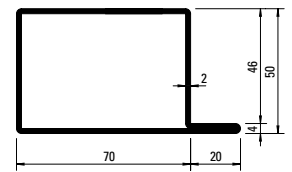
**01.535**



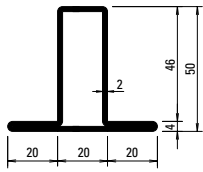
**01.565**



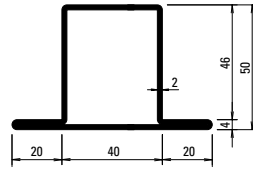
**01.570**



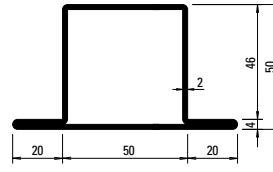
**01.590**



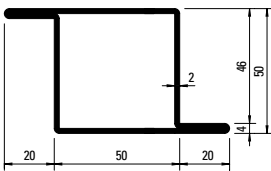
**02.535**



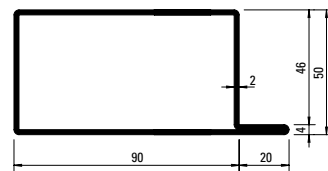
**02.565**



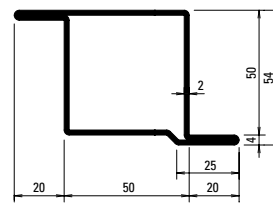
**02.570**



**03.570**



**01.587**



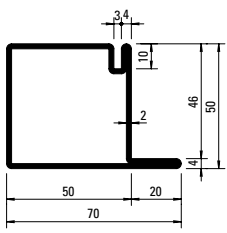
**13.570**

Profil-Nr.	G kg/m	F cm <sup>2</sup>	I <sub>x</sub> cm <sup>4</sup>	W <sub>x</sub> cm <sup>3</sup>	I <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	U m <sup>2</sup> /m
<b>01.535</b>	2,680	3,41	11,10	3,65	4,48	1,76	0,180
<b>01.565</b>	3,300	4,20	15,90	5,41	14,80	4,30	0,220
<b>01.570</b>	3,600	4,58	18,20	6,27	23,10	5,94	0,240
<b>01.590</b>	4,220	5,38	23,00	8,10	46,80	9,67	0,280
<b>01.587</b>	4,830	6,15	27,70	9,89	81,20	14,00	0,320
<b>02.535</b>	3,300	4,20	13,10	3,88	8,69	2,89	0,220
<b>02.565</b>	3,920	5,00	18,20	5,63	23,70	5,92	0,260

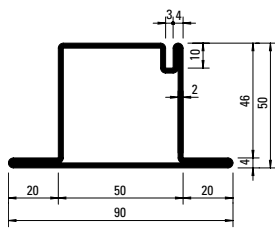
Profil-Nr.	G kg/m	F cm <sup>2</sup>	I <sub>x</sub> cm <sup>4</sup>	W <sub>x</sub> cm <sup>3</sup>	I <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	U m <sup>2</sup> /m
<b>02.570</b>	4,220	5,38	20,70	6,50	34,90	7,75	0,280
<b>03.570</b>	4,220	5,38	23,30	9,32	34,90	7,75	0,280
<b>13.570</b>	4,300	5,48	25,30	8,90	35,40	7,86	0,288

**Profilübersicht 50 mm**  
**Sommaire des profilés 50 mm**  
**Summary of profiles 50 mm**

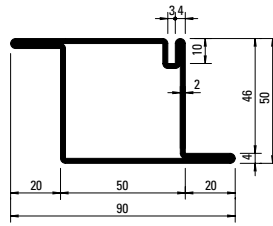
**Profilserie Standard**  
**Série de profilés Standard**  
**Profile series Standard**



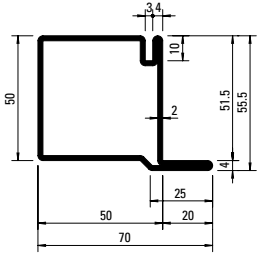
**30.030**



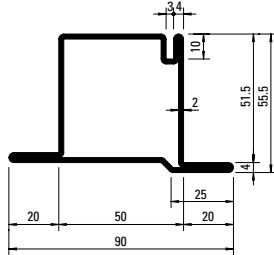
**30.235**



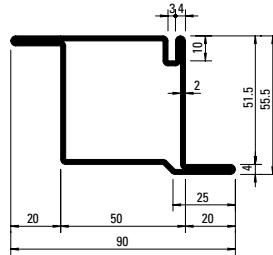
**30.265**



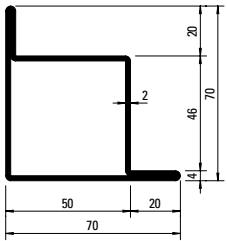
**30.430**



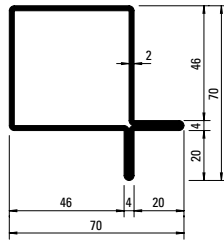
**30.628**



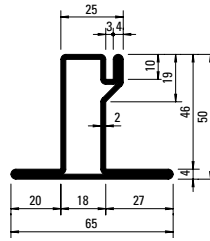
**30.465**



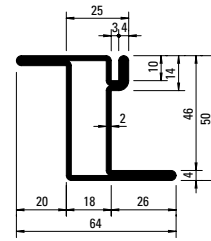
**06.570**



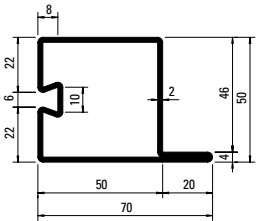
**07.570**



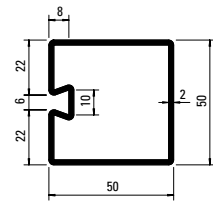
**30.600**



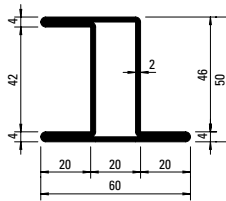
**30.620**



**32.366**



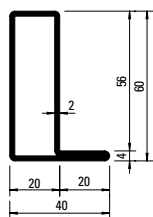
**76.726**



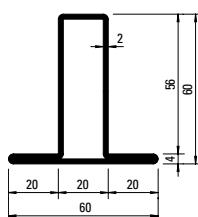
**05.535**

Profil-Nr.	G kg/m	F cm <sup>2</sup>	I <sub>x</sub> cm <sup>4</sup>	W <sub>x</sub> cm <sup>3</sup>	I <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	U m <sup>2</sup> /m
<b>05.535</b>	3,860	4,92	19,90	6,93	11,6	3,49	0,260
<b>06.570</b>	4,150	5,29	28,90	6,68	28,9	6,68	0,280
<b>07.570</b>	4,150	5,29	25,10	6,87	25,1	6,87	0,280
<b>30.030</b>	3,900	4,97	19,80	7,20	23,8	6,30	0,260
<b>30.235</b>	4,500	5,74	22,80	7,60	35,6	7,70	0,300
<b>30.265</b>	4,500	5,74	24,30	9,30	35,6	7,70	0,300

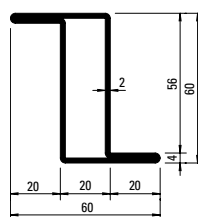
Profil-Nr.	G kg/m	F cm <sup>2</sup>	I <sub>x</sub> cm <sup>4</sup>	W <sub>x</sub> cm <sup>3</sup>	I <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	U m <sup>2</sup> /m
<b>30.430</b>	3,990	5,08	21,80	7,60	24,0	6,20	0,270
<b>30.628</b>	4,600	5,86	24,60	7,90	35,7	7,60	0,308
<b>30.465</b>	4,600	5,86	26,60	9,20	35,7	7,60	0,308
<b>32.366</b>	3,870	4,93	18,00	6,30	24,2	6,00	0,260
<b>30.600</b>	3,880	4,94	15,00	4,60	14,5	4,20	0,251
<b>30.620</b>	3,880	4,94	19,00	7,00	14,5	4,20	0,251
<b>76.726</b>	3,260	4,15	14,50	5,80	15,3	5,80	0,216



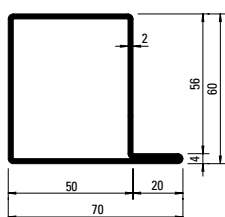
**01.635**



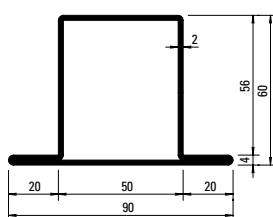
**02.635**



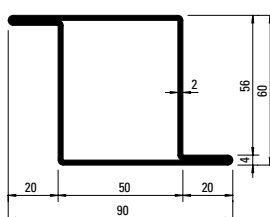
**03.635**



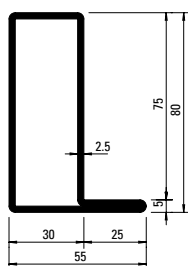
**01.685**



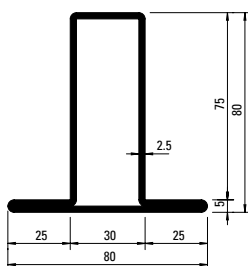
**02.685**



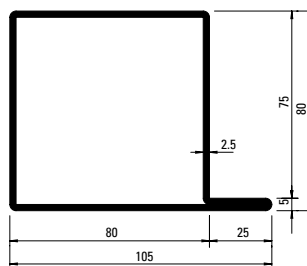
**03.685**



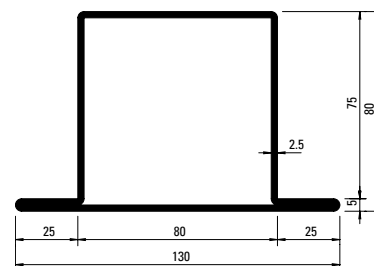
**01.730**



**02.730**



**01.740**



**02.740**

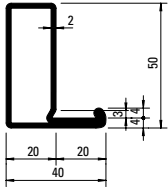
Profil-Nr.	G kg/m	F cm <sup>2</sup>	I <sub>x</sub> cm <sup>4</sup>	W <sub>x</sub> cm <sup>3</sup>	I <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	U m <sup>2</sup> /m
<b>01.635</b>	3,000	3,82	17,60	4,91	4,88	1,90	0,200
<b>02.635</b>	3,600	4,58	20,80	5,23	9,02	3,00	0,240
<b>03.635</b>	3,600	4,58	25,20	8,40	9,02	3,00	0,240
<b>01.685</b>	3,900	4,97	27,90	8,13	25,60	6,48	0,260
<b>02.685</b>	4,510	5,75	31,80	8,50	37,20	8,26	0,300
<b>03.685</b>	4,510	5,75	35,20	11,70	37,00	8,22	0,300

Profil-Nr.	G kg/m	F cm <sup>2</sup>	I <sub>x</sub> cm <sup>4</sup>	W <sub>x</sub> cm <sup>3</sup>	I <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	U m <sup>2</sup> /m
<b>01.730</b>	5,020	6,40	52,90	11,20	16,0	4,61	0,263
<b>01.740</b>	7,000	8,92	92,20	20,40	108,0	18,70	0,370
<b>02.730</b>	6,010	7,65	63,20	12,10	28,0	7,00	0,313
<b>02.740</b>	7,950	10,13	104,00	21,20	151,0	23,20	0,420

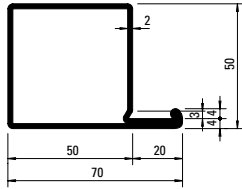
**Zargenprofile**

**Profilés d'huissérie**

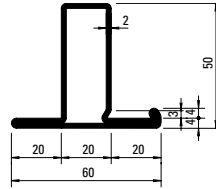
**Casing sections**



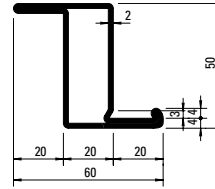
**32.109**



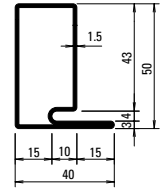
**32.042**



**32.085**



**32.105**



**30.021**

**Oberfläche/Werkstoff**

Artikel-Nr.

**ohne Zusatz** = blank

**mit Z** = bandverzinkter Stahl

**Surface/Matériau**

No. d'article

**sans supplément** = brut

**avec Z** = bande d'acier zinguée

**Surface/Material**

Part no.

**without addition** = bright

**with Z** = strip galvanised steel

Profil-Nr.	G kg/m	F cm <sup>2</sup>	I <sub>x</sub> cm <sup>4</sup>	W <sub>x</sub> cm <sup>3</sup>	I <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	U m <sup>2</sup> /m
<b>32.042</b>	3,710	4,73	18,40	6,29	24,20	6,32	0,239
<b>32.085</b>	3,380	4,30	13,30	3,90	9,80	3,10	0,227
<b>32.105</b>	3,380	4,30	17,70	6,80	9,80	3,10	0,227
<b>32.109</b>	2,750	3,50	12,60	4,20	5,40	2,20	0,186
<b>30.021</b>	2,220	2,83	9,48	3,10	3,81	1,59	0,193

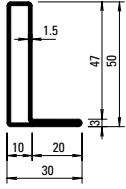
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 Article library

**DXF** **DWG**

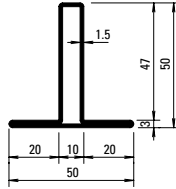
**Renovationsprofile**

**Profilés de rénovation**

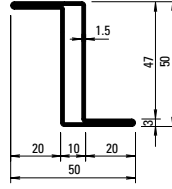
**Renovation profiles**



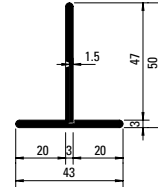
**01.531**  
**01.531 Z**



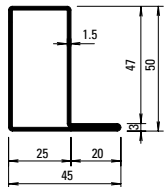
**02.531**  
**02.531 Z**



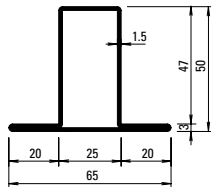
**03.531**  
**03.531 Z**



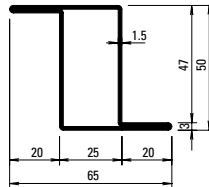
**400.023**  
**400.023 Z**



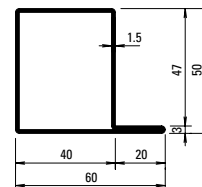
**01.534**  
**01.534 Z**



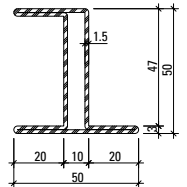
**02.534**  
**02.534 Z**



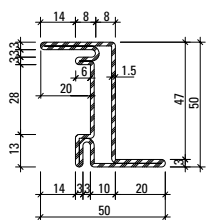
**03.534**  
**03.534 Z**



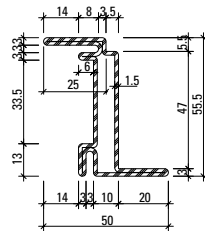
**01.564**  
**01.564 Z**



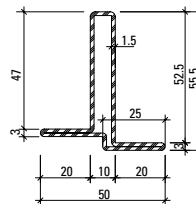
**05.531 Z**



**30.614 Z**



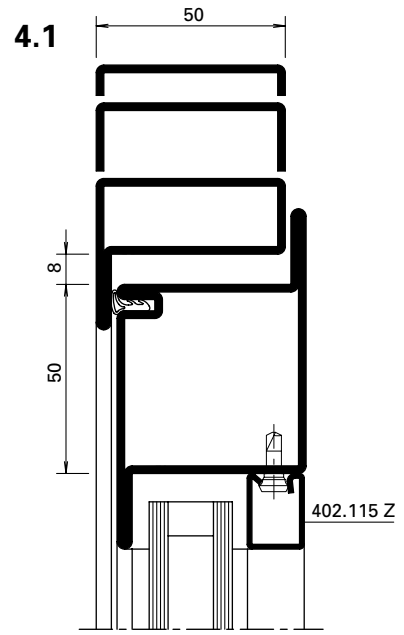
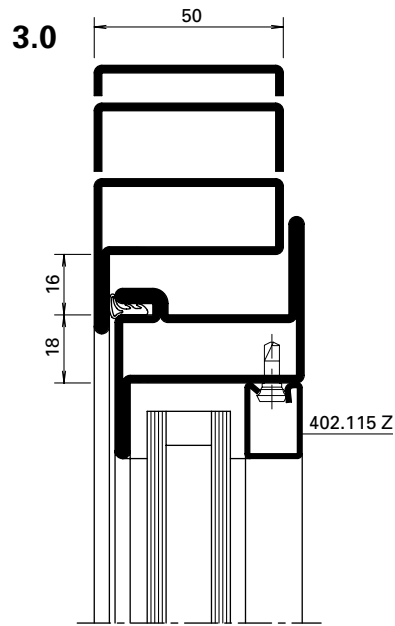
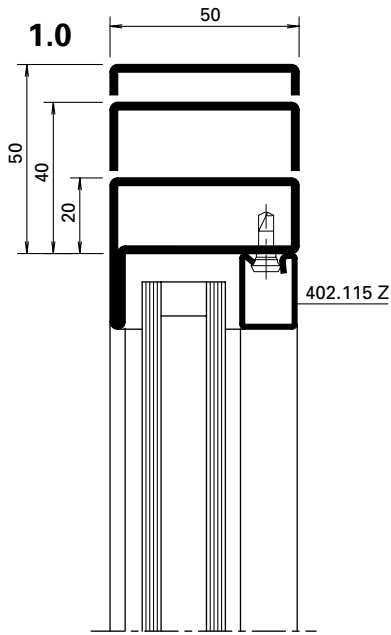
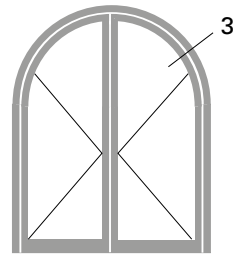
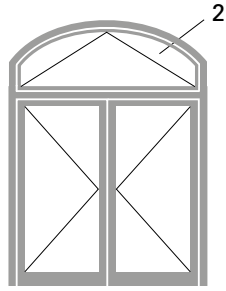
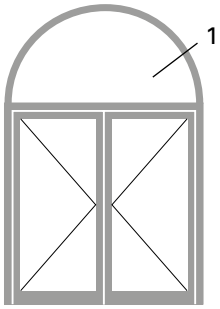
**30.613 Z**



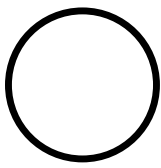
**12.550 Z**

Profil-Nr.	G	F	I <sub>x</sub>	W <sub>x</sub>	I <sub>y</sub>	W <sub>y</sub>	U
	kg/m	cm <sup>2</sup>	cm <sup>4</sup>	cm <sup>3</sup>	cm <sup>4</sup>	cm <sup>3</sup>	m <sup>2</sup> /m
<b>01.531</b>	1,881	2,26	6,55	2,11	1,42	0,67	0,155
<b>02.531</b>	2,240	2,86	8,00	2,31	3,26	1,30	0,195
<b>03.531</b>	2,240	2,85	10,63	4,25	3,25	1,30	0,194
<b>05.531</b>	2,700	3,44	13,37	4,61	4,53	1,64	0,234
<b>400.023</b>	2,657	2,62	6,63	1,87	1,91	0,88	0,182

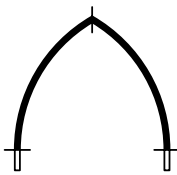
Profil-Nr.	G	F	I <sub>x</sub>	W <sub>x</sub>	I <sub>y</sub>	W <sub>y</sub>	U
	kg/m	cm <sup>2</sup>	cm <sup>4</sup>	cm <sup>3</sup>	cm <sup>4</sup>	cm <sup>3</sup>	m <sup>2</sup> /m
<b>01.534</b>	2,130	2,71	9,35	3,11	4,78	1,73	0,185
<b>02.534</b>	2,590	3,30	10,99	3,30	8,56	2,63	0,224
<b>03.534</b>	2,590	3,30	10,99	3,30	8,56	2,63	0,224
<b>01.564</b>	2,490	3,17	12,10	4,12	11,2	3,25	0,216
<b>30.614</b>	2,710	3,45	12,61	4,79	3,65	1,38	0,234
<b>30.613</b>	2,820	3,60	15,98	5,44	3,66	1,38	0,244
<b>12.550</b>	2,340	3,00	9,49	2,58	3,27	1,30	0,205



Halbrundbogen  
 Plein cintre  
 Semi-circular arch



Rundbogen  
 Arc complet  
 Round arch



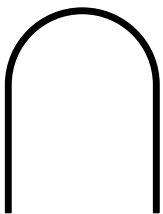
Spitzbogen  
 Ogive  
 Gothic arch



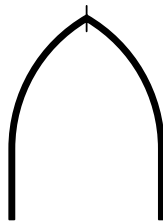
Stichbogen  
 Arc bombé  
 Segmented arch



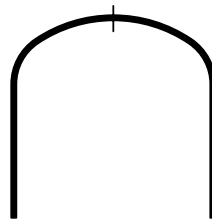
Korbbogen  
 Anse de panier  
 Oval arch



Halbrundbogen mit Schenkel  
 Arc surhaussé  
 Semi-circular arch with side extension



Spitzbogen mit Schenkel  
 Arc en ogive  
 Gothic arch with side extension



Korbbogen mit Schenkel  
 Anse de panier prolongée  
 Oval arch with side extension



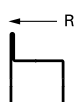
**Bogentüren**  
**Portes cintrées**  
**Arched doors**

**Profilserie Standard**  
**Série de profilés Standard**  
**Profile series Standard**

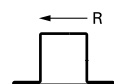
Profil Profilé Profile	Min. Radius Rayon min. Min. radius R
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01.415	300 mm
01.485	400 mm
01.487	500 mm
01.535	350 mm
01.565	300 mm
01.570	500 mm
01.587	1500 mm
01.592	1500 mm
01.590	1000 mm
01.635	400 mm
01.685	600 mm
01.740	850 mm



01.415	500 mm
01.485	600 mm
01.487	600 mm
01.535	500 mm
01.565	600 mm
01.570	600 mm

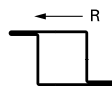


02.415	500 mm
02.485	500 mm
02.487	600 mm
02.535	500 mm
02.565	500 mm
02.570	600 mm
02.635	500 mm
02.685	1000 mm
02.740	1000 mm

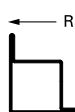


02.415	500 mm
02.485	500 mm
02.487	600 mm
02.535	600 mm
02.565	600 mm
02.570	600 mm
02.635	600 mm

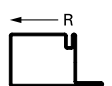
Profil Profilé Profile	Min. Radius Rayon min. Min. radius R
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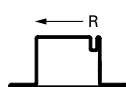
03.487	600 mm
03.570	600 mm
03.635	800 mm
03.685	1000 mm



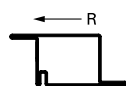
06.570	1500 mm
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30.030	500 mm
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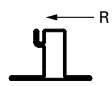
30.235	600 mm
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30.265	600 mm
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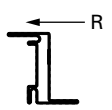


32.042	500 mm
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30.600	500 mm
--------	--------

30.620	500 mm
--------	--------



30.614	300 mm
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Stahl-Glasleisten Parcloles en acier Steel glazing beads	Min. Radius Rayon min. Min. radius R
--	---



402.112 Z	500 mm
402.115 Z	500 mm
402.120 Z	600 mm
402.125 Z	750 mm
402.130 Z	1000 mm
402.135 Z	1500 mm



62.507 Z	300 mm
62.508 Z	300 mm
62.509 Z	300 mm

Aluminium-Glasleisten Parcloles en aluminium Aluminium glazing beads	Min. Radius Rayon min. Min. radius R
--	---



404.109	400 mm
404.112	400 mm
404.115	400 mm
404.120	400 mm
404.125	450 mm
404.130	500 mm
404.135	600 mm



405.110	500 mm
405.115	500 mm
405.120	500 mm
405.125	800 mm
405.130	1000 mm
406.903	500 mm
406.905	500 mm
406.907	500 mm
406.909	600 mm

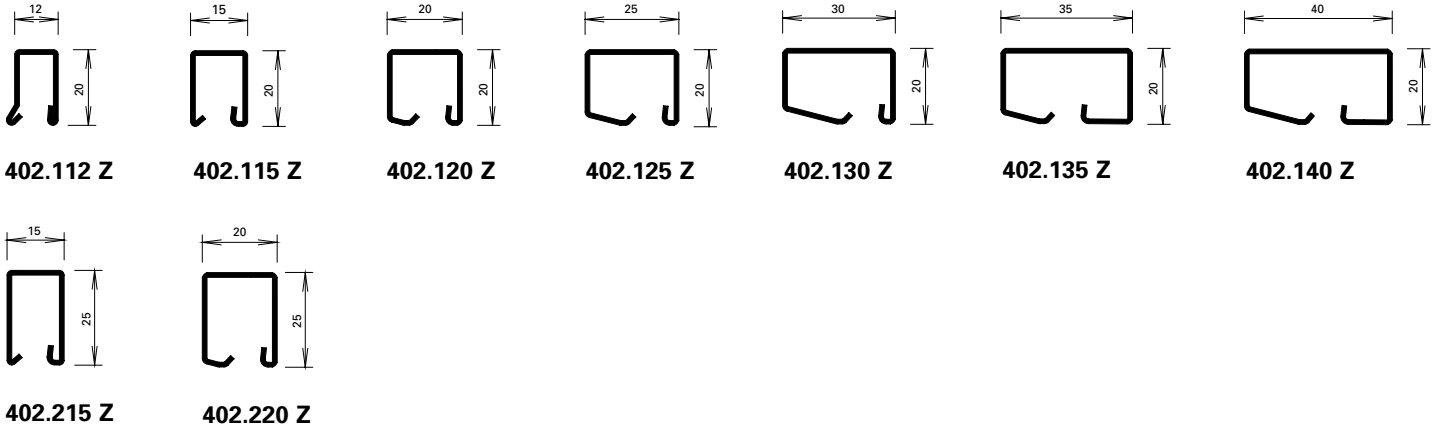
**Glasleisten (Massstab 1:2)**  
**Parcloses (échelle 1:2)**  
**Glazing beads (scale 1:2)**

Profilserie Standard  
 Série de profilés Standard  
 Profile series Standard

**Stahl-Glasleisten aus  
 bandverzinktem Stahl (Länge 6 m)**


**Parcloses en acier en bandes d'acier  
 zinguées (longueur 6 m)**


**Steel glazing beads made of  
 galvanised strip (length 6 m)**



 **450.007**  
**Befestigungsknopf**  
 VE = 50 Magazine à 10 Knöpfe  
**Bouton de fixation**  
 UV = 50 magasins à 10 pièces  
**Fastening stud**  
 PU = 50 magazines with 10 studs

 **450.008**  
**Befestigungsknopf**  
 VE = 400 Magazine à 10 Knöpfe  
**Bouton de fixation**  
 UV = 400 magasins à 10 pièces  
**Fastening stud**  
 PU = 400 magazines with 10 studs

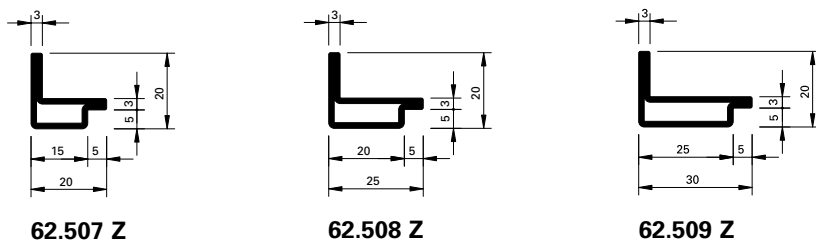
 **450.006**  
**Befestigungsknopf (kurz) SR1**  
 Bohrdurchmesser  $\varnothing$  3,5 mm  
 VE = 100 Stück  
**Bouton de fixation (court) SR1**  
 Diamètre de perçage  $\varnothing$  3,5 mm  
 UV = 100 pièces  
**Fastening stud (short) SR1**  
 Hole diameter  $\varnothing$  3,5 mm  
 PU = 100 pieces

 **450.009**  
**Befestigungsknopf**  
 VE = 1000 Stück lose  
**Bouton de fixation**  
 UV = 1000 pièces  
**Fastening stud**  
 PU = 1000 pieces

**Winkelkontur-Stahl-Glasleisten  
 (Länge ca. 6 m)**

**Parcloses en acier à contour angulaire  
 (longueur env. 6 m)**

**Angle contour steel glazing beads  
 (length approx. 6 m)**



**mit Z = bandverzinkter Stahl**

**avec Z = bande d'acier zinguée**

**with Z = strip galvanised steel**

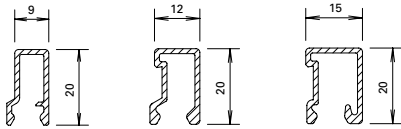
**Glasleisten (Massstab 1:2)**  
**Parcloses (échelle 1:2)**  
**Glazing beads (scale 1:2)**

Profilserie Standard  
 Série de profilés Standard  
 Profile series Standard

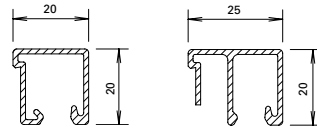
**Aluminium-Glasleisten  
(Länge 6 m)**

**Parcloses en aluminium  
(longueur 6 m)**

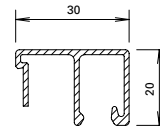
**Aluminium glazing beads  
(length 6 m)**



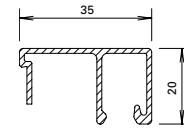
**404.109\***    **404.112**    **404.115**



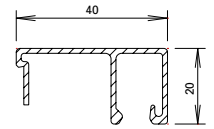
**404.120**    **404.125**



**404.130**



**404.135**



**404.140**



**450.007**

**Befestigungsknopf**

VE = 50 Magazine à 10 Knöpfe

**Bouton de fixation**

UV = 50 magasins à 10 pièces

**Fastening stud**

PU = 50 magazines with 10 studs



**450.008**

**Befestigungsknopf**

VE = 400 Magazine à 10 Knöpfe

**Bouton de fixation**

UV = 400 magasins à 10 pièces

**Fastening stud**

PU = 400 magazines with 10 studs



**450.006**

**Befestigungsknopf (kurz) SR1**

Bohrdurchmesser  $\varnothing$  3,5 mm

VE = 100 Stück

**Bouton de fixation (court) SR1**

Diamètre de perçage  $\varnothing$  3,5 mm

UV = 100 pièces

**Fastening stud (short) SR1**

Hole diameter  $\varnothing$  3,5 mm

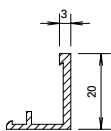
PU = 100 pieces

- \* nur für Paneele geeignet
- \* uniquement pour panneaux
- \* only suitable for panels

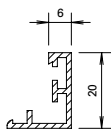
**Aluminium-Glasleisten  
(Länge 6 m)**

**Parcloses en aluminium  
(longueur 6 m)**

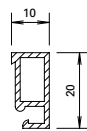
**Aluminium glazing beads  
(length 6 m)**



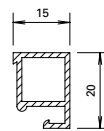
**405.103**



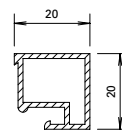
**405.106**



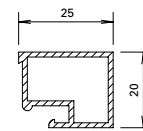
**405.110**



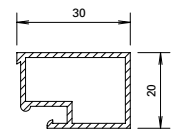
**405.115**



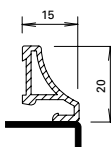
**405.120**



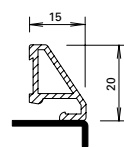
**405.125**



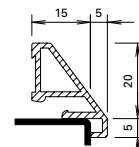
**405.130**



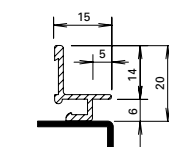
**406.905**



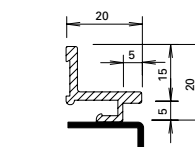
**406.907**



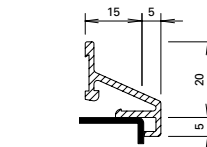
**406.901**



**406.903**



**406.909**



**406.996**



**450.022**

**Befestigungsfeder**

Edelstahl, inkl. Schraube,  
Bohrdurchmesser  $\varnothing$  3,5 mm  
VE = 100 Stück

**Ressort de fixation**

acier Inox, vis inclus,  
diamètre de perçage  $\varnothing$  3,5 mm  
UV = 100 pièces

**Fixing spring**

stainless steel, incl. screw,  
hole diameter  $\varnothing$  3,5 mm  
PU = 100 pieces



**450.020**

**Befestigungsknopf**

Kunststoff  
VE = 100 Stück

**Bouton de fixation**

matière plastique  
UV = 100 pièces

**Fastening stud**

plastic  
PU = 100 pieces



**450.021**

**Schraube M3x12**

Stahl verzinkt,  
Bohrdurchmesser  $\varnothing$  2,8 mm  
VE = 100 Stück

**Vis M3x12**

acier zingué,  
diamètre de perçage  $\varnothing$  2,8 mm  
UV = 100 pièces

**Screw M3x12**

galvanised steel,  
hole diameter  $\varnothing$  2,8 mm  
PU = 100 pieces

**Glasleisten**  
**Parcloses**  
**Glazing beads**

Artikel-Nr.	G kg/m	B m <sup>2</sup> /m
<b>402.112 Z</b>	0,550	0,062
<b>402.115 Z</b>	0,600	0,066
<b>402.120 Z</b>	0,670	0,074
<b>402.125 Z</b>	0,740	0,083
<b>402.130 Z</b>	0,844	0,092
<b>402.135 Z</b>	0,960	0,103
<b>402.140 Z</b>	1,045	0,112
<b>402.215 Z</b>	0,690	0,068
<b>402.220 Z</b>	0,770	0,082

Artikel-Nr.	G kg/m	B m <sup>2</sup> /m
<b>62.507 Z</b>	0,840	0,076
<b>62.508 Z</b>	0,960	0,086
<b>62.509 Z</b>	1,090	0,096

Artikel-Nr.	G kg/m	U m <sup>2</sup> /m	P m <sup>2</sup> /m
<b>404.109</b>	0,180	0,102	0,029
<b>404.112</b>	0,202	0,110	0,032
<b>404.115</b>	0,226	0,117	0,035
<b>404.120</b>	0,252	0,148	0,040
<b>404.125</b>	0,310	0,178	0,045
<b>404.130</b>	0,330	0,188	0,050
<b>404.135</b>	0,350	0,198	0,055
<b>404.140</b>	0,380	0,208	0,060

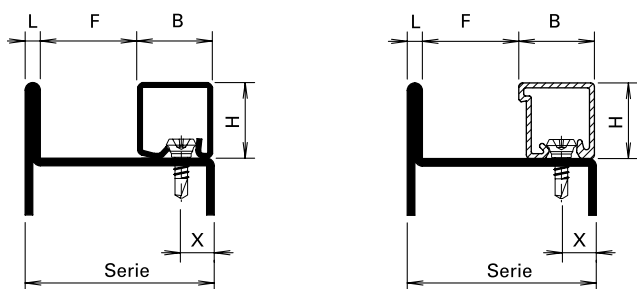
**Profilserie Standard**  
**Série de profilés Standard**  
**Profile series Standard**

Artikel-Nr.	G kg/m	U m <sup>2</sup> /m	P m <sup>2</sup> /m
<b>405.103</b>	0,197	0,082	0,023
<b>405.106</b>	0,212	0,109	0,026
<b>405.110</b>	0,204	0,074	0,030
<b>405.115</b>	0,240	0,084	0,035
<b>405.120</b>	0,295	0,093	0,040
<b>405.125</b>	0,330	0,103	0,045
<b>405.130</b>	0,365	0,113	0,050
<b>406.901</b>	0,280	0,104	0,040
<b>406.903</b>	0,157	0,082	0,039
<b>406.905</b>	0,211	0,075	0,029
<b>406.907</b>	0,217	0,075	0,029
<b>406.909</b>	0,252	0,094	0,045
<b>406.996</b>	0,246	0,119	0,039

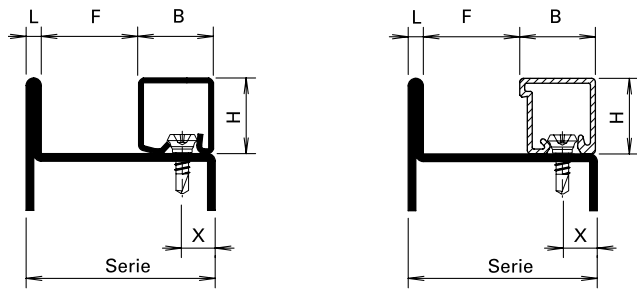
G = Gewicht  
 B = Beschichtungsfläche  
 U = Abwicklung umlaufend  
 P = Polierabwicklung

G = Poids  
 B = Surface à traiter  
 U = Périmètre extérieur  
 P = Périmètre à polir

G = Weight  
 B = Coated surface  
 U = Circumferential development  
 P = Circumferential polishing



Serie mm	L mm	F mm	Artikel-Nr. No d'article Code no.	H mm	B mm	Knopf Bouton Stud	x mm
40	4	11	402.125 Z	20	25	450.007	9
40	4	16	402.120 Z	20	20	450.007	9
40	4	21	402.115 Z	20	15	450.007	9
40	4	24	402.112 Z	20	12	450.007	9
40	4	11	404.125	20	25	450.007	9
40	4	16	404.120	20	20	450.007	9
40	4	21	404.115	20	15	450.007	9
40	4	24	404.112	20	12	450.007	7
40	4	27	404.109	20	9	450.007	7
50	4	11	402.135 Z	20	35	450.007	18
50	4	16	402.130 Z	20	30	450.007	9
50	4	21	402.125 Z	20	25	450.007	9
50	4	26	402.120 Z	20	20	450.007	9
50	4	31	402.115 Z	20	15	450.007	9
50	4	34	402.112 Z	20	12	450.007	7
50	4	11	404.135	20	35	450.007	9
50	4	16	404.130	20	30	450.007	9
50	4	21	404.125	20	25	450.007	9
50	4	26	404.120	20	20	450.007	9
50	4	31	404.115	20	15	450.007	9
50	4	34	404.112	20	12	450.007	7
50	4	37	404.109	20	9	450.007	7

**Glasfalzmasse****Dimension de la feuillure****Glazing rebate sizes****Profilsérie Standard****Série de profilés Standard****Profile series Standard**

Serie mm	L mm	F mm	Artikel-Nr. No d'article Code no.	H mm	B mm	Knopf Bouton Stud	x mm
60	4	16	402.140 Z	20	40	450.007	18
60	4	21	402.135 Z	20	35	450.007	18
60	4	26	402.130 Z	20	30	450.007	9
60	4	31	402.125 Z	20	25	450.007	9
60	4	36	402.120 Z	20	20	450.007	9
60	4	41	402.115 Z	20	15	450.007	9
60	4	44	402.112 Z	20	12	450.007	7
60	4	21	404.135	20	35	450.007	9
60	4	26	404.130	20	30	450.007	9
60	4	31	404.125	20	25	450.007	9
60	4	36	404.120	20	20	450.007	9
60	4	41	404.115	20	15	450.007	9
60	4	44	404.112	20	12	450.007	7
60	4	47	404.109	20	9	450.007	7
80	5	55	402.220 Z	25	20	450.007	9
80	5	60	402.215 Z	25	15	450.007	9

Wir empfehlen, die Glasleisten nur auf der Raumseite anzuwenden.

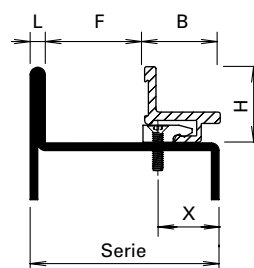
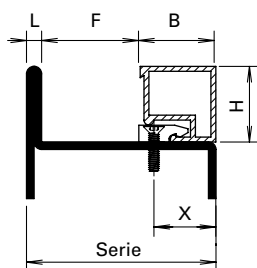
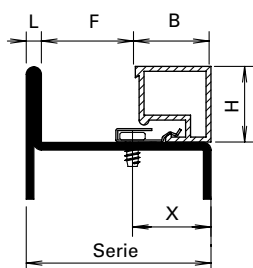
Die Masse F und x entsprechen ungefähr rahmenbündiger Glasleisten-Montage. Je nach Wandstärke der Profilstahlrohre können die Kantenradien grösser sein und aus optischen Gründen eine Veränderung des Bohrabstandes x bedingen.

Nous recommandons de n'utiliser les parclozes que du côté intérieur.

Les distances F et x correspondent à peu près au montage des parclozes à fleur du cadre. Selon l'épaisseur de la parois du tube profilé en acier, les rayons des arêtes peuvent être plus grands ce qui peut, pour des raisons d'optique, entraîner un changement de la distance de perçage x.

We recommend fitting the glazing beads on the room-side only.

Distances F and x correspond approximately to glazing beads mounted flush to the frame. Depending on the thickness of the walls of the steel sections, the radius of the edges may be larger and may require a different drilling distance x for visual effect.



Serie	L	F	Artikel-Nr. No d'article Code no.	H	B	Knopf Bouton Stud	x	Feder Ressort Spring	x
mm	mm	mm		mm	mm		mm		mm
40	4	11	405.125	20	25	450.020	21	450.022	26
40	4	16	405.120	20	20	450.020	16	450.022	21
40	4	21	405.115	20	15	450.020	11	450.022	16
40	4	26	405.110	20	10	450.020	11	450.022	16
40	4	30	405.106	20	6	450.020	21	450.022	26
40	4	33	405.103	20	3	450.020	21	450.022	26
40	4	21	406.996	20	15	450.020	11	450.022	16
40	4	16	406.909	20	20	450.020	16	450.022	21
40	4	21	406.907	20	15	450.020	11	450.022	16
40	4	21	406.905	20	15	450.020	11	450.022	16
40	4	21	406.903	20	15	450.020	16	450.022	21
40	4	21	406.901	20	15	450.020	11	450.022	16
50	4	16	405.130	20	30	450.020	26	450.022	31
50	4	21	405.125	20	25	450.020	21	450.022	26
50	4	26	405.120	20	20	450.020	16	450.022	21
50	4	31	405.115	20	15	450.020	11	450.022	16
50	4	36	405.110	20	10	450.020	11	450.022	16
50	4	40	405.106	20	6	450.020	21	450.022	26
50	4	43	405.103	20	3	450.020	21	450.022	26
50	4	31	406.996	20	15	450.020	11	450.022	16
50	4	26	406.909	20	20	450.020	16	450.022	21
50	4	31	406.907	20	15	450.020	11	450.022	16
50	4	31	406.905	20	15	450.020	11	450.022	16
50	4	31	406.903	20	15	450.020	16	450.022	21
50	4	31	406.901	20	15	450.020	11	450.022	16
60	4	26	405.130	20	30	450.020	26	450.022	31
60	4	31	405.125	20	25	450.020	21	450.022	26
60	4	36	405.120	20	20	450.020	16	450.022	21
60	4	41	405.115	20	15	450.020	11	450.022	16
60	4	46	405.110	20	10	450.020	11	450.022	16
60	4	50	405.106	20	6	450.020	21	450.022	26
60	4	53	405.103	20	3	450.020	21	450.022	26
60	4	41	406.996	20	15	450.020	16	450.022	21
60	4	36	406.909	20	20	450.020	16	450.022	21
60	4	41	406.907	20	15	450.020	11	450.022	16
60	4	41	406.905	20	15	450.020	11	450.022	16
60	4	41	406.903	20	15	450.020	16	450.022	21
60	4	41	406.901	20	15	450.020	16	450.022	21



**455.000**  
**Türdichtung**  
EPDM, schwarz  
  
VE = 100 m

**455.000**  
**Joint de porte**  
EPDM, noir  
  
UV = 100 m

**455.000**  
**Door weatherstrip**  
EPDM, black  
  
PU = 100 m



**455.997**  
**Dichtung**  
EPDM, schwarz  
  
VE = 50 m

**455.997**  
**Joint**  
EPDM, noir  
  
UV = 50 m

**455.997**  
**Weatherstrip**  
EPDM, black  
  
PU = 50 m



**455.200**  
**Dichtung**  
EPDM, schwarz  
  
VE = 6 m

**455.200**  
**Joint**  
EPDM, noir  
  
UV = 6 m

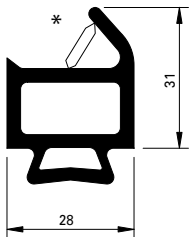
**455.200**  
**Weatherstrip**  
EPDM, black  
  
PU = 6 m



**455.201**  
**Schwelldichtung**  
EPDM, schwarz,  
Lappenlänge 14 mm  
  
VE = 25 m

**455.201**  
**Joint de socle**  
EPDM, noir,  
longueur lèvre 14 mm  
  
UV = 25 m

**455.201**  
**Bottom rail weatherstrip**  
EPDM, black,  
lip length 14 mm  
  
PU = 25 m



**559.002**  
**Dichtung**  
EPDM, schwarz  
  
VE = 24 m

**559.002**  
**Joint**  
EPDM, noir  
  
UV = 24 m

**559.002**  
**Weatherstrip**  
EPDM, black  
  
PU = 24 m

\* Vor der Montage entfernen

\* A enlever avant le montage

\* Remove before fitting



**455.006**  
**Türdichtung**  
EPDM, schwarz  
  
VE = 100 m  
  
\* Vor der Montage entfernen

**455.006**  
**Joint de porte**  
EPDM, noir  
  
UV = 100 m  
  
\* A enlever avant le montage

**455.006**  
**Door weatherstrip**  
EPDM, black  
  
PU = 100 m  
  
\* Remove before fitting





**450.030** 9 x 4 mm  
**450.031** 9 x 5 mm  
**450.032** 9 x 6 mm  
**450.034** 9 x 8 mm  
**450.035** 14 x 4 mm  
**450.036** 14 x 5 mm  
**450.037** 14 x 6 mm

**Distanzband**  
aus Zellpolyethylen,  
geschlossen, weiss,  
selbstklebend

VE = 50 m

**450.030** 9 x 4 mm  
**450.031** 9 x 5 mm  
**450.032** 9 x 6 mm  
**450.034** 9 x 8 mm  
**450.035** 14 x 4 mm  
**450.036** 14 x 5 mm  
**450.037** 14 x 6 mm

**Bande d'écartement**  
en polyéthylène cellulaire,  
à cellules fermées, blanche,  
auto-adhésive

UV = 50 m

**450.030** 9 x 4 mm  
**450.031** 9 x 5 mm  
**450.032** 9 x 6 mm  
**450.034** 9 x 8 mm  
**450.035** 14 x 4 mm  
**450.036** 14 x 5 mm  
**450.037** 14 x 6 mm

**Packing tape**  
closed cell polyethylene,  
white, self-adhesive

PU = 50 m



**450.060** 9 x 4 mm  
**450.061** 9 x 5 mm  
**450.062** 9 x 6 mm  
**450.064** 9 x 8 mm

**Distanzband**  
aus Zellpolyethylen,  
geschlossen, schwarz,  
selbstklebend

VE = 50 m

**450.060** 9 x 4 mm  
**450.061** 9 x 5 mm  
**450.062** 9 x 6 mm  
**450.064** 9 x 8 mm

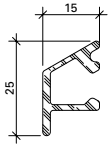
**Bande d'écartement**  
en polyéthylène cellulaire,  
à cellules fermées, noire,  
auto-adhésive

UV = 50 m

**450.060** 9 x 4 mm  
**450.061** 9 x 5 mm  
**450.062** 9 x 6 mm  
**450.064** 9 x 8 mm

**Packing tape**  
closed cell polyethylene,  
black, self-adhesive

PU = 50 m



### 407.001

**Wetterschenkel**  
Aluminium, roh

Gewicht 0,266 kg/m  
U = 0,100 m<sup>2</sup>/m  
P = 0,034 m<sup>2</sup>/m

Länge 6 m

Befestigungsknopf 450.006/007  
Endstück 450.050

### 407.001

**Renvoi d'eau**  
aluminium, brut

poids 0,266 kg/m  
U = 0,100 m<sup>2</sup>/m  
P = 0,034 m<sup>2</sup>/m

Longueur 6 m

Bouton de fixation 450.006/007  
Embout 450.050

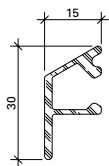
### 407.001

**Weatherbar**  
aluminium, mill finish

weight 0,266 kg/m  
U = 0,100 m<sup>2</sup>/m  
P = 0,034 m<sup>2</sup>/m

Length 6 m

Fixing stud 450.006/007  
End piece 450.050



### 407.002

**Wetterschenkel**  
Aluminium, roh

Gewicht 0,290 kg/m  
U = 0,114 m<sup>2</sup>/m  
P = 0,040 m<sup>2</sup>/m

Länge 6 m

Befestigungsknopf 450.006/007  
Endstück 450.051

### 407.002

**Renvoi d'eau**  
aluminium, brut

poids 0,290 kg/m  
U = 0,114 m<sup>2</sup>/m  
P = 0,040 m<sup>2</sup>/m

Longueur 6 m

Bouton de fixation 450.006/007  
Embout 450.051

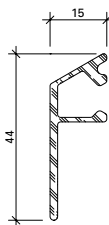
### 407.002

**Weatherbar**  
aluminium, mill finish

weight 0,290 kg/m  
U = 0,114 m<sup>2</sup>/m  
P = 0,040 m<sup>2</sup>/m

Length 6 m

Fixing stud 450.006/007  
End piece 450.051



### 407.004

**Wetterschenkel**  
Aluminium, roh

Gewicht 0,360 kg/m  
U = 0,142 m<sup>2</sup>/m  
P = 0,054 m<sup>2</sup>/m

Länge 6 m

Befestigungsknopf 450.006/007

### 407.004

**Renvoi d'eau**  
aluminium, brut

poids 0,360 kg/m  
U = 0,142 m<sup>2</sup>/m  
P = 0,054 m<sup>2</sup>/m

Longueur 6 m

Bouton de fixation 450.006/007

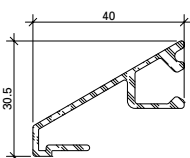
### 407.004

**Weatherbar**  
aluminium, mill finish

weight 0,360 kg/m  
U = 0,142 m<sup>2</sup>/m  
P = 0,054 m<sup>2</sup>/m

Length 6 m

Fixing stud 450.006/007



### 407.003

**Wetterschenkel**  
Aluminium, roh

Gewicht 0,434 kg/m  
U = 0,190 m<sup>2</sup>/m  
P = 0,059 m<sup>2</sup>/m

Länge 6 m

Befestigungsknopf 450.006/007

### 407.003

**Renvoi d'eau**  
aluminium, brut

poids 0,434 kg/m  
U = 0,190 m<sup>2</sup>/m  
P = 0,059 m<sup>2</sup>/m

Longueur 6 m

Bouton de fixation 450.006/007

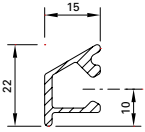
### 407.003

**Weatherbar**  
aluminium, mill finish

weight 0,434 kg/m  
U = 0,190 m<sup>2</sup>/m  
P = 0,059 m<sup>2</sup>/m

Length 6 m

Fixing stud 450.006/007



**407.007**

**Wetterschenkel**  
Aluminium, roh

Gewicht 0,242 kg/m  
U = 0,095 m<sup>2</sup>/m  
P = 0,031 m<sup>2</sup>/m

Länge 6 m

Befestigungsknopf 450.006/007

**407.007**

**Renvoi d'eau**  
aluminium, brut

poids 0,242 kg/m  
U = 0,095 m<sup>2</sup>/m  
P = 0,031 m<sup>2</sup>/m

Longueur 6 m

Bouton de fixation 450.006/007

**407.007**

**Weatherbar**  
aluminium, mill finish

weight 0,242 kg/m  
U = 0,095 m<sup>2</sup>/m  
P = 0,031 m<sup>2</sup>/m

Length 6 m

Fixing stud 450.006/007



**450.050**

**Endstück**  
Kunststoff, schwarz,  
für Wetterschenkel 400.859  
und 407.001

VE = je 10 Stück  
(links und rechts)

**450.050**

**Embout**  
matière plastique, noire,  
pour renvoi d'eau 400.859  
et 407.001

UV = 10 paires  
(gauche et droite)

**450.050**

**End piece**  
plastic, black,  
for weatherbar 400.859  
and 407.001

PU = 10 pieces each  
(left and right)

**450.051**

**Endstück**  
Kunststoff, schwarz,  
für Wetterschenkel 407.002

VE = je 10 Stück  
(links und rechts)

**450.051**

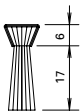
**Embout**  
matière plastique, noire,  
pour renvoi d'eau 407.002

UV = 10 paires  
(gauche et droite)

**450.051**

**End piece**  
plastic, black,  
for weatherbar 407.002

PU = 10 pieces each  
(left and right)



**455.295** VE = 1 m  
**455.296** VE = 4,5 m

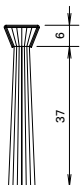
**Bürste**  
Nylon, schwarz

**455.295** UV = 1 m  
**455.296** UV = 4,5 m

**Brosse**  
Nylon, noir

**455.295** PU = 1 m  
**455.296** PU = 4,5 m

**Brush**  
nylon, black



**455.297** VE = 1 m  
**455.298** VE = 4,5 m

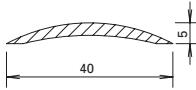
**Bürste**  
Nylon, schwarz

**455.297** UV = 1 m  
**455.298** UV = 4,5 m

**Brosse**  
Nylon, noir

**455.297** PU = 1 m  
**455.298** PU = 4,5 m

**Brush**  
nylon, black



**407.040**

**Schwelle**

Aluminium, roh

Gewicht 0,200 kg/m

U = 0,084 m<sup>2</sup>/m

P = 0,043 m<sup>2</sup>/m

Länge 6 m

**407.040**

**Seuil**

aluminium, brut

poids 0,200 kg/m

U = 0,084 m<sup>2</sup>/m

P = 0,043 m<sup>2</sup>/m

Longueur 6 m

**407.040**

**Threshold**

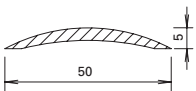
aluminium, mill finish

weight 0,200 kg/m

U = 0,084 m<sup>2</sup>/m

P = 0,043 m<sup>2</sup>/m

Length 6 m



**407.041**

**Schwelle**

Aluminium, roh

Gewicht 0,325 kg/m

U = 0,104 m<sup>2</sup>/m

P = 0,053 m<sup>2</sup>/m

Länge 6 m

**407.041**

**Seuil**

aluminium, brut

poids 0,325 kg/m

U = 0,104 m<sup>2</sup>/m

P = 0,053 m<sup>2</sup>/m

Longueur 6 m

**407.041**

**Threshold**

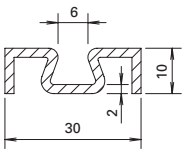
aluminium, mill finish

weight 0,325 kg/m

U = 0,104 m<sup>2</sup>/m

P = 0,053 m<sup>2</sup>/m

Length 6 m



**407.101**

**Zusatzprofil**

Aluminium, roh

Gewicht 0,310 kg/m

U = 0,130 m<sup>2</sup>/m

P = 0,044 m<sup>2</sup>/m

Länge 6 m

**407.101**

**Profilé complémentaire**

aluminium, brut

poids 0,310 kg/m

U = 0,130 m<sup>2</sup>/m

P = 0,044 m<sup>2</sup>/m

Longueur 6 m

**407.101**

**Additional profile**

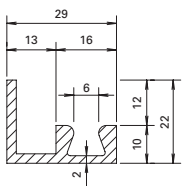
aluminium, mill finish

weight 0,310 kg/m

U = 0,130 m<sup>2</sup>/m

P = 0,044 m<sup>2</sup>/m

Length 6 m



**407.103**

**Zusatzprofil**

Aluminium, roh

Gewicht 0,460 kg/m

U = 0,130 m<sup>2</sup>/m

Länge 6 m

**407.103**

**Profilé complémentaire**

aluminium, brut

poids 0,460 kg/m,

U = 0,130 m<sup>2</sup>/m

Longueur 6 m

**407.103**

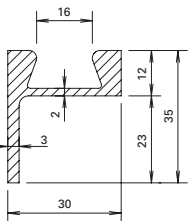
**Additional profile**

aluminium, mill finish

weight 0,460 kg/m

U = 0,130 m<sup>2</sup>/m

Length 6 m



**407.105**

**Zusatzprofil**

Aluminium, roh

Gewicht 0,720 kg/m

U = 0,150 m<sup>2</sup>/m

Länge 6 m

**407.105**

**Profilé complémentaire**

aluminium, brut

poids 0,720 kg/m,

U = 0,150 m<sup>2</sup>/m

Longueur 6 m

**407.105**

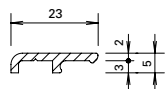
**Additional profile**

aluminium, mill finish

weight 0,720 kg/m

U = 0,150 m<sup>2</sup>/m

Length 6 m



### 407.099

#### Zusatzprofil

Aluminium, roh

Gewicht 0,170 kg/m  
U = 0,062 m<sup>2</sup>/m

Länge 6 m

### 407.099

#### Profilé complémentaire

aluminium, brut

poids 0,170 kg/m  
U = 0,062 m<sup>2</sup>/m

Longueur 6 m

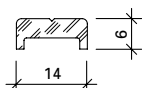
### 407.099

#### Additional profile

aluminium, mill finish

weight 0,170 kg/m  
U = 0,062 m<sup>2</sup>/m

Length 6 m



### 407.090

#### Zusatzprofil

Aluminium, roh,  
für Flügelfalz-Entwässerung

Gewicht 0,161 kg/m  
U = 0,044 m<sup>2</sup>/m

Länge 6 m

### 407.090

#### Profilé complémentaire

aluminium brut, pour  
drainage feuillure de fenêtre

poids 0,161 kg/m  
U = 0,044 m<sup>2</sup>/m

Longueur 6 m

### 407.090

#### Additional profile

aluminium mill finish,  
for vent rebate drainage

weight 0,161 kg/m  
U = 0,044 m<sup>2</sup>/m

Length 6 m



### 450.106

#### Dichtmasse

transparent, Silikon dünnflüssig,  
für Abdichtungen von kleinen  
Fugen, inkl. Ausspritzdüsen

VE = 2 Kartuschen 310 ml

### 450.106

#### Pâte d'étanchéité

transparente, silicone fluide,  
pour étanchéification de petits  
joints, avec gicleurs d'éjection

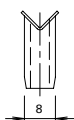
UV = 2 cartouches de 310 ml

### 450.106

#### Sealing compound

transparent, thin silicone, for  
sealing small joints, includes  
spray nozzles

PU = 2 cartridges 310 ml



### 450.045

#### Wasserablauf-Tülle

aus Kupfer, vernickelt

VE = 100 Stück

### 450.045

#### Douille d'écoulement

en cuivre, nickelé

UV = 100 pièces

### 450.045

#### Draining pipe

copper, nickel-plated

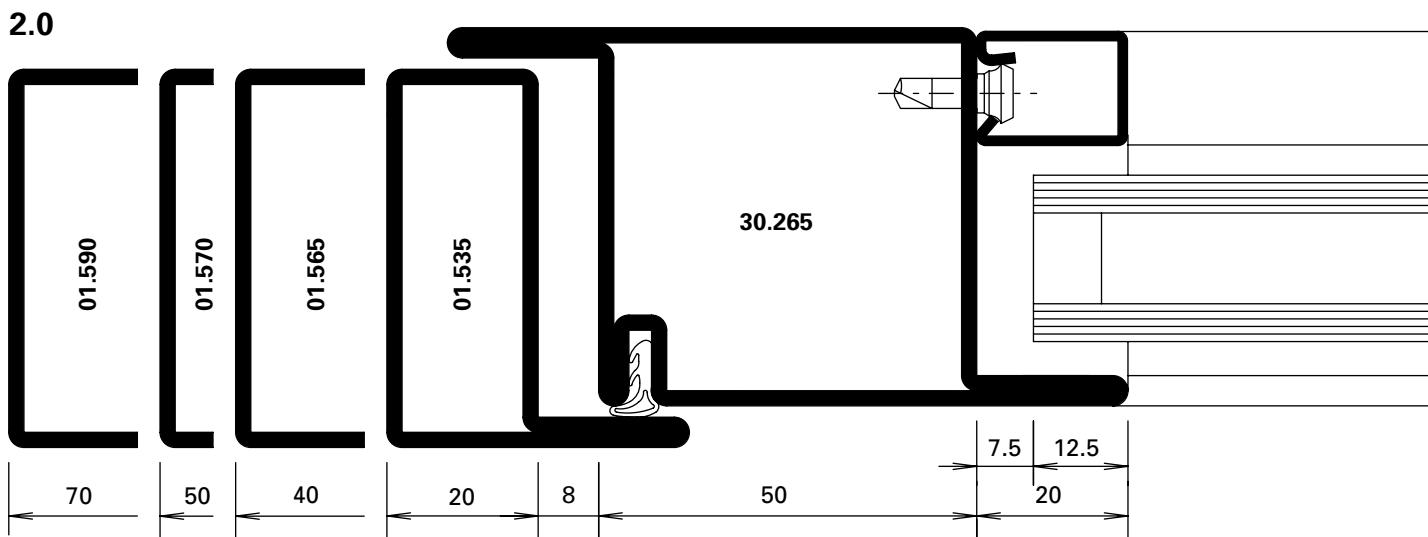
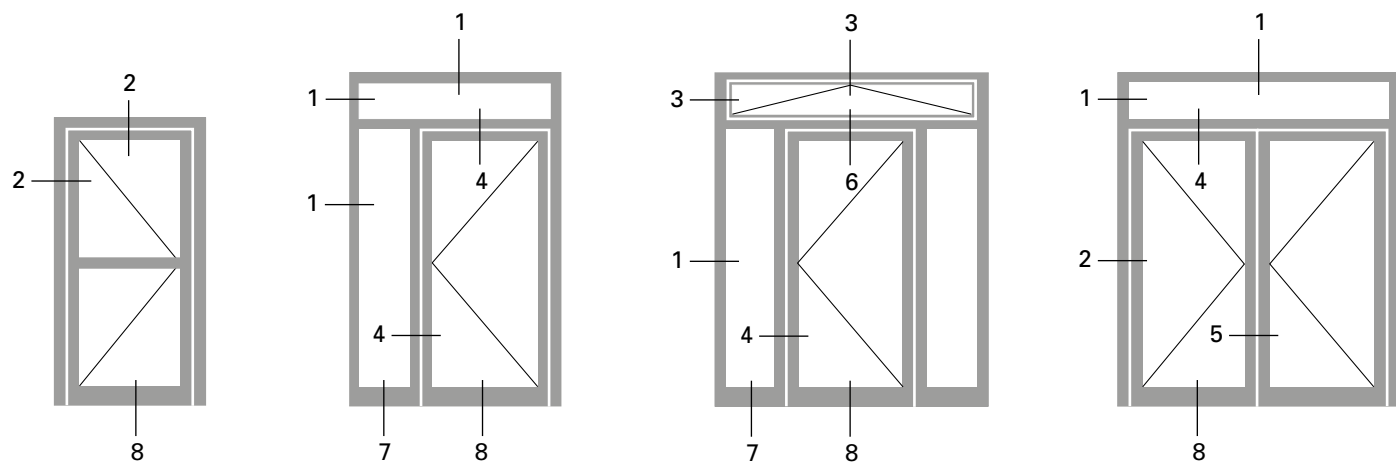
PU = 100 pieces

Ausgeführte Objekte  
Objets réalisés  
Completed projects

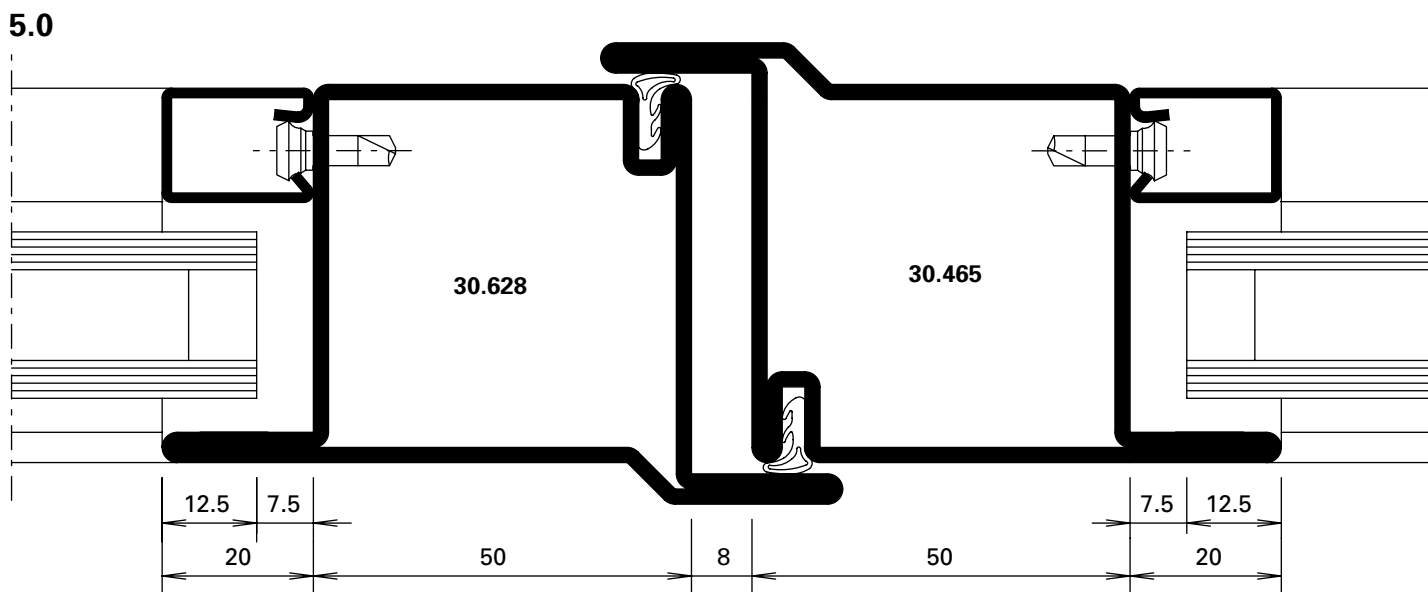
Profilserie Standard  
Série de profilés Standard  
Profile series Standard

*Wohn- und Gasthaus an der IJburglaan, Amsterdam/NL (Architekt: Architektenbüro Maccreanor Lavington, Rotterdam/NL)*



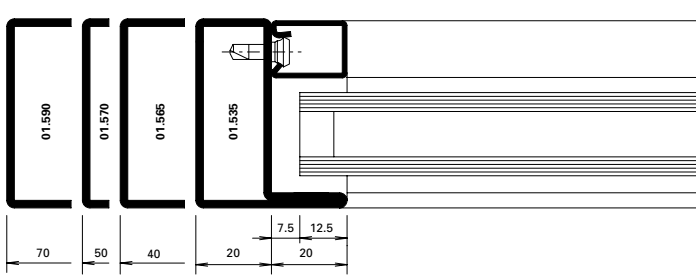


**DXF** **DWG** D-705-C-001



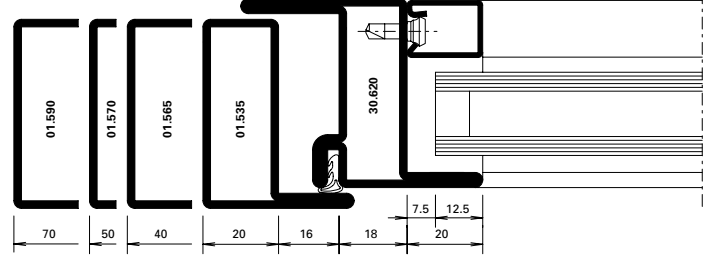
**DXF** **DWG** D-705-C-002

1.0



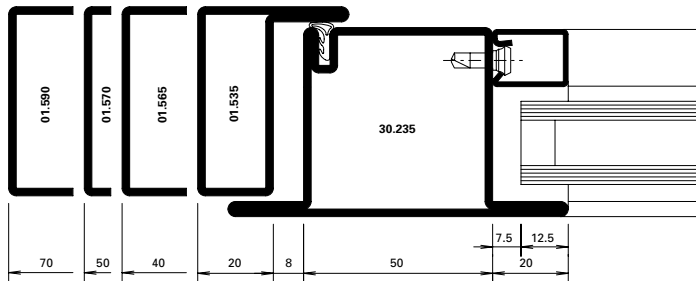
**DXF** **DWG** *D-705-C-003*

3.0



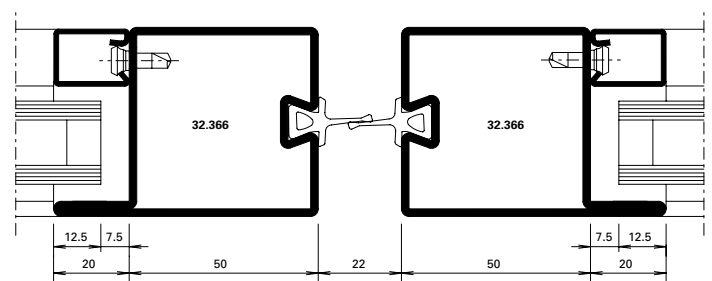
**DXF** **DWG** *D-705-C-004*

2.1



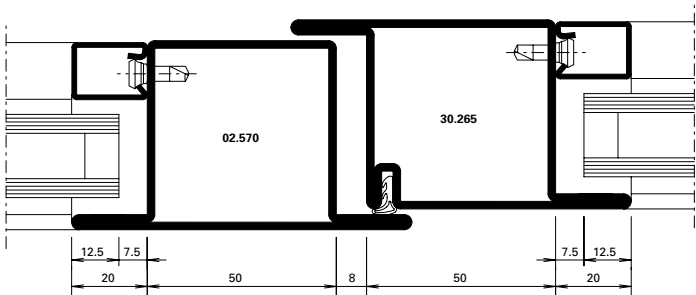
**DXF** **DWG** *D-705-C-005*

5.1



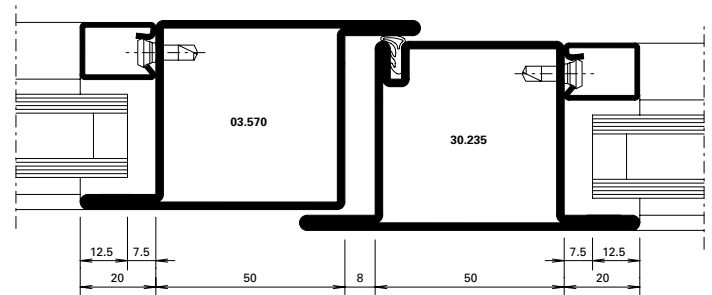
**DXF** **DWG** *D-705-C-006*

4.0



**DXF** **DWG** *D-705-C-007*

4.1

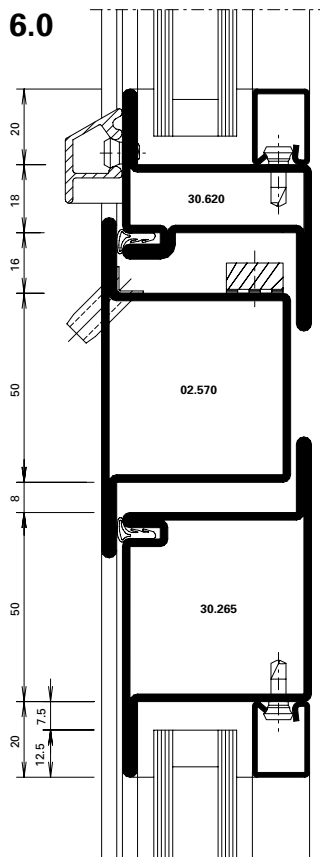


**DXF** **DWG** *D-705-C-008*



**Schnittpunkte Türen im Masstab 1:2**  
**Coupe de détails portes à l'échelle 1:2**  
**Section details doors on scale 1:2**

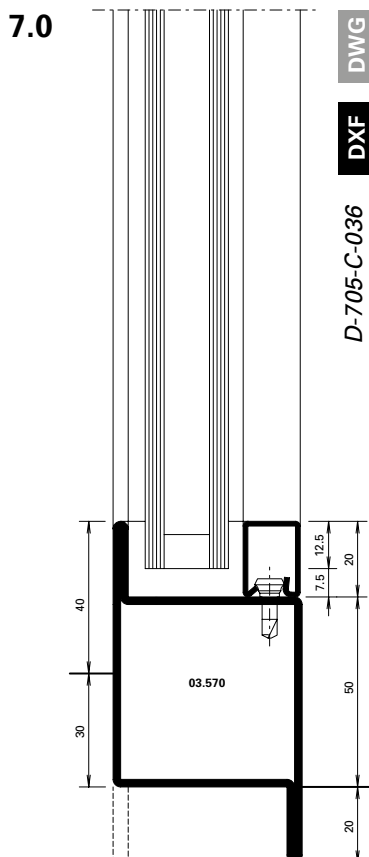
**Profilserie Standard**  
**Série de profilés Standard**  
**Profile series Standard**



DWG

DXF

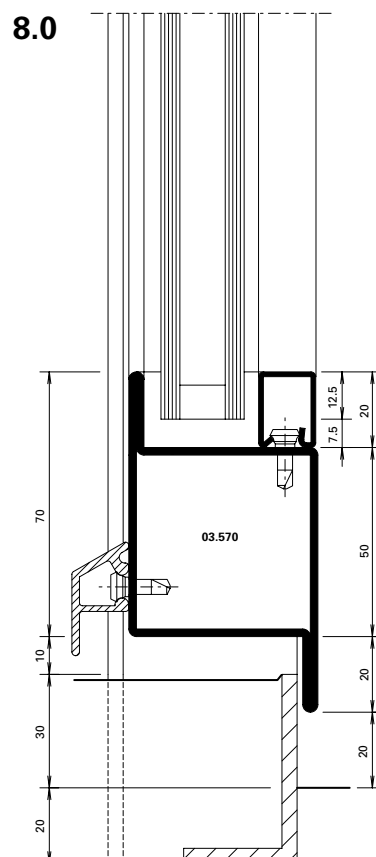
D-705-C-009



DWG

DXF

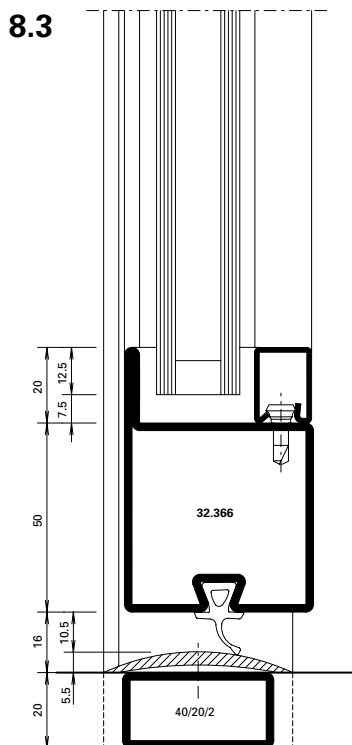
D-705-C-036



DWG

DXF

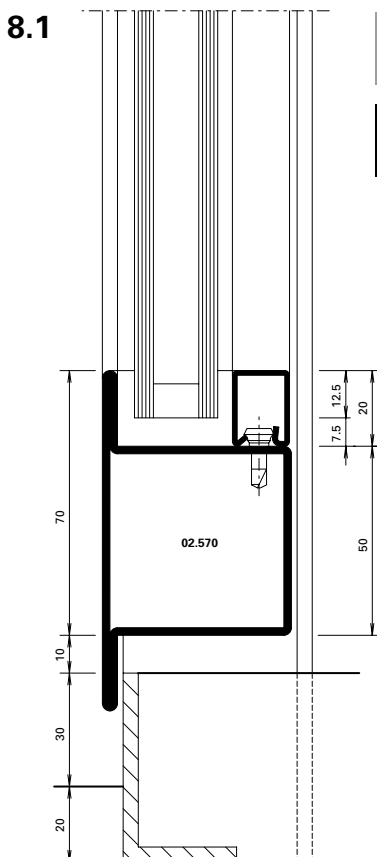
D-705-C-010



DWG

DXF

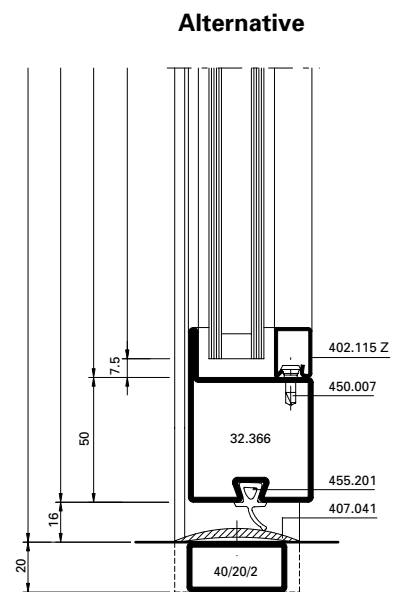
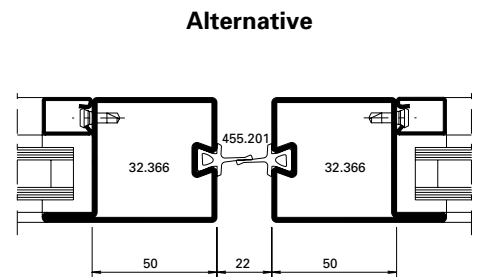
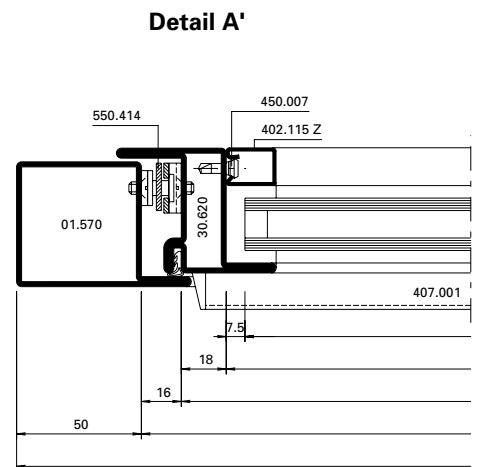
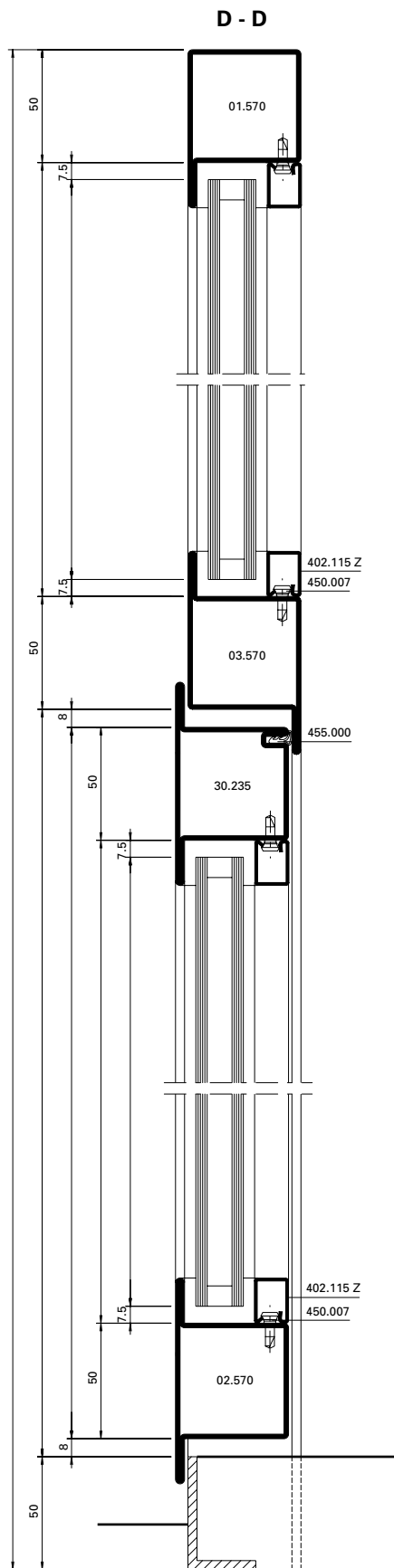
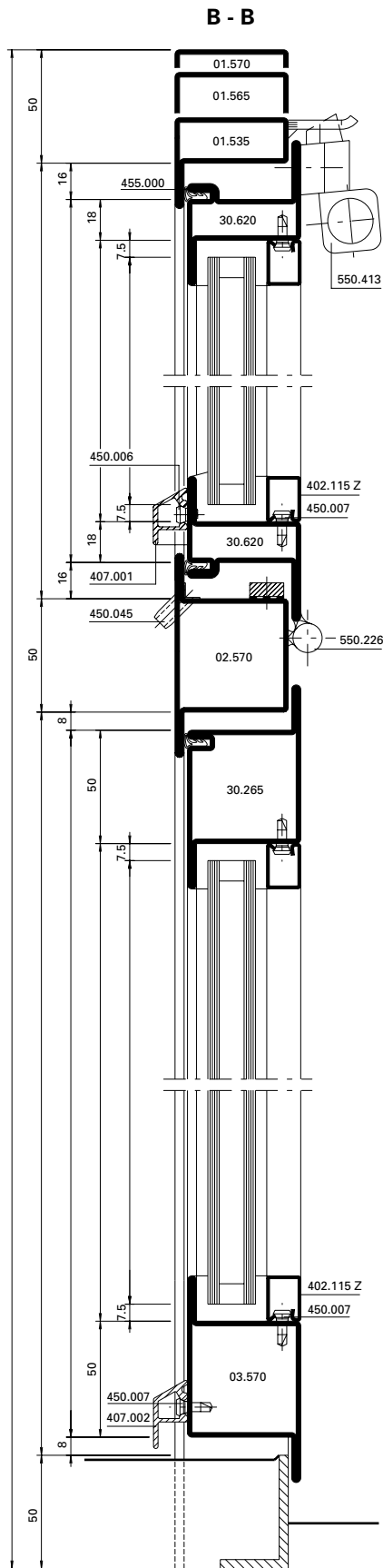
D-705-C-011

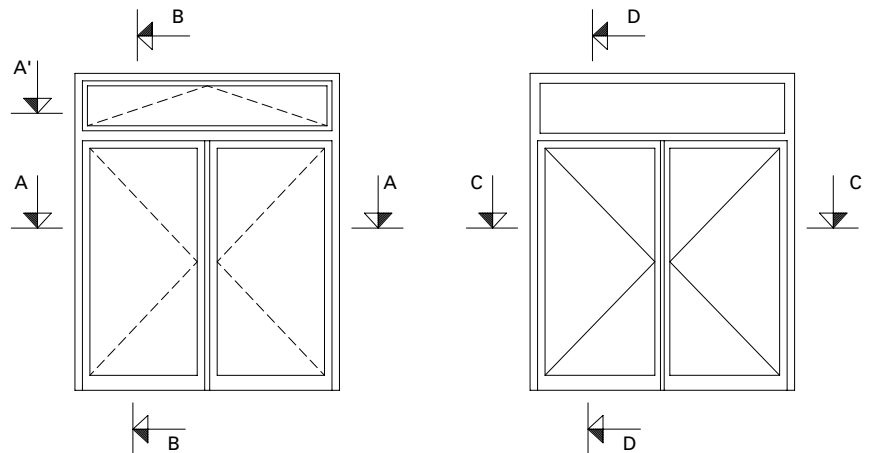
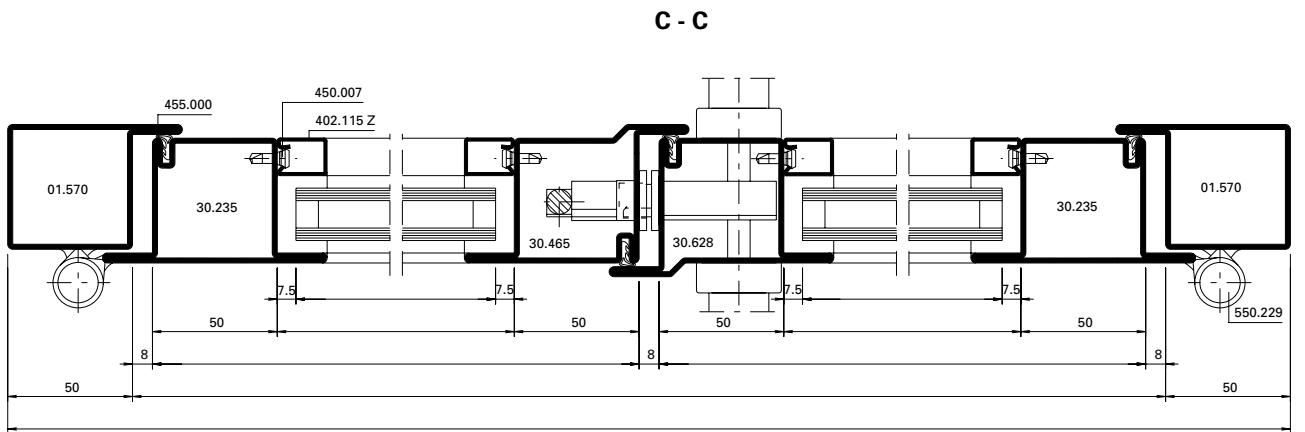
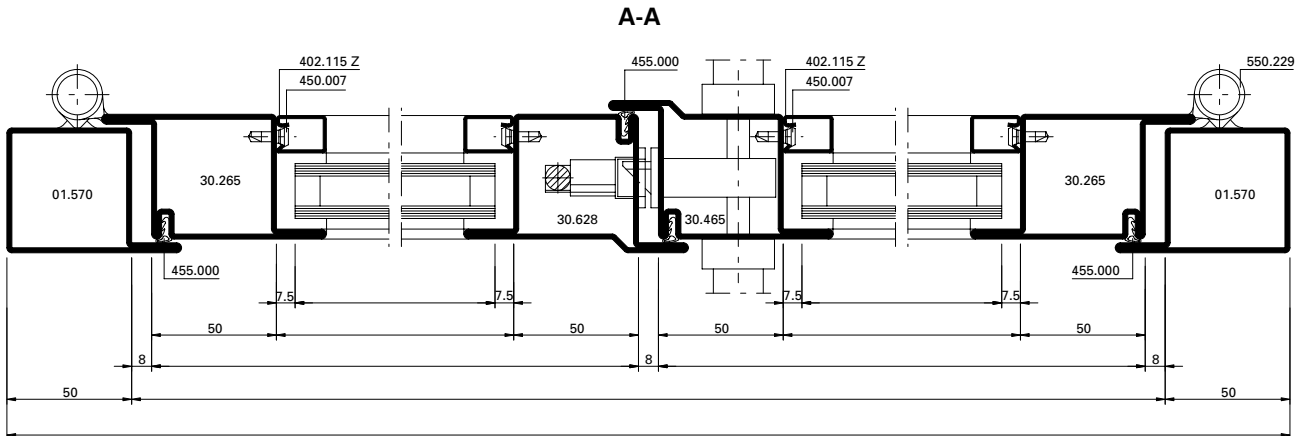


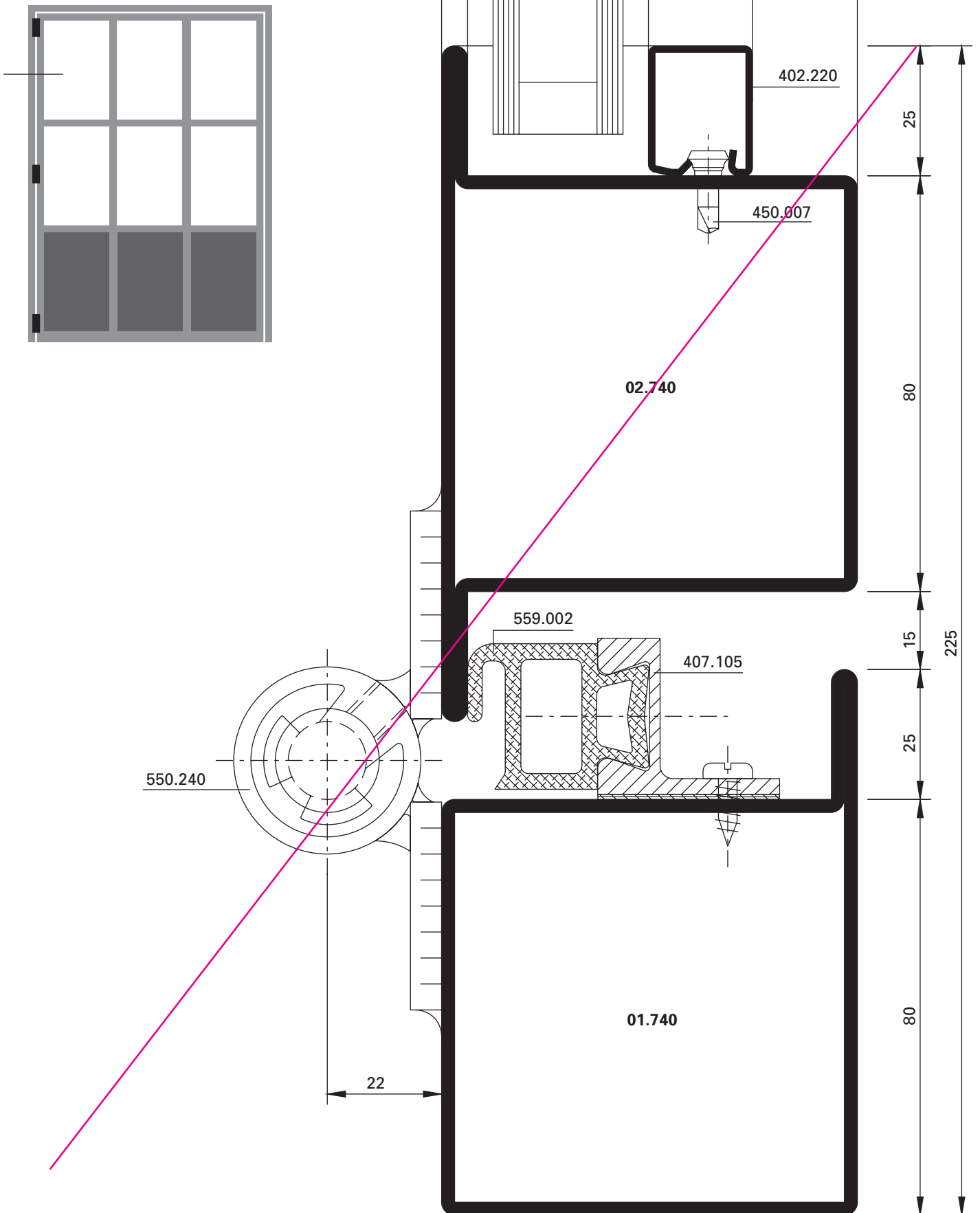
DWG

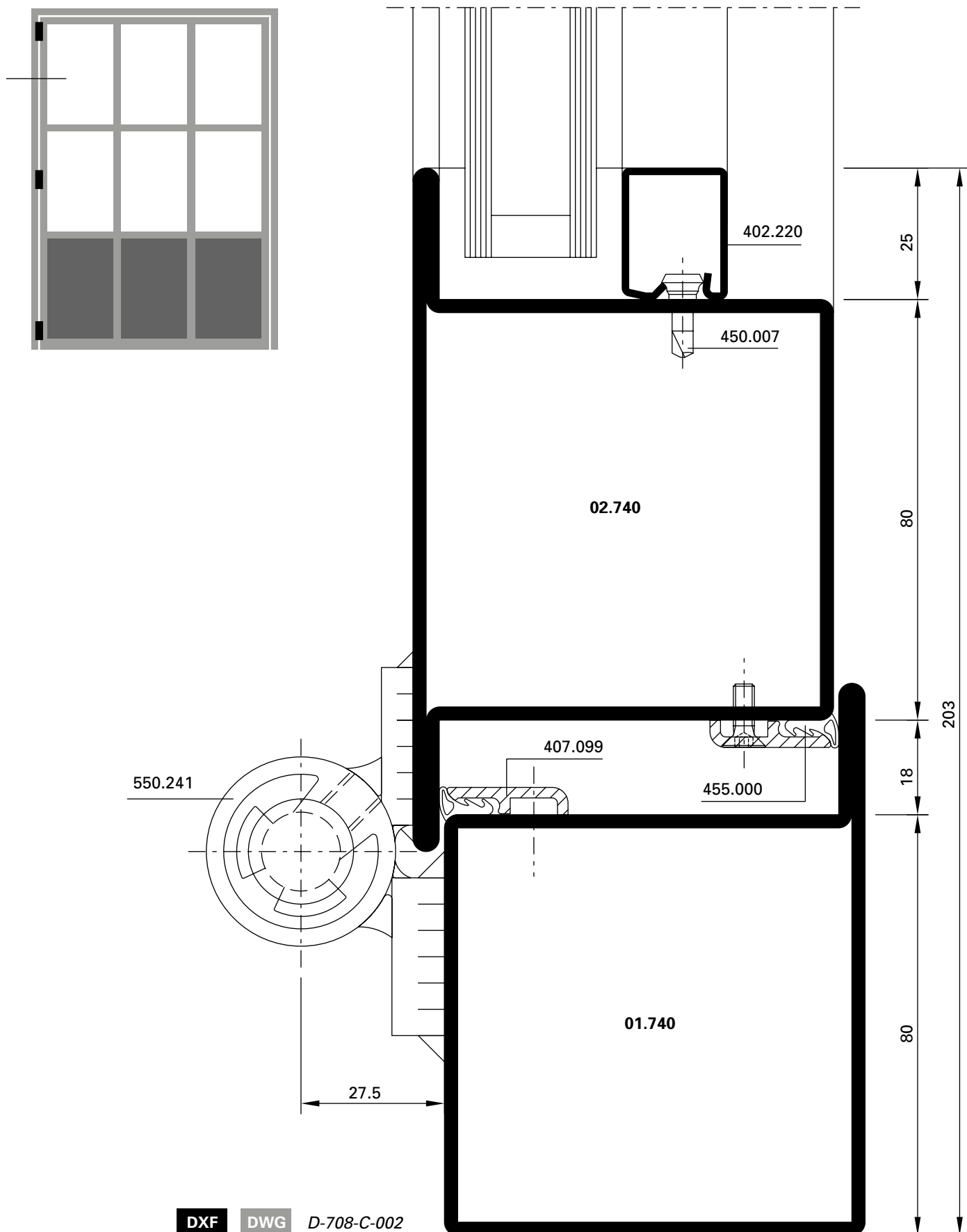
DXF

D-705-C-012









DXF DWG D-708-C-002



**550.276** Länge 180 mm  
**555.268** Länge 230 mm

**3D-Anschweissband**  
Stahl gezogen,  $\varnothing$  20 mm, mit wartungsarmer Gleitlagerung aus Spezialbronze, Exzenter-Dorn und Verschluss-Schraube aus Edelstahl

Verstellbarkeit:  
Höhe  $\pm$  4 mm, Seite und Anpressdruck  $\pm$  1,5 mm

VE = 2 Stück

*Schmierem mit 450.093*

**550.276** Longueur 180 mm  
**555.268** Longueur 230 mm

**Paumelle à souder 3D**  
acier étiré,  $\varnothing$  20 mm, avec coussinet en bronze à entretien réduit, axe excentré et vis de fermeture en acier Inox

Réglable:  
Hauteur  $\pm$  4 mm, latéralement et en pression  $\pm$  1,5 mm

UV = 2 pièces

*Graissage avec 450.093*

**550.276** Length 180 mm  
**555.268** Length 230 mm

**3D weld-on hinge**  
draw steel,  $\varnothing$  20 mm, with low maintenance friction bearings made of special bronze, eccentric spindle and screw plug in stainless steel

Adjustable:  
Height  $\pm$  4 mm, lateral and contact pressure  $\pm$  1.5 mm

PU = 2 pieces

*Lubrication with 450.093*



**550.229** Länge 180 mm  
**555.267** Länge 230 mm

**Höhenverstellbares Anschweissband**  
Stahl gezogen,  $\varnothing$  20 mm, Buchse und Druckscheibe aus Spezial-Bronze, Dorn und Verschluss-Schraube aus Edelstahl

Verstellbarkeit:  
Höhe  $\pm$  4 mm

VE = 10 Stück

*Schmierem mit 450.093*

**550.229** Longueur 180 mm  
**555.267** Longueur 230 mm

**Paumelle à souder, à hauteur réglable**  
acier étiré,  $\varnothing$  20 mm, douille et rondelle en bronze, tige et vis de fermeture en acier Inox

Réglable:  
Hauteur  $\pm$  4 mm

UV = 10 pièces

*Graissage avec 450.093*

**550.229** Length 180 mm  
**555.267** Length 230 mm

**Height-adjustable weld-on hinge**  
draw steel,  $\varnothing$  20 mm, sleeve and washer made of special bronze, spindle and screw plug in stainless steel

Adjustable:  
Height  $\pm$  4 mm

PU = 10 pieces

*Lubrication with 450.093*



**550.238** Stahl gezogen  
**Anschweissband**  
Länge 180 mm,  $\varnothing$  20 mm, Buchse und Druckscheibe aus Spezial-Bronze

VE = 10 Stück

*Schmierem mit 450.093*

**550.238** Acier étiré  
**Paumelle à souder**  
longueur 180 mm,  $\varnothing$  20 mm, douille et rondelle en bronze

UV = 10 pièces

*Graissage avec 450.093*

**550.238** Drawn steel  
**Weld-on hinge**  
length 180 mm,  $\varnothing$  20 mm, sleeve and washer made of special bronze

PU = 10 pieces

*Lubrication with 450.093*



**450.093**  
**Fließfett**  
für die Schmierung der Jansen-Bänder

VE = 1 Flasche à 500 g  
2 Dosierflaschen

**450.093**  
**Graisse fluide**  
pour le graissage des paumelles Jansen

UV = 1 flacon de 500 g  
2 flacons doseurs

**450.093**  
**Lubrication**  
for lubricating Jansen hinges

PU = 1 bottle each 500 g  
2 dosing bottles



### 550.240

#### **Anschweissband 3-teilig für flächenbündige Montage**

aus Stahl, mittlerer Bandlappen mit zwei selbstschmierenden Lagerbüchsen, zwei Druckkugellager, Dorn korrosionsbeständig, Werkstoff 1.4305

Höhe: 178 mm  
Bandlappen: unten: 40 mm  
                  mittig: 70 mm  
                  oben: 40 mm  
Achsmass: 22 mm

VE = 1 Stück

### 550.240

#### **Charnière à souder en 3 parties pour montage à fleur**

en acier, lame centrale avec 2 coussinets autolubrifiants, 2 roulements à billes, tige antirouille, matériel 1.4305

hauteur: 178 mm  
lames inférieure: 40 mm  
          centrale: 70 mm  
          supérieure: 40 mm  
entraxe: 22 mm

UV = 1 pièce

### 550.240

#### **Weld-on hinge in 3 parts, surface-flush fitting**

steel, middle leaf with two self-lubricating bearing bushes, two ball thrust bearings, spindle corrosion-resistant, material 1.4305

Height: 178 mm  
Hinge leaf: bottom 40 mm  
                  central 70 mm  
                  top 40 mm  
Distance between centres: 22 mm

PU = 1 piece



### 550.241

#### **Anschweissband 3-teilig für aufschlagende Montage**

aus Stahl, mittlerer Bandlappen mit zwei selbstschmierenden Lagerbüchsen, zwei Druckkugellager, Dorn korrosionsbeständig, Werkstoff 1.4305

Höhe: 178 mm  
Bandlappen: unten: 40 mm  
                  mittig: 70 mm  
                  oben: 40 mm  
Achsmass: 21/27 mm

VE = 1 Stück

### 550.241

#### **Charnière à souder en 3 parties pour montage à recouvrement**

en acier, lame centrale avec 2 coussinets autolubrifiants, 2 roulements à billes, tige antirouille, matériel 1.4305

hauteur: 178 mm  
lames inférieure: 40 mm  
          centrale: 70 mm  
          supérieure: 40 mm  
entraxe: 21/27 mm

UV = 1 pièce

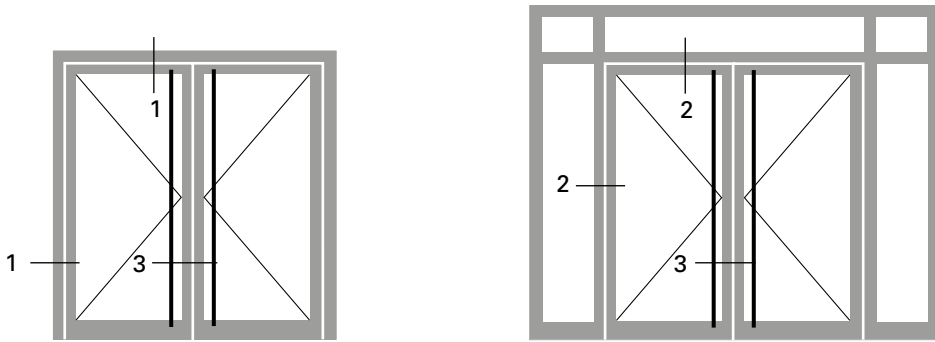
### 550.241

#### **Weld-on hinge in 3 parts, proud fitting**

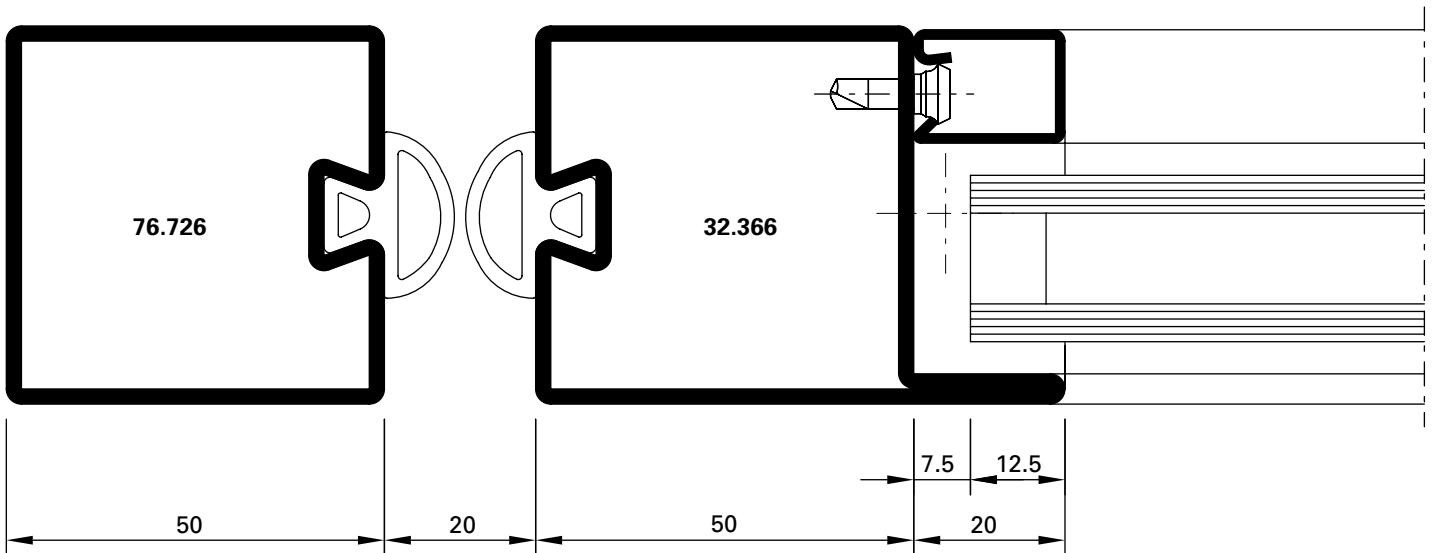
steel, middle leaf with two self-lubricating bearing bushes, two ball thrust bearings, spindle corrosion-resistant, material 1.4305

Height: 178 mm  
Hinge leaf: bottom 40 mm  
                  central 70 mm  
                  top 40 mm  
Distance between centres: 21/27 mm

PU = 1 piece



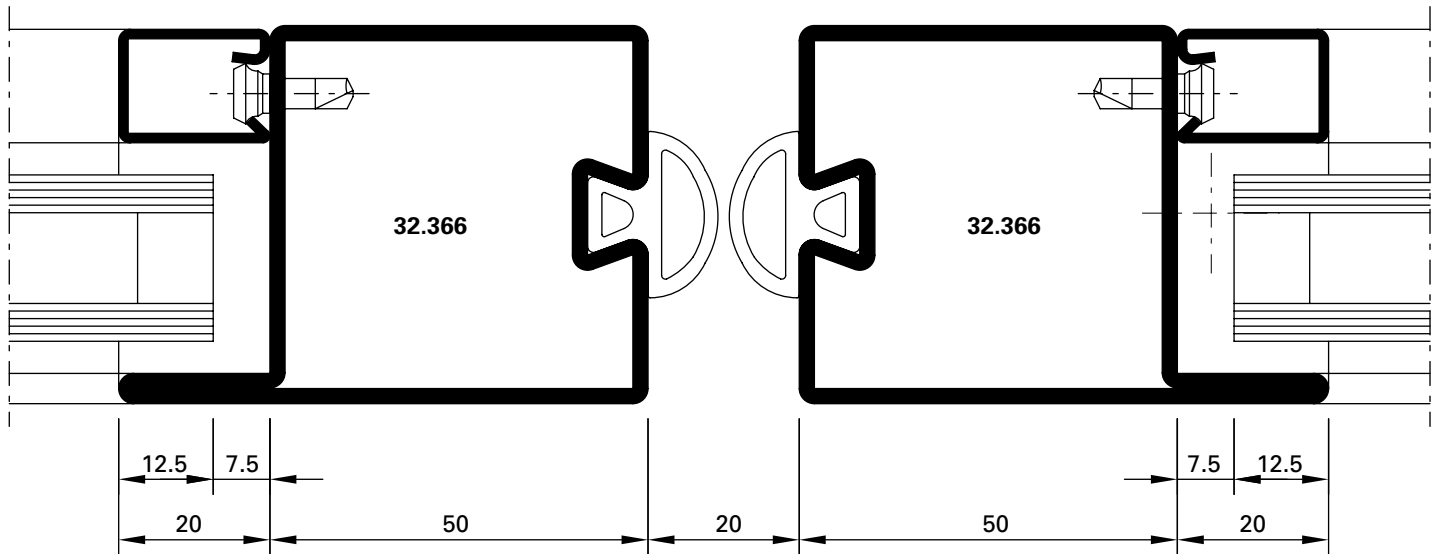
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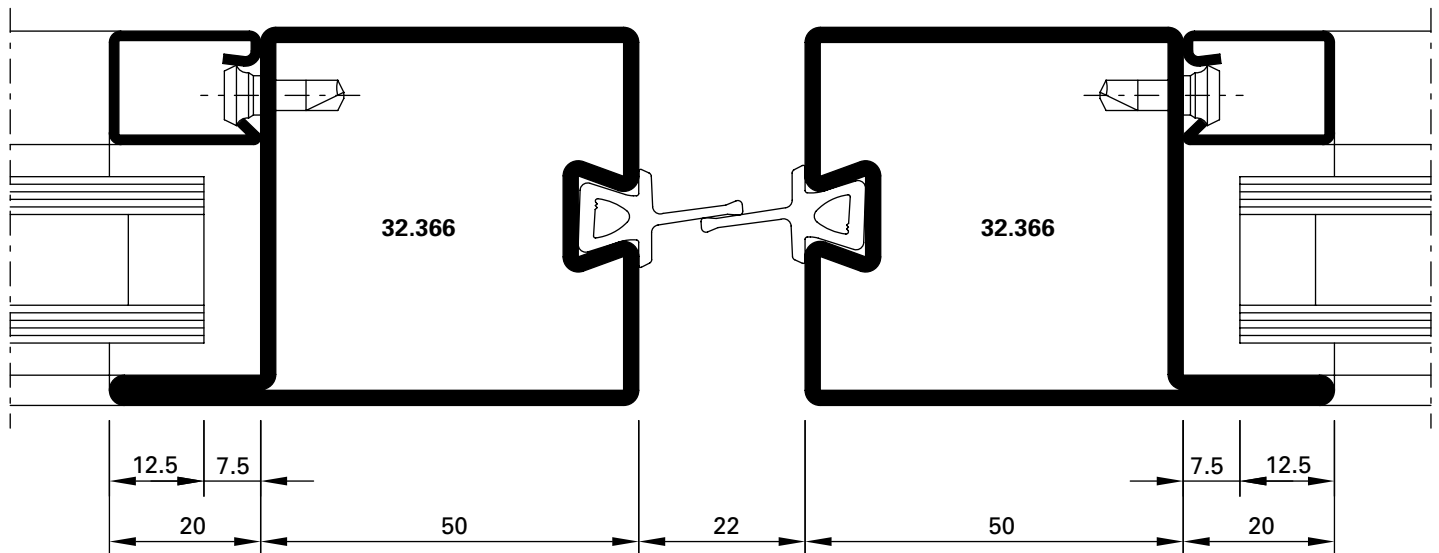


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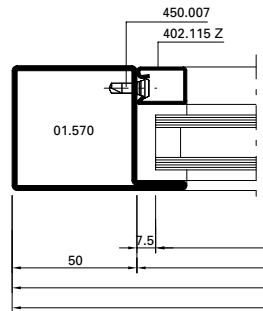
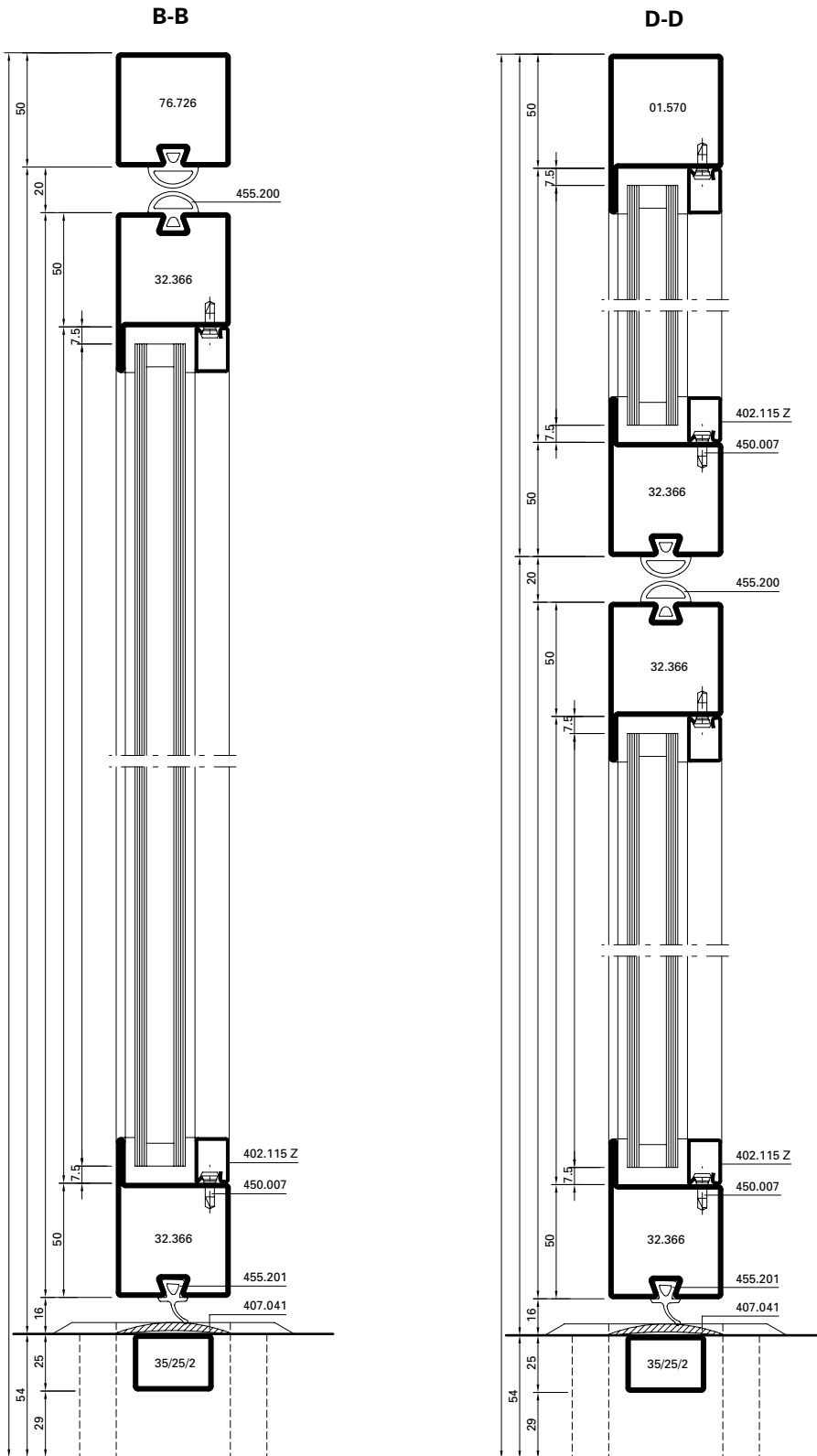


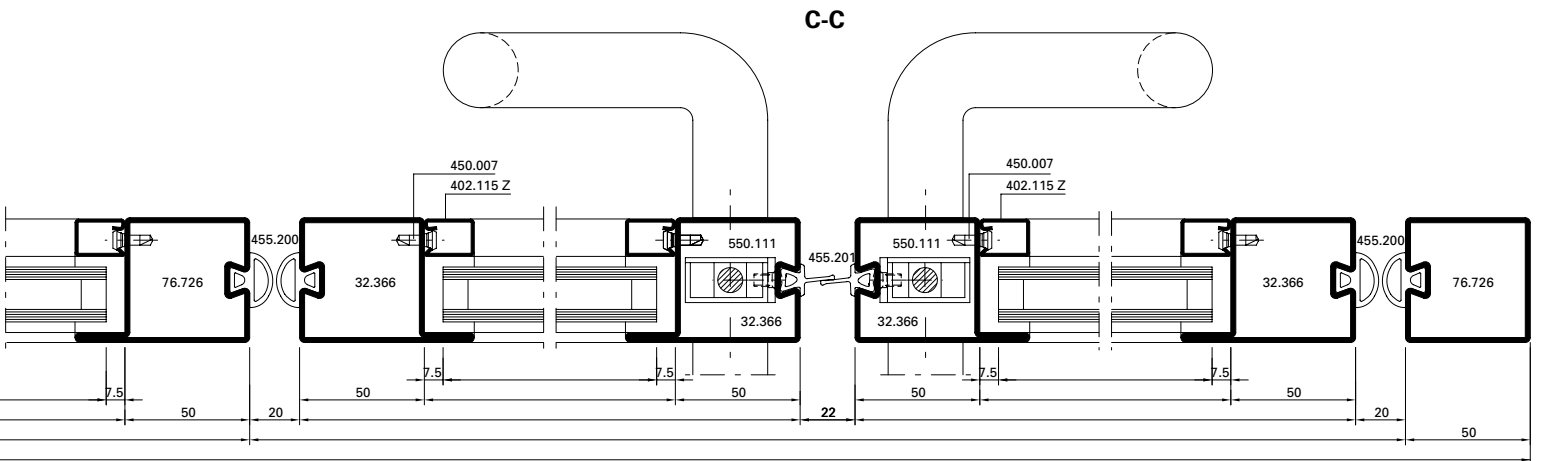
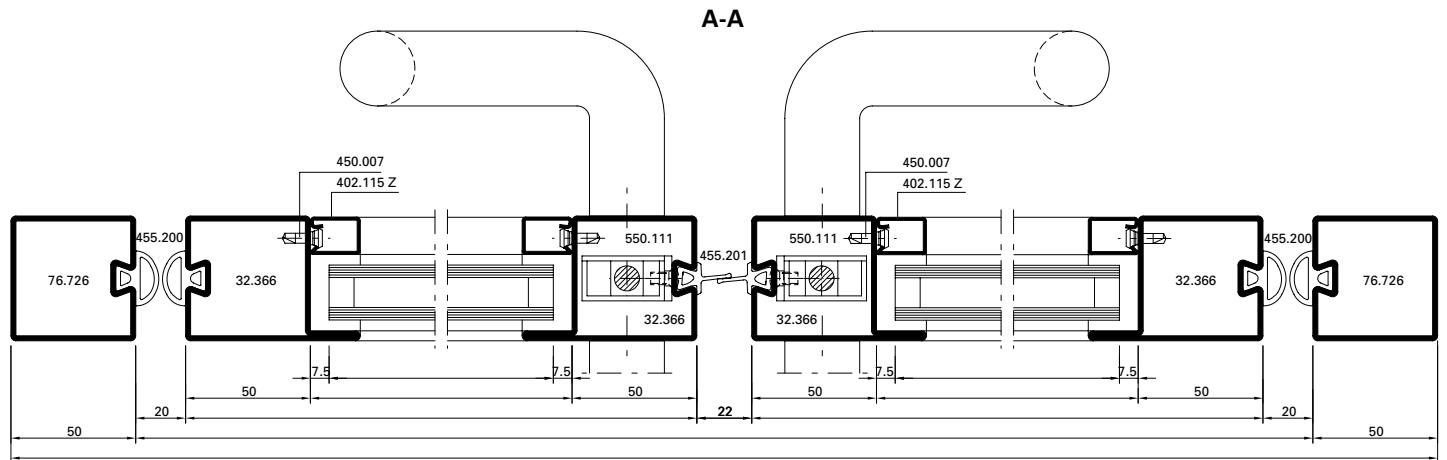
**DXF** **DWG** D-705-C-014

3.0

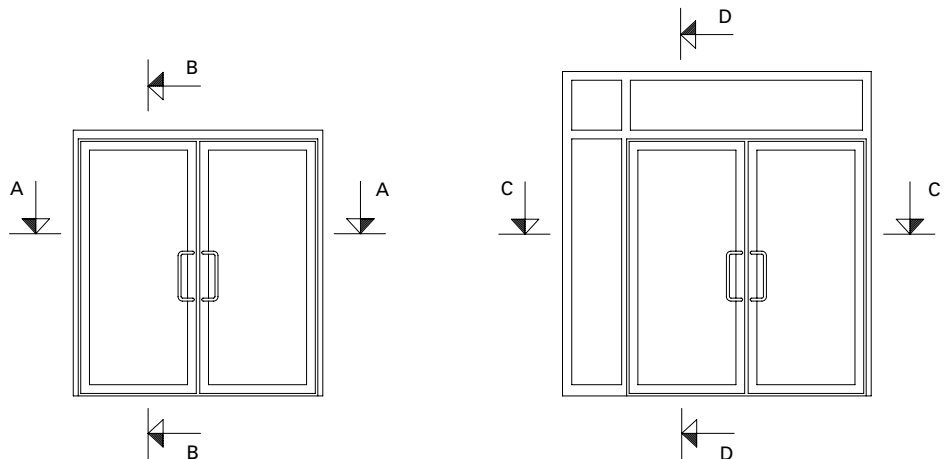
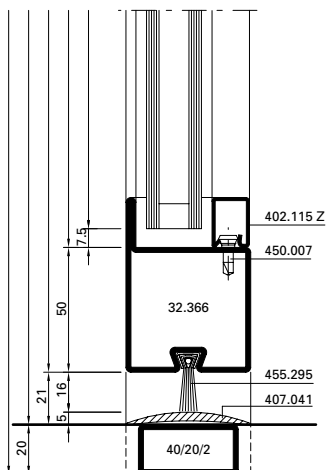


**DXF** **DWG** D-705-C-015





**Alternative**





**550.246**

**Zapfenband**

promatverzinkt, für Pendeltüren, Oberteil mit Zapfen  $\varnothing$  15 mm, verstellbar. Zapfenband-Unterteil seitlich verstellbar, links und rechts einsetzbar

Plattengröße Oberteil:  
25x175 mm  
Plattengröße Unterteil:  
25x140 mm

VE = 1 Zapfenband  
8 Senkschrauben  
M5x16 verzinkt

**550.246**

**Penture à pivot**

promatisée, pour portes va-et-vient, partie supérieure avec pivot  $\varnothing$  15 mm, réglable. Partie inférieure du pivot réglable latéralement, utilisable à gauche et à droite

Dimensions de la plaque, partie sup.: 25 x 175 mm  
Dimensions de la plaque, partie inf.: 25 x 140 mm

UV = 1 paumelle à pivot  
8 vis noyées M5x16  
zinguées

**550.246**

**Pivot hinge**

electrolytically galvanised, for swing doors, top with  $\varnothing$  15 mm peg, adjustable. Bottom part of pivot hinge adjustable sideways, suitable for left or right

Size of plate, top:  
25 x 175 mm  
Size of plate, bottom:  
25 x 140 mm

PU = 1 pivot hinge  
8 countersunk screws  
M5x16, galvanised



**550.214**

**Anschweissauge**

für Bodentürschliesser, Länge 50 mm,  $\varnothing$  38 mm

VE = 1 Stück

**550.214**

**Pièce à souder**

pour ferme-porte au sol, longueur 50 mm,  $\varnothing$  38 mm.

UV = 1 pièce

**550.214**

**Doorspring socket**

for floor spring, length 50 mm,  $\varnothing$  38 mm

PU = 1 piece



**550.110**  $\varnothing$  22 mm

**550.111**  $\varnothing$  17 mm

**Einsteck-Basculenschloss**

promatverzinkt, ohne Stulp, Betätigung über Türknopf 550.353, mit Anschlussgewinde M10, Hub 21 mm, **Nuss 8 mm**

VE = 1 Einsteck-Basculenschloss  
2 Linsensenkschrauben  
M5x10 Inox

**550.110**  $\varnothing$  22 mm

**550.111**  $\varnothing$  17 mm

**Serrure à bascule incorporée**

promatisée, sans têtère, actionnée par bouton de porte 550.353, avec taraudage de raccordement M10, course 21 mm, **fouillot 8 mm**

UV = 1 serrure à bascule incorporée  
2 vis à tête fraisée  
M5x10 acier Inox

**550.110**  $\varnothing$  22 mm

**550.111**  $\varnothing$  17 mm

**Mortise espagnolette lock**

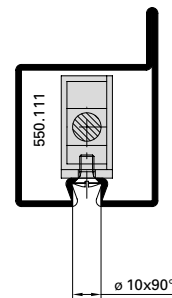
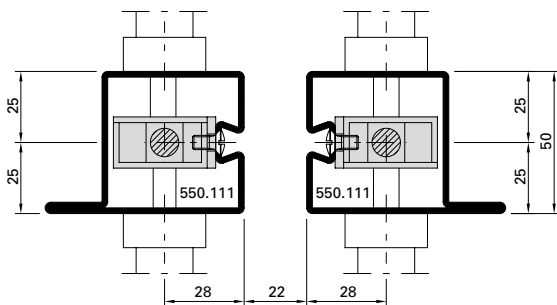
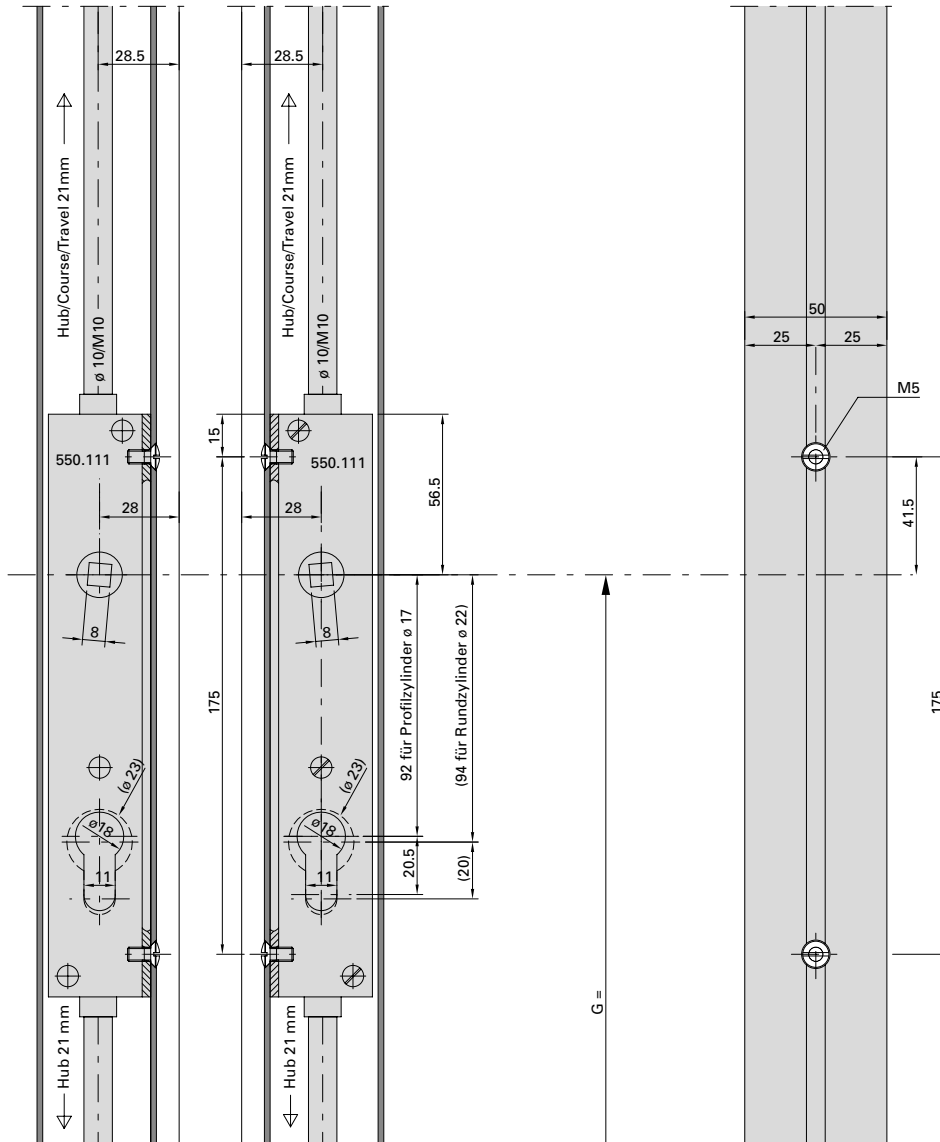
electrolytically galvanised, without face-plate. Operated by door knob 550.353 with connecting thread M10, travel 21 mm, **spindle 8 mm**

PU = 1 mortise espagnolette lock  
2 oval head screws  
M5x10 stainless steel

**Einsteck-Basculschloss**  
**550.110 / 550.111**

**Serrure à bascule à mortaiser**  
**550.110 / 550.111**

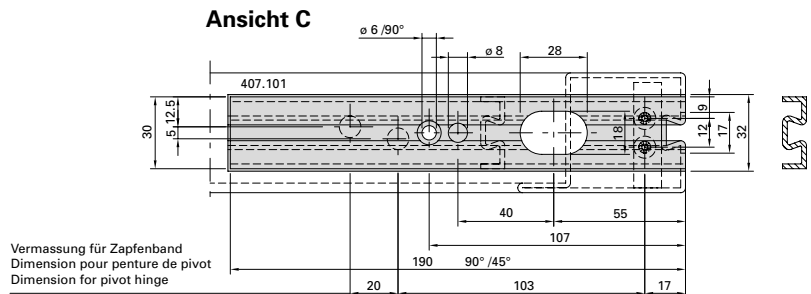
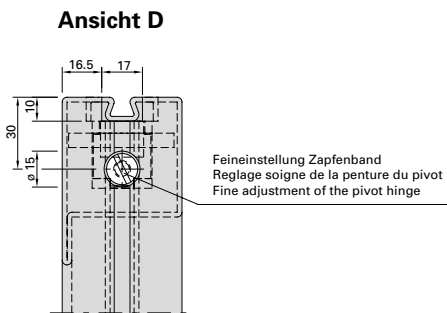
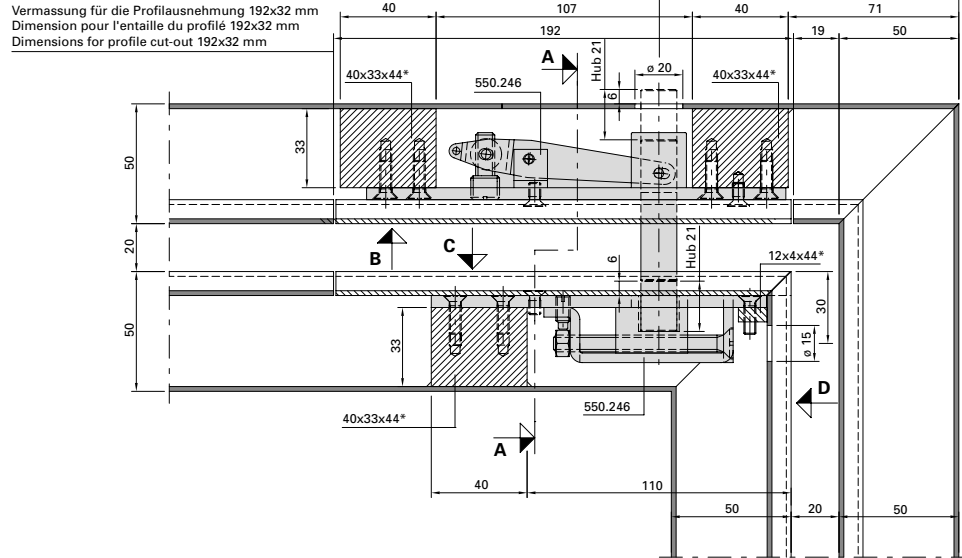
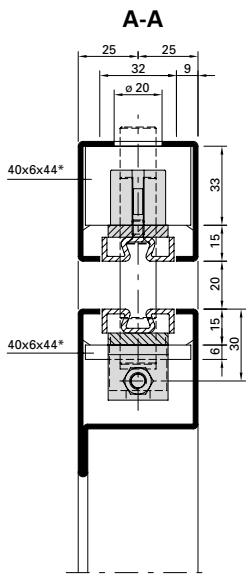
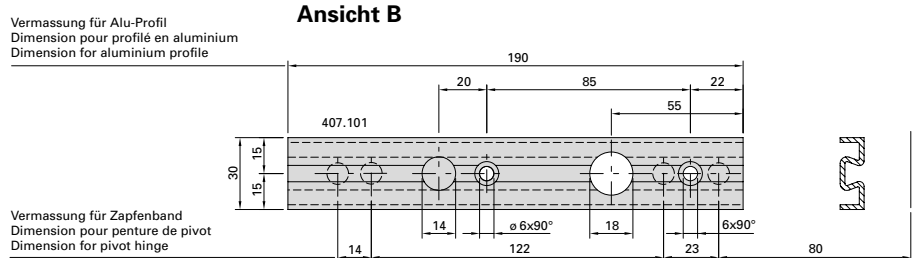
**Mortise espagnolette lock**  
**550.110 / 550.111**



Pendeltüre  
Zapfenband 550.246

Porte va-et-vient  
Penture à pivot 550.246

Double action door  
Pivot hinge 550.246



**Hinweis Türflügelmontage:**

Zapfenbandbolzen im Blendrahmen ganz zurückdrehen. Türflügel oben im Bereich Zapfenbandbolzen resp. Lagerteil einführen. Türe anheben und unten auf Bodentürschliesser-Achse absenken. Zapfenbandbolzen anschliessend im Flügelagerteil ganz nach unten bis zum Anschlag absenken. Feinjustierung der Türflügelposition durch Stellschraube beim Flügelagerteil oben resp. beim Bodentürschliesser.

**Note concernant le montage du vantail de porte:**

Dévisser entièrement le boulon du pivot du cadre dormant. Introduire le vantail de porte en haut dans la zone du boulon du pivot et du palier. Soulever la porte et abaisser sa partie inférieure sur l'axe du ferme-porte au sol. Abaisser ensuite le boulon du pivot jusqu'en butée dans la partie palier du vantail. Ajustement de précision de la position du vantail avec une vis de réglage dans la partie palier de vantail en haut et au niveau du ferme-porte au sol.

**Door leaf installation instructions:**

Completely unscrew the double-action pivot bearing bolts in the outer frame. Insert the door leaf and bearing component at the top in the area of the double-action pivot bearing bolts. Lift the door and lower it onto the floor spring axis. Then lower the double-action pivot bearing bolts into the leaf bearing component as far as they will go. Fine adjustment of the door leaf position is achieved using the adjusting screw for the leaf bearing component at the top or at the floor spring.

\* Vom Metallbauer herzustellen

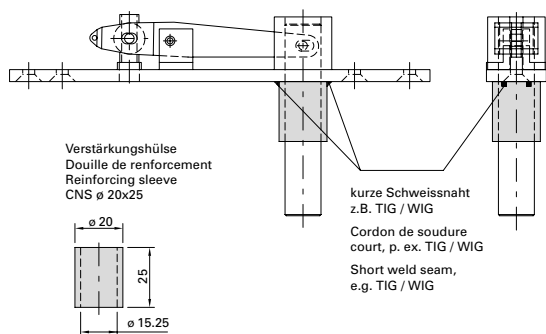
\* A fabriquer par le constructeur

\* To be manufactured by metal worker

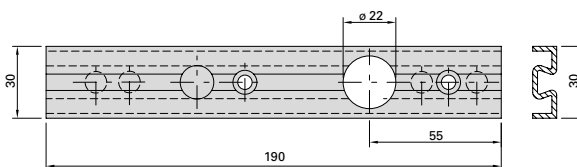
**Pendeltüre**  
**Zapfenband-Verstärkung**  
**Anschweissauge 550.214**

**Porte va-et-vient**  
**Renforcement penture à pivot**  
**Pièce à souder 550.214**

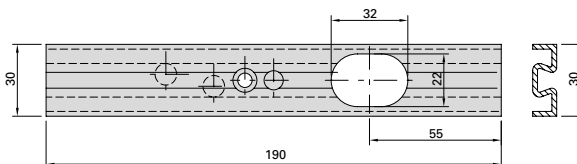
**Double action door**  
**Reinforcement pivot hinge**  
**Door spring socket 550.214**



Abdeckung Rahmen Aluminium-Zusatzprofil 407.101  
 Recouvrement cadre profilé supplémentaire en aluminium 407.101  
 Cover for frame of aluminium supplementary profile 407.101



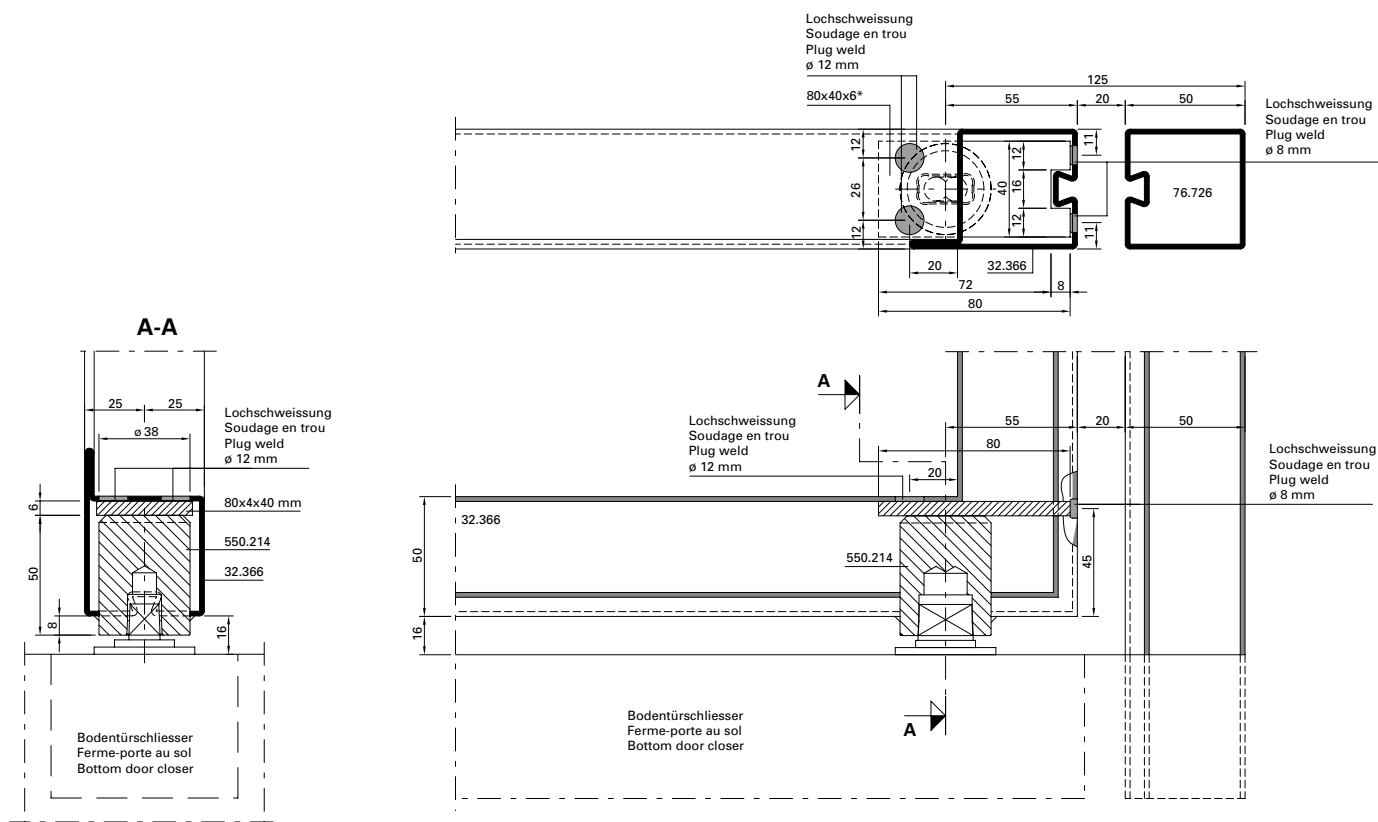
Abdeckung Flügel Aluminium-Zusatzprofil 407.101  
 Recouvrement vantail profilé supplémentaire en aluminium 407.101  
 Cover for vent of aluminium supplementary profile 407.101



Für stark beanspruchte, hochfrequentierte oder schwere Pendeltüren empfehlen wir den Zapfenbandbolzen zu verstärken (Ausführung durch Metallbauer).

Pour les portes battantes soumises à de grandes sollicitation, à fréquents passages ou lourdes, nous recommandons de renforcer le boulon du pivot (exécution par un constructeur métallique).

For heavy swing doors, or swing doors subject to heavy loading and use, we recommend reinforcing the double-action pivot bearing bolts (to be carried out by metal fabricator).



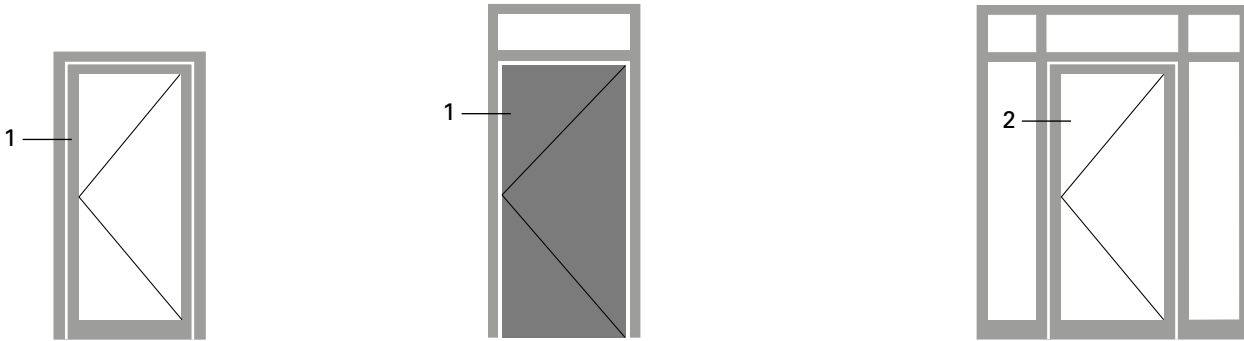
\* Vom Metallbauer herzustellen

\* A fabriquer par le constructeur

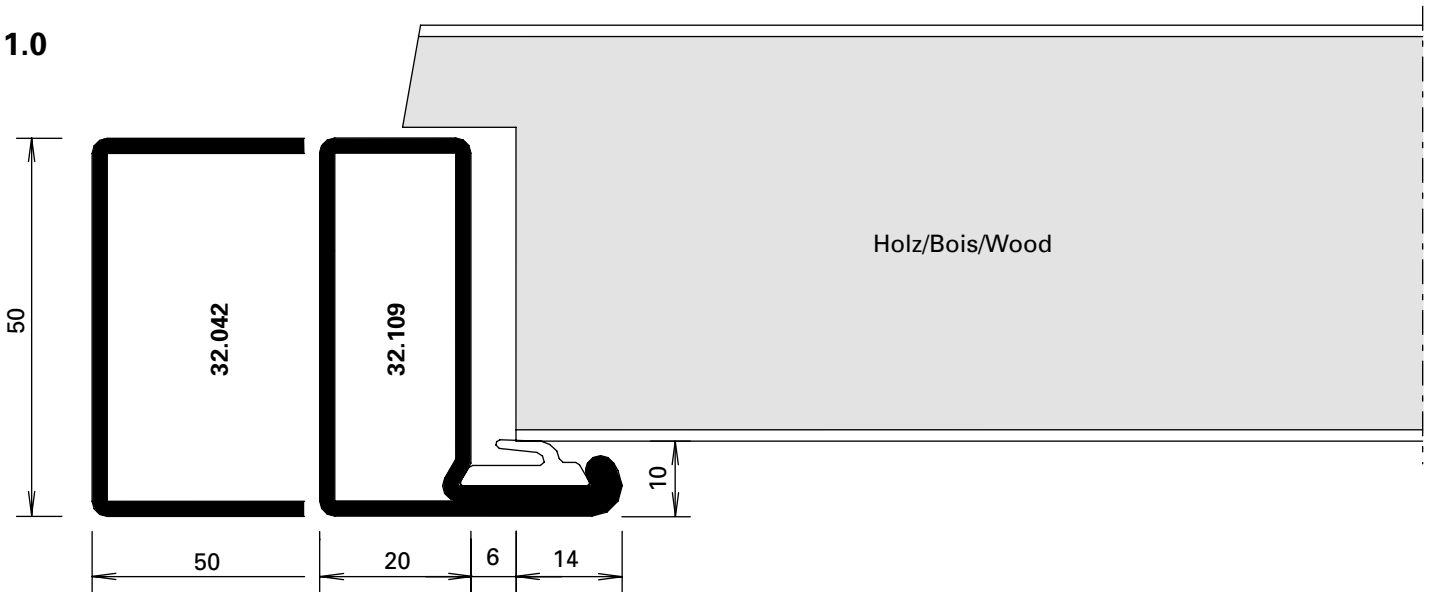
\* To be manufactured by metal worker

**Schnittpunkte Zargenprofile im Massstab 1:1**  
**Coupe de détails profilés d'huisseries à l'échelle 1:1**  
**Section details casing sections on scale 1:1**

Profilserie Standard  
 Série de profilés Standard  
 Profile series Standard

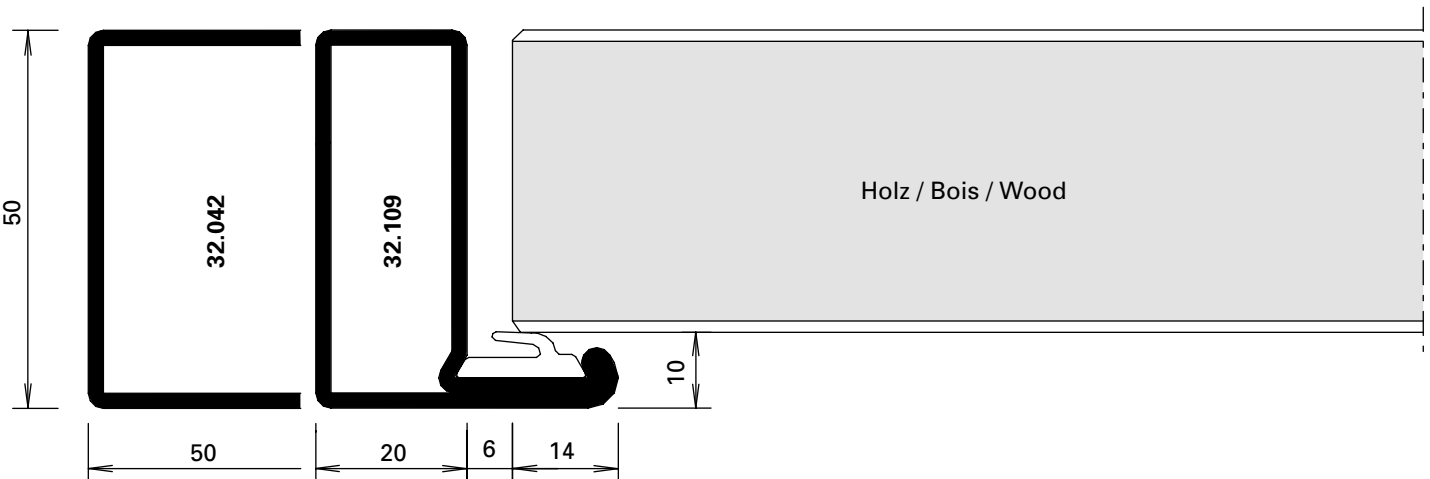


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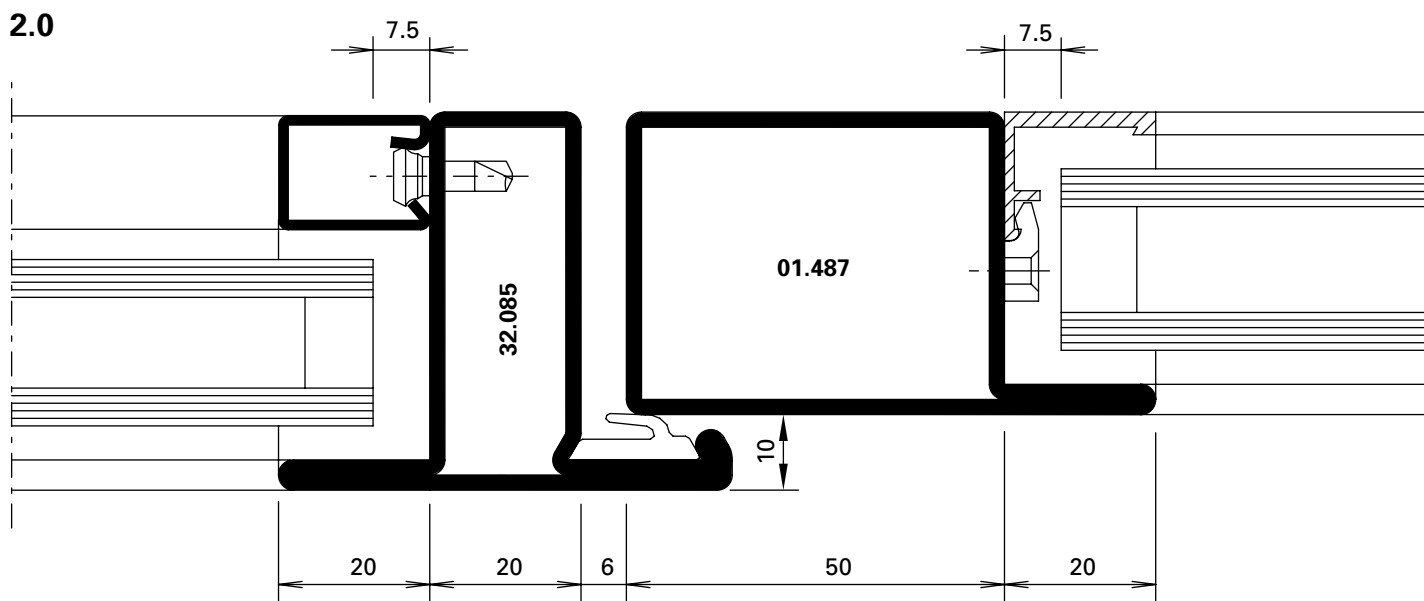
**DXF** **DWG** *D-705-C-019*

**1.1**

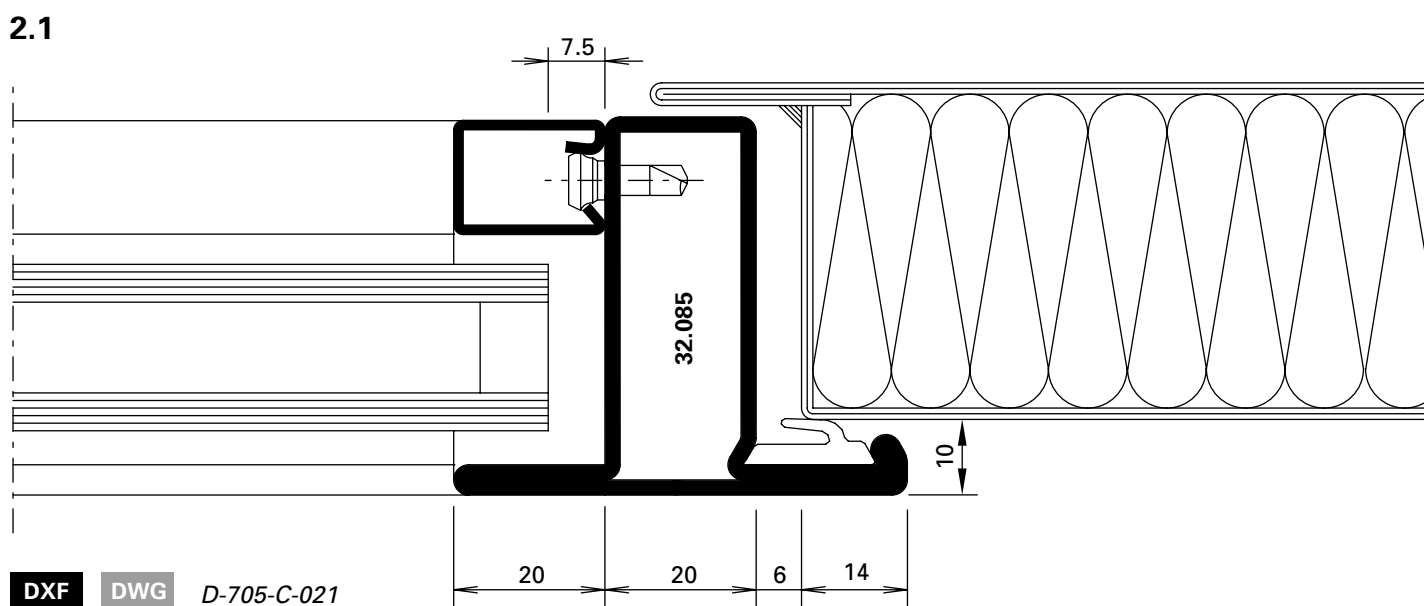


**DXF** **DWG** *D-705-C-017*



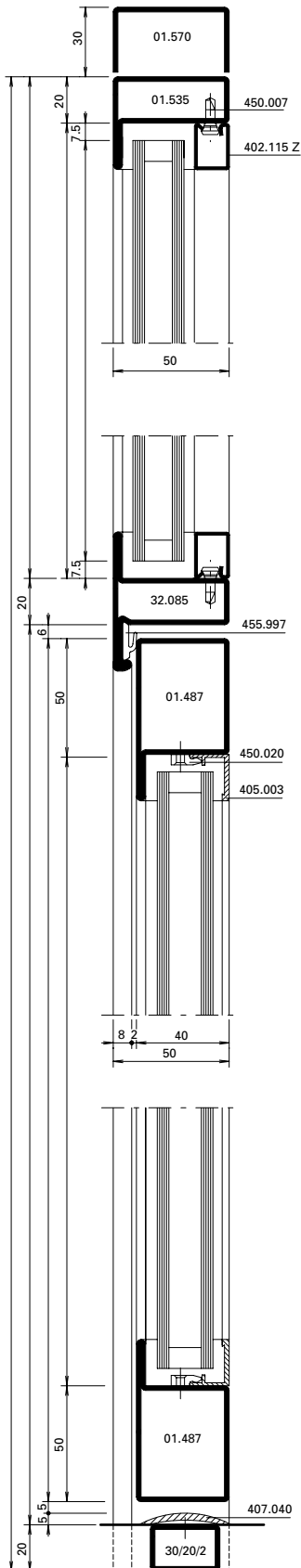


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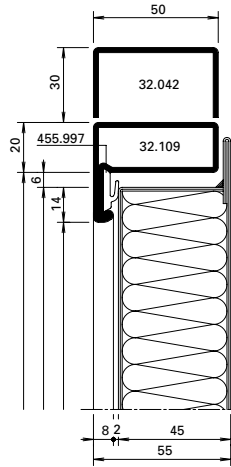


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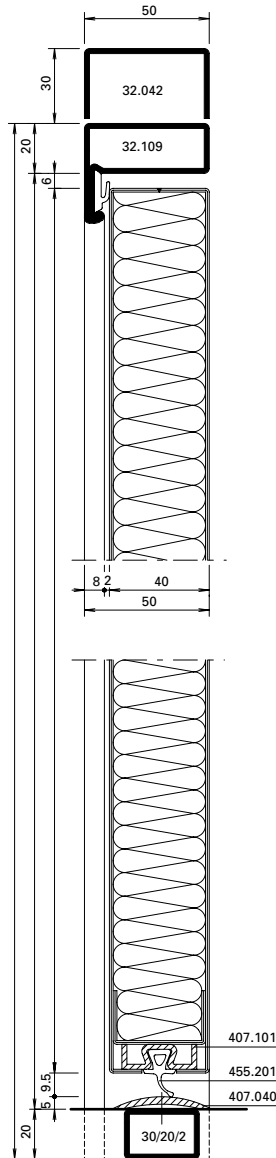
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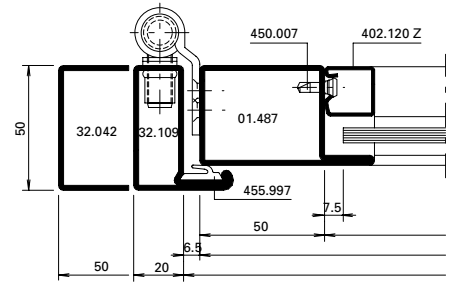
D - D



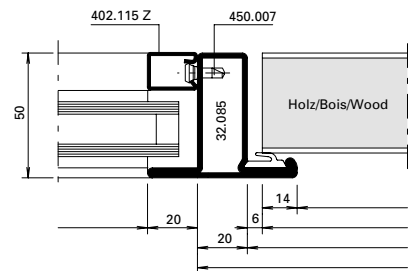
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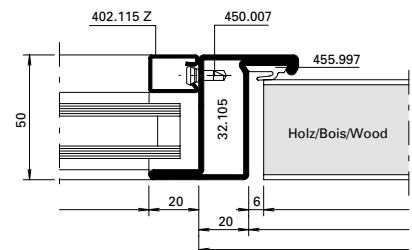
Alternative



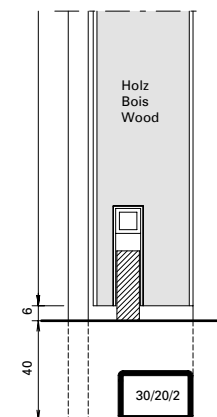
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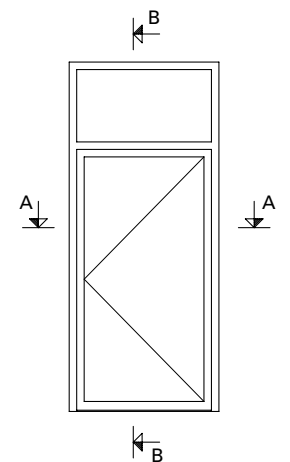
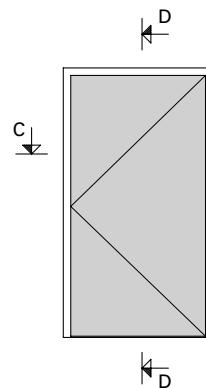
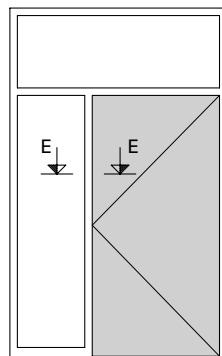
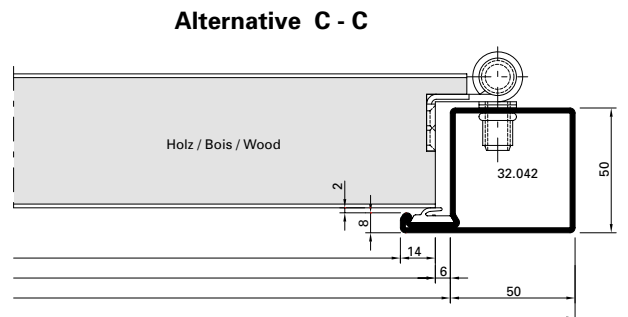
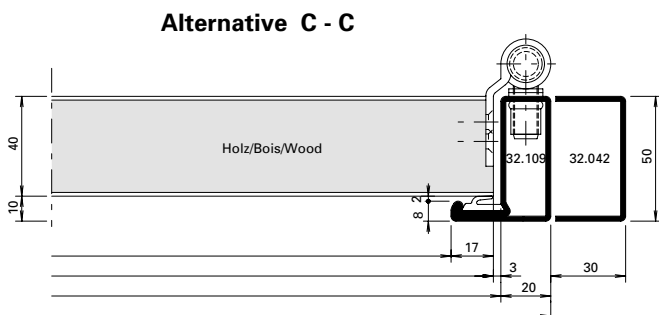
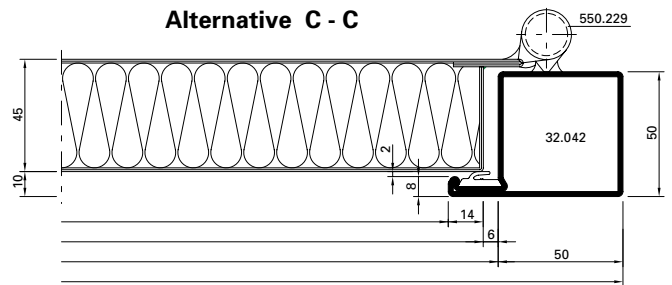
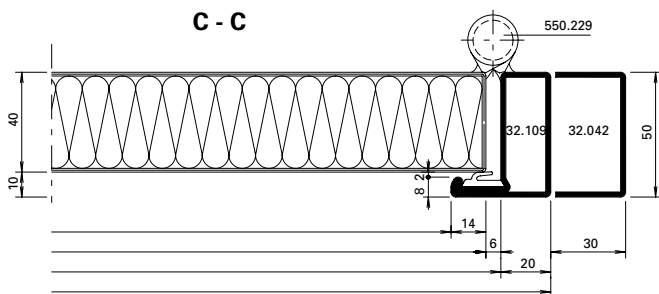
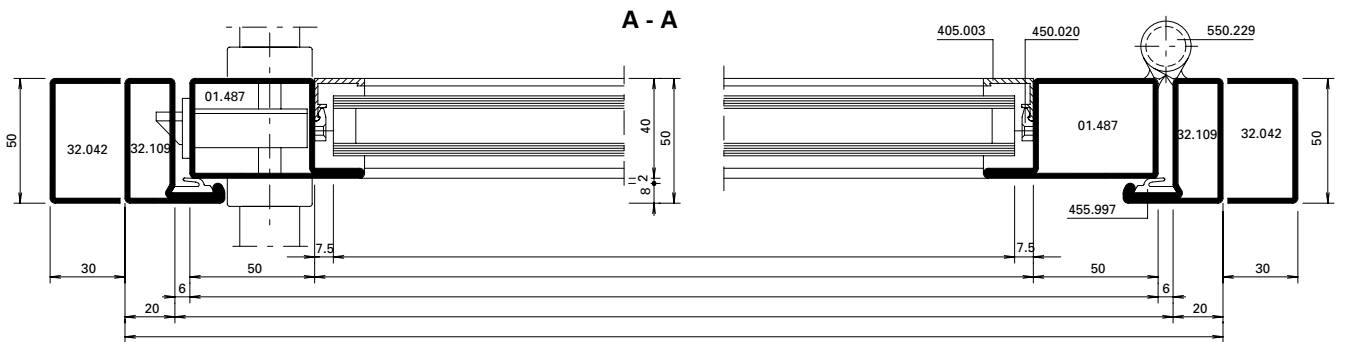


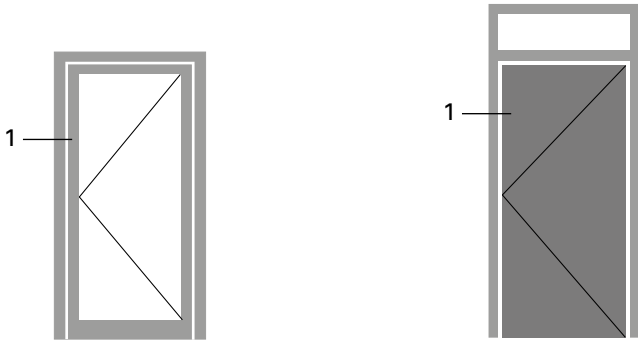
Alternative E - E



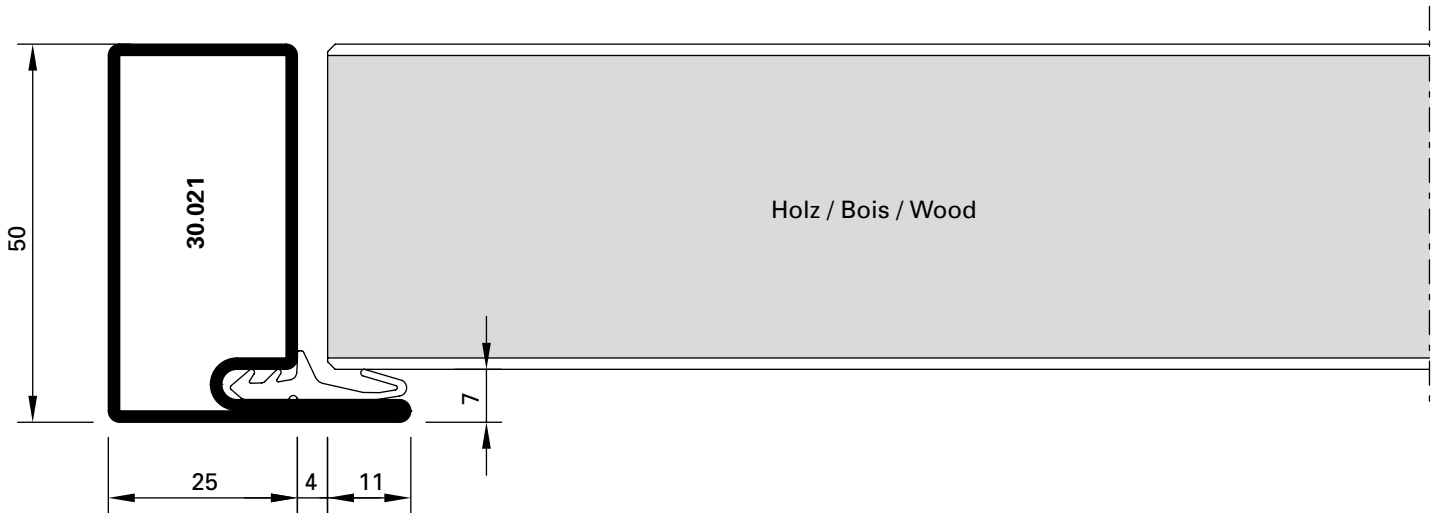
Alternative





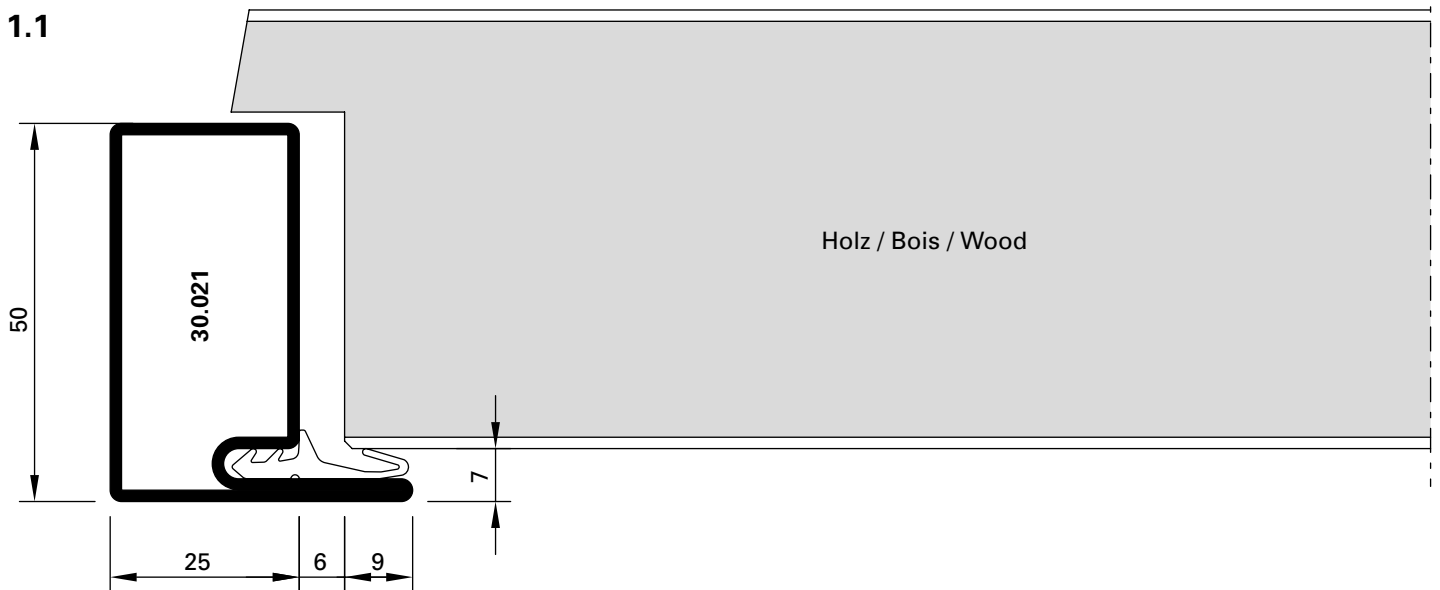


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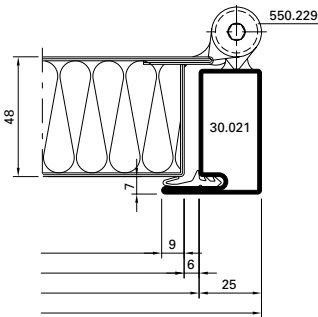
**DXF** **DWG** *D-705-C-032*

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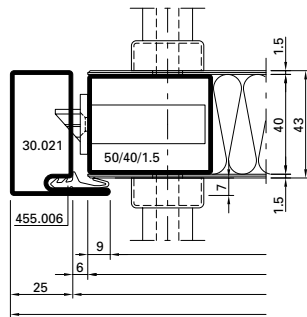


**DXF** **DWG** *D-705-C-033*

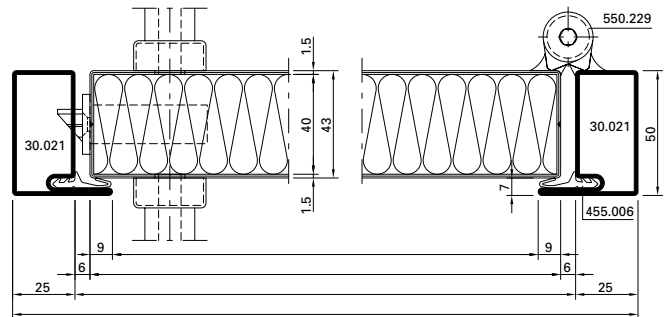
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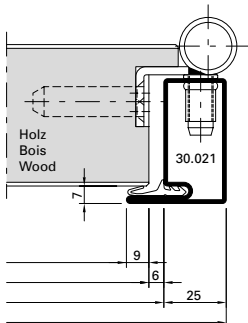
Alternative



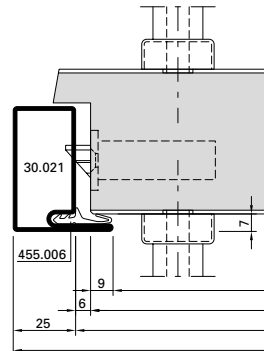
A - A



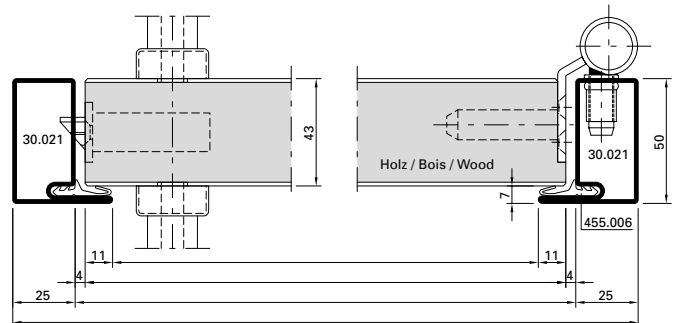
Alternative



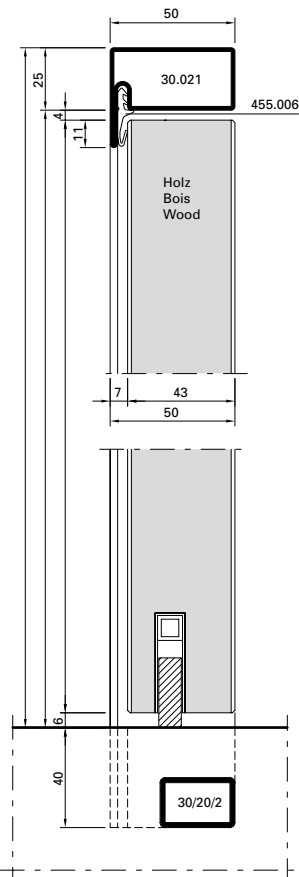
Alternative



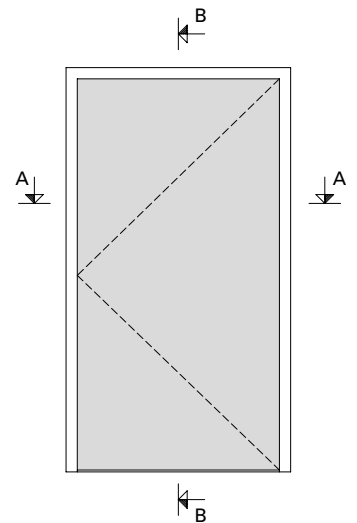
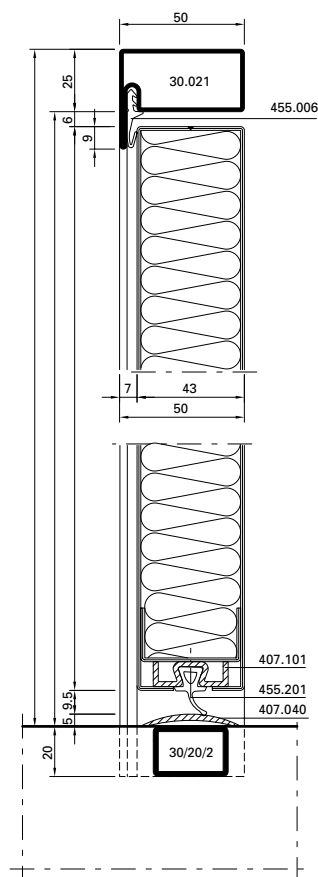
A - A

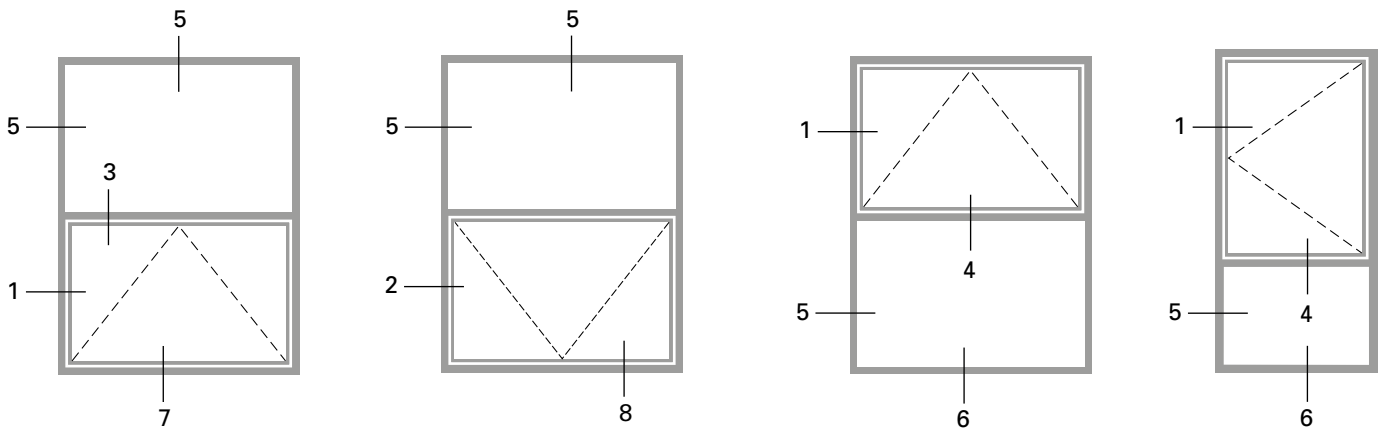


B - B

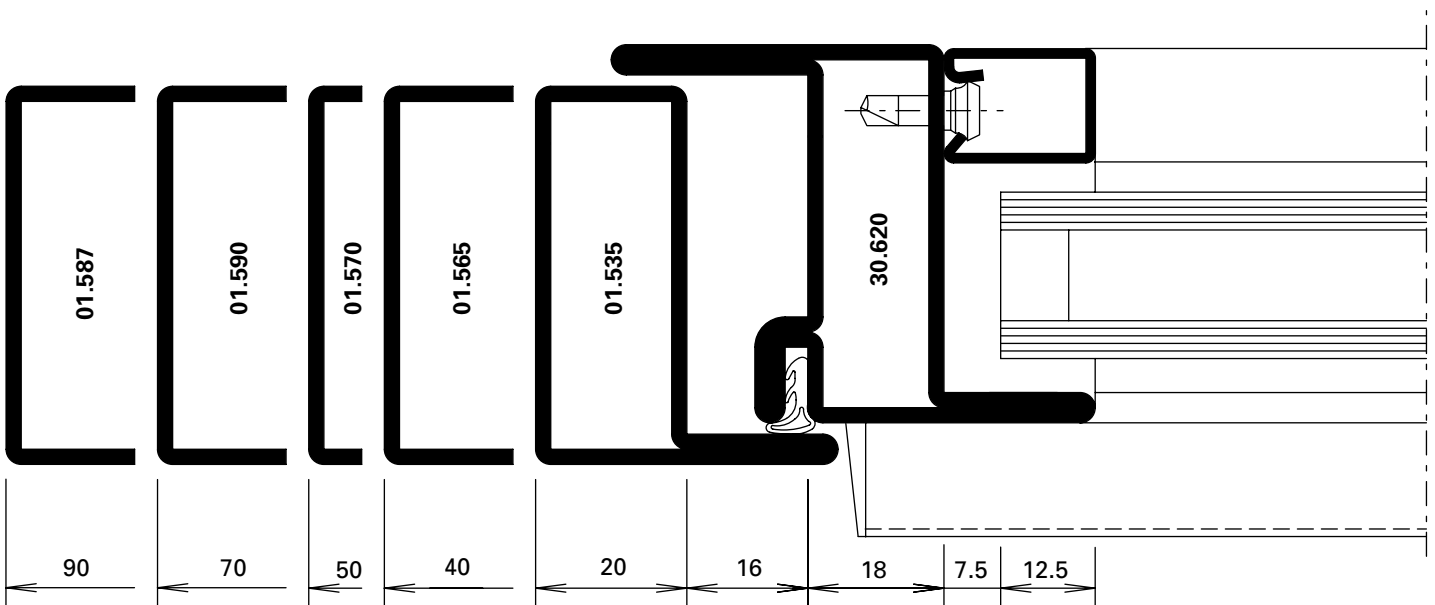


B - B



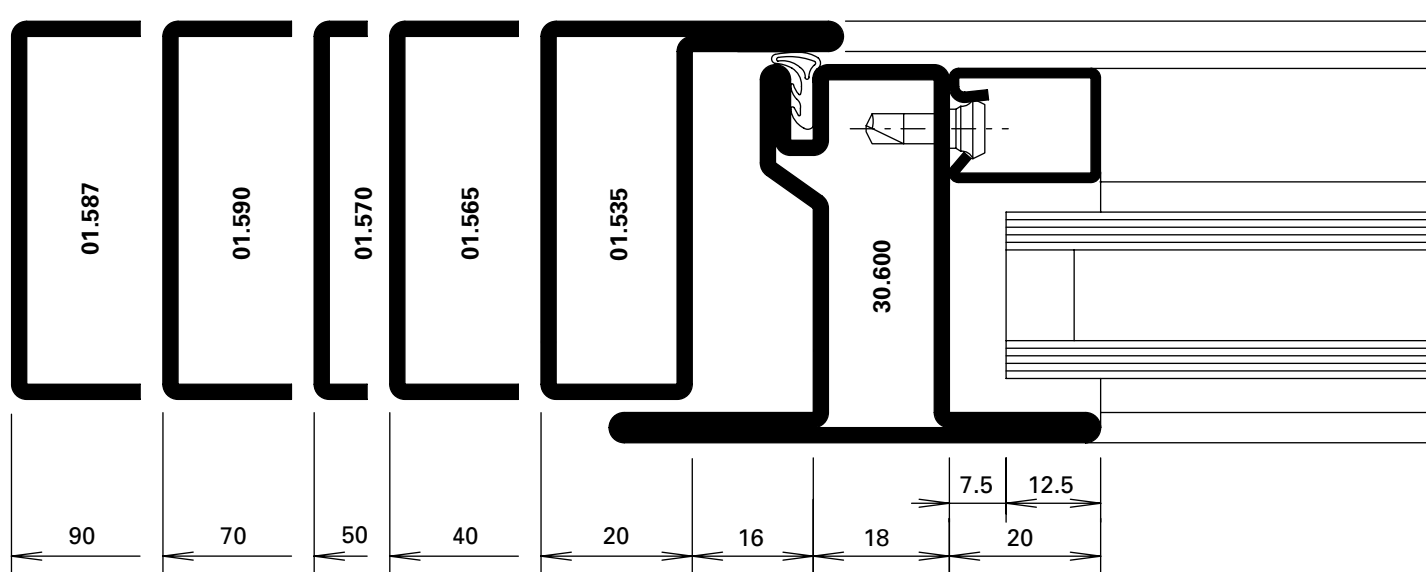


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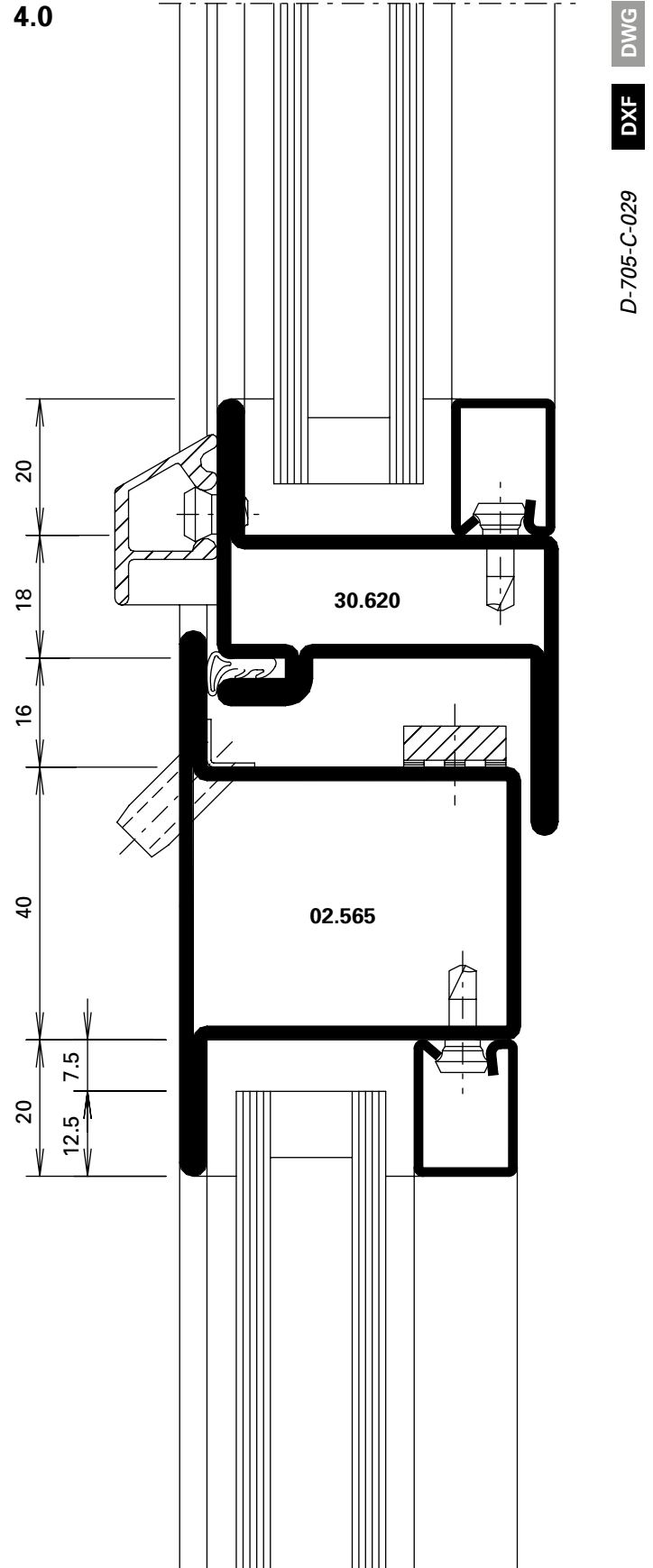
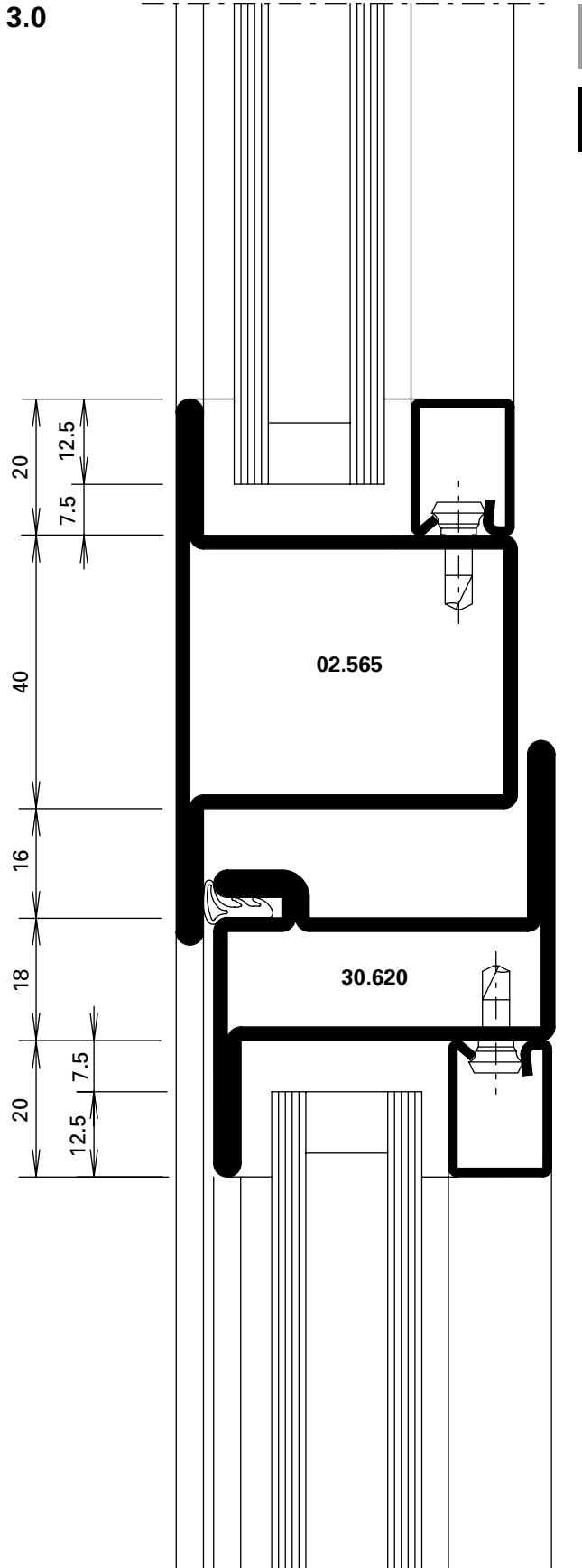


DXF DWG D-705-C-034

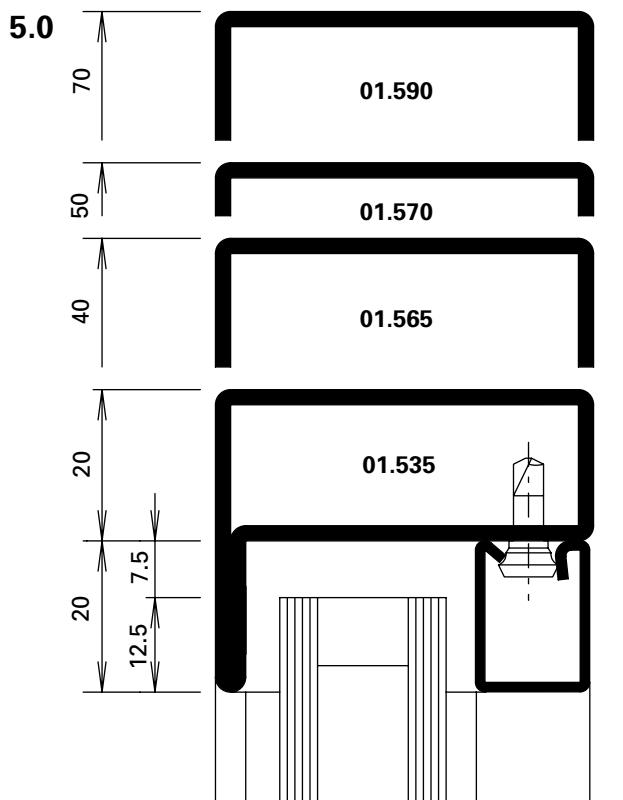
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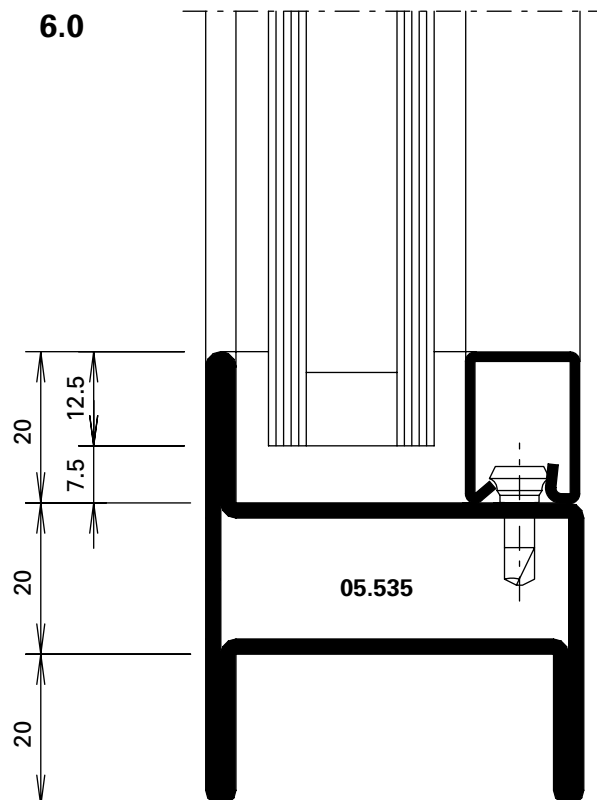
**DXF** **DWG** D-705-C-035



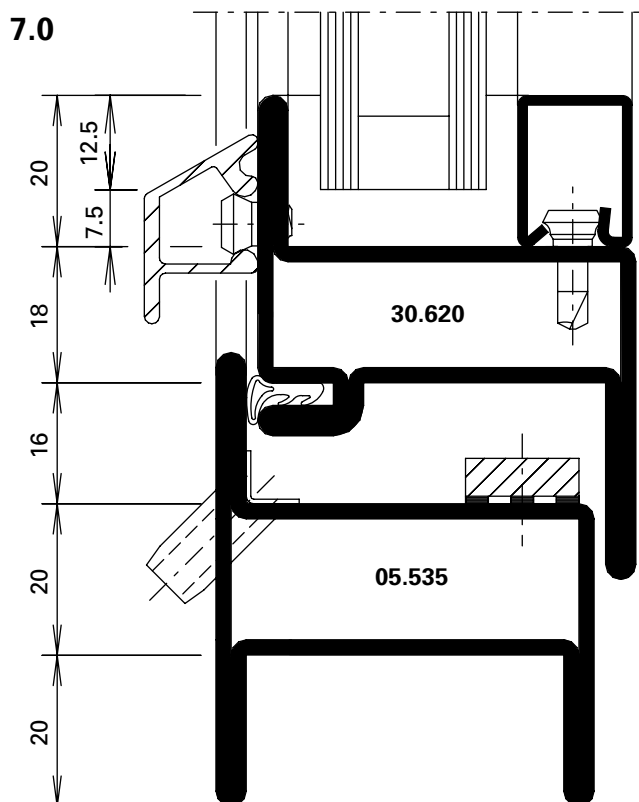




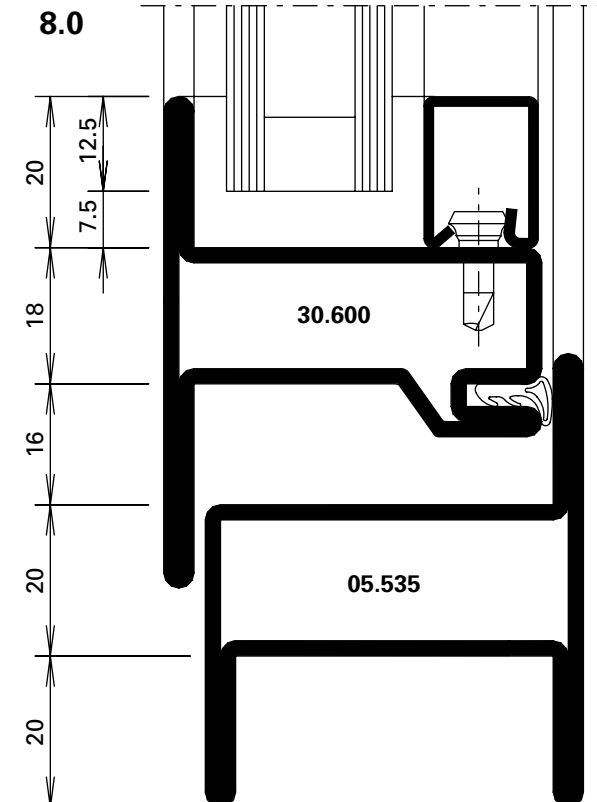
DWG  
 DXF  
 D-705-C-003



DWG  
 DXF  
 D-705-C-025

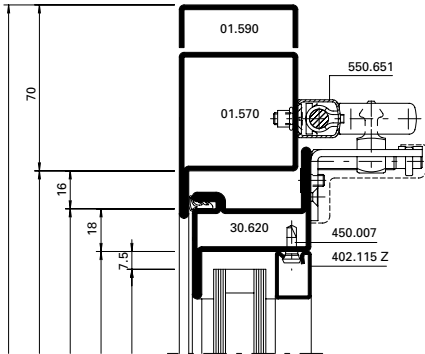


DWG  
 DXF  
 D-705-C-026

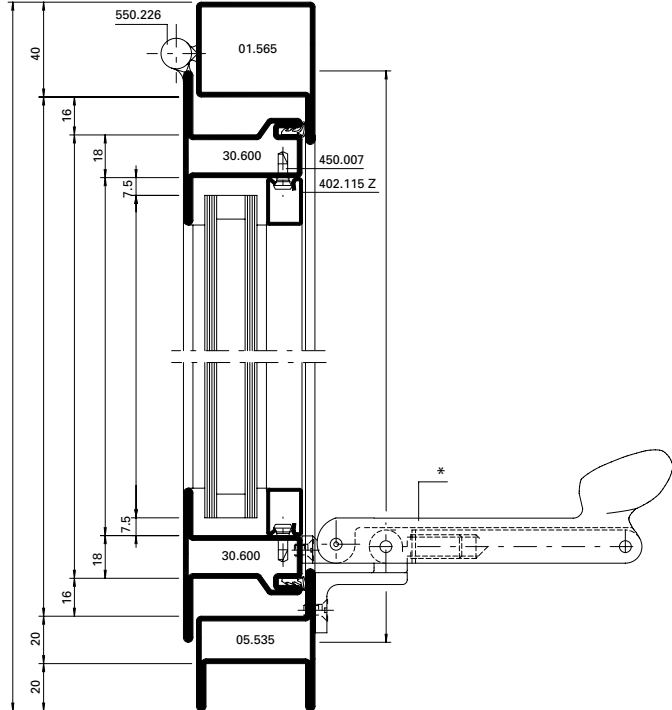


DWG  
 DXF  
 D-705-C-027

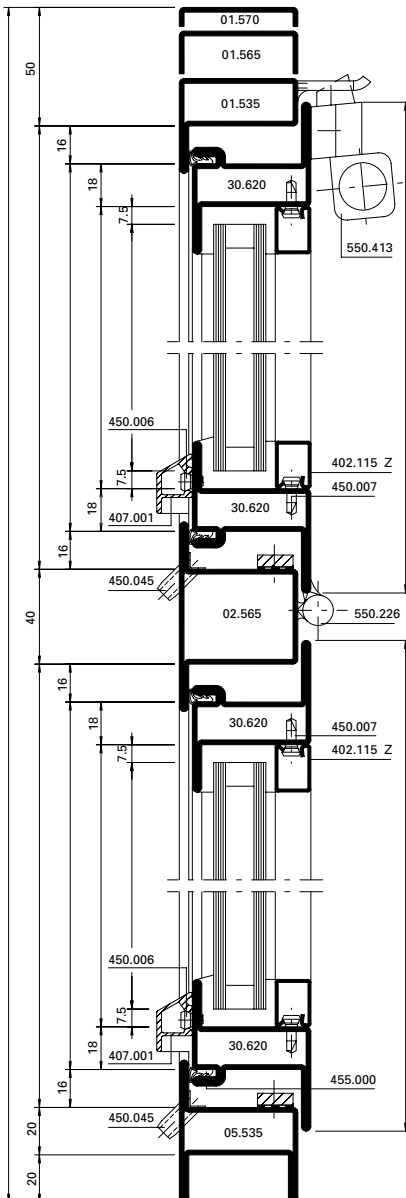
Alternative



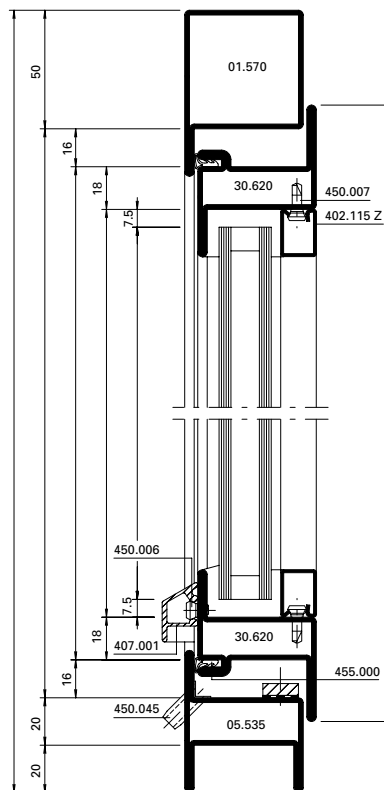
F - F

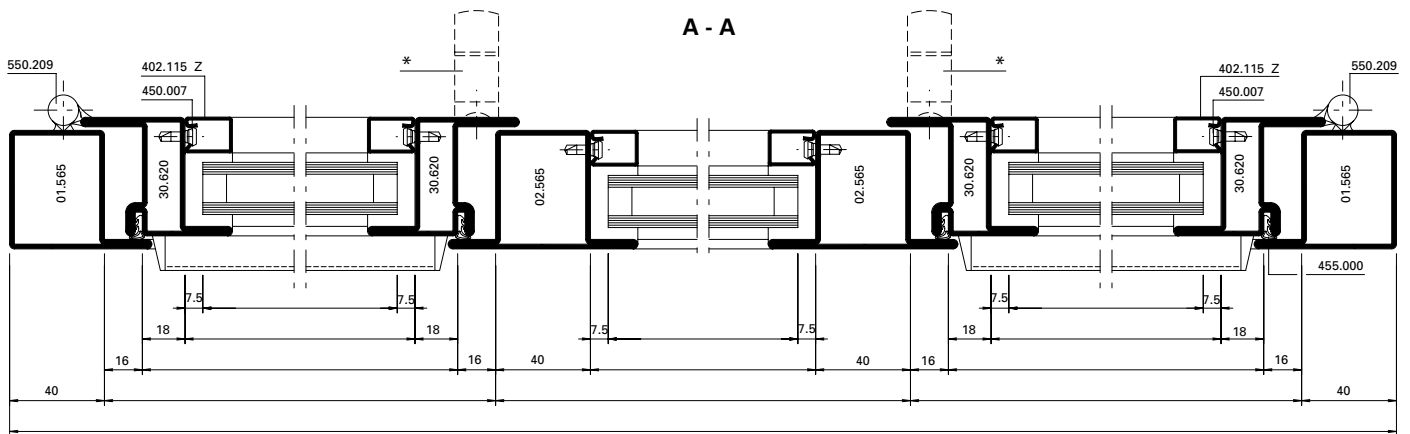


B - B

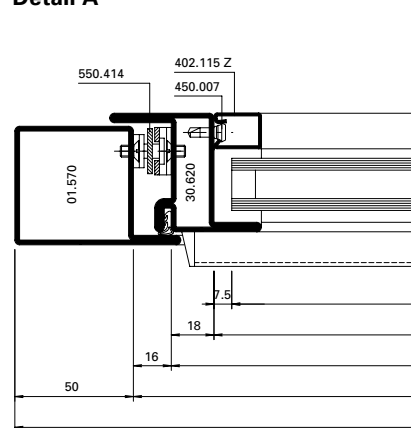


D - D

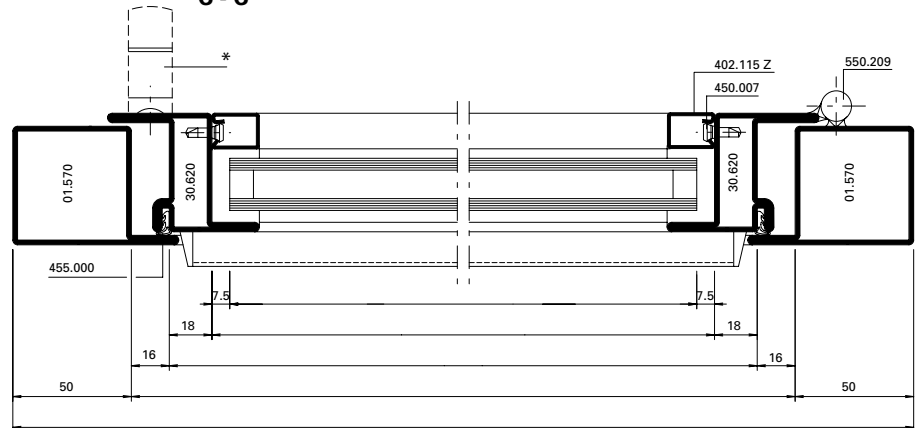




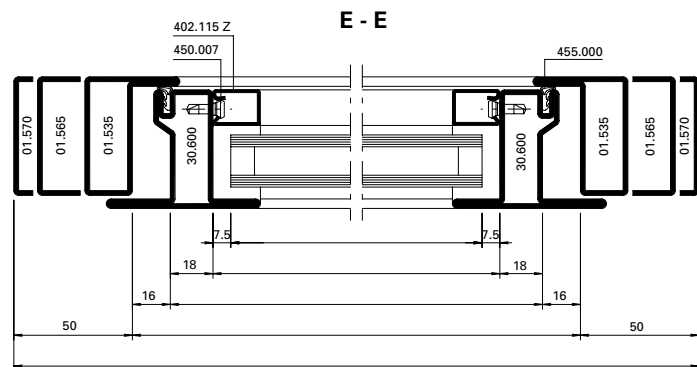
Detail A'



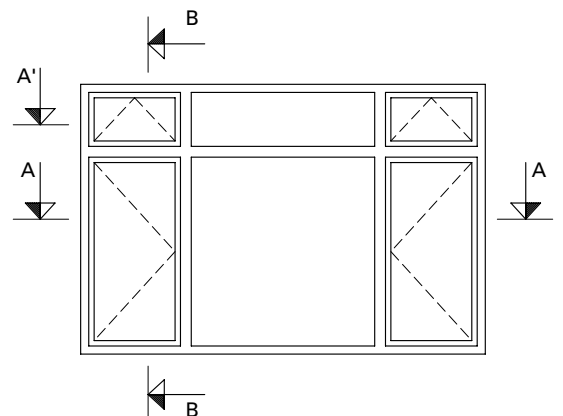
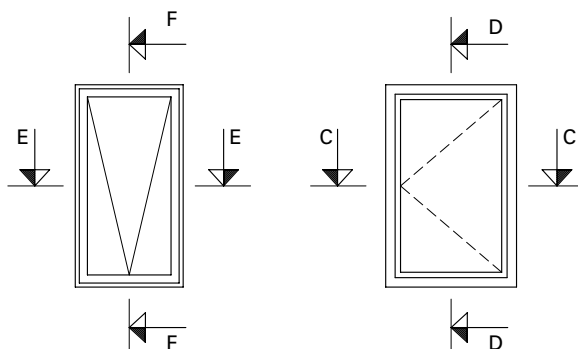
C - C



E - E



- \* Fensterverschluss durch Beschlag-Fachhandel zu beziehen
- \* Verrouillage de fenêtre à fournir par le métallier
- \* window fastening set to be delivered by the metal constructor





### 550.413

#### Oberlichtschnäpper

aus Aluminium, farblos eloxiert,  
Plattengröße 49x28 mm

VE = 1 Schnäpper  
1 Flachkloben  
zum Anschweißen  
2 Linsensenschrauben  
M5x15 Inox

### 550.413

#### Loqueteau

en alu, éloxé incolore,  
support 49x28 mm

UV = 1 loqueteau  
1 câle à souder  
2 vis à tête fraisée bombée  
M5x15 acier Inox

### 550.413

#### Top light catch

aluminium, anodised colourless,  
plate size 49x28 mm

PU = 1 catch  
1 flat plate to weld on  
2 oval head screws  
M5x15 stainless steel



### 550.414

#### Falzschere

aus Stahl, promatverzinkt,  
bestehend aus Scherenarm,  
Anschraubplatte und Schlitzplatte  
für Kammermaß 16 mm

VE = 1 Paar (links und rechts)  
8 Linsensenschrauben  
M5x10 Inox

### 550.414

#### Compas d'arrêt pour fenêtre à soufflet

en acier, promatisé, comprenant  
bras de compas, support et  
plaque mortaisés. Mesure de  
chambre nécessaire 16 mm

UV = 1 paire (gauche et droite)  
8 vis à tête fraisée bombée  
M5x10 acier Inox

### 550.414

#### Top light stay

steel, electrolytically galvanised,  
comprising stay arm, screw-on  
plate and slotted plate for  
chamber size 16 mm

PU = 1 pair (left and right)  
8 oval head screws  
M5x10 stainless steel



### 550.209

#### Anschweissband

aus gezogenem Stahl,  
Länge 80 mm,  $\varnothing$  13 mm,  
Messing-Zwischenring,  
Dorn fest eingepresst

VE = 25 Stück

### 550.209

#### Paumelle à souder

en acier étiré,  
longueur 80 mm,  $\varnothing$  13 mm,  
rondelle en laiton,  
tige fixe sertie

UV = 25 pièces

### 550.209

#### Weld-on hinge

drawn steel, length 80 mm,  
 $\varnothing$  13 mm, brass ring,  
embedded pin

PU = 25 pieces

### 550.210

#### Anschweissband

aus gezogenem Stahl,  
Länge 100 mm,  $\varnothing$  16 mm,  
Messing-Zwischenring,  
Dorn fest eingepresst

VE = 25 Stück

### 550.210

#### Paumelle à souder

en acier étiré,  
longueur 100 mm,  $\varnothing$  16 mm,  
rondelle en laiton,  
tige fixe sertie

UV = 25 pièces

### 550.210

#### Weld-on hinge

drawn steel, length 100 mm,  
 $\varnothing$  16 mm, brass ring,  
embedded pin

PU = 25 pieces

### 550.226

#### Anschweissband

aus gezogenem Stahl,  
Länge 80 mm,  $\varnothing$  13 mm,  
Messing-Zwischenring,  
Dorn lose

VE = 25 Stück

### 550.226

#### Paumelle à souder

en acier étiré,  
longueur 80 mm,  $\varnothing$  13 mm,  
rondelle en laiton,  
tige mobile

UV = 25 pièces

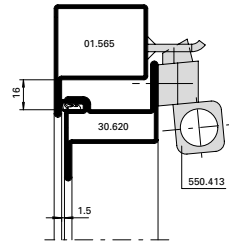
### 550.226

#### Weld-on hinge

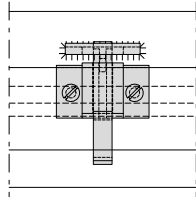
drawn steel, length 80 mm,  
 $\varnothing$  13 mm, brass ring,  
loose pin

PU = 25 pieces

**Schnäpper 550.413**



**Loqueteau 550.413**

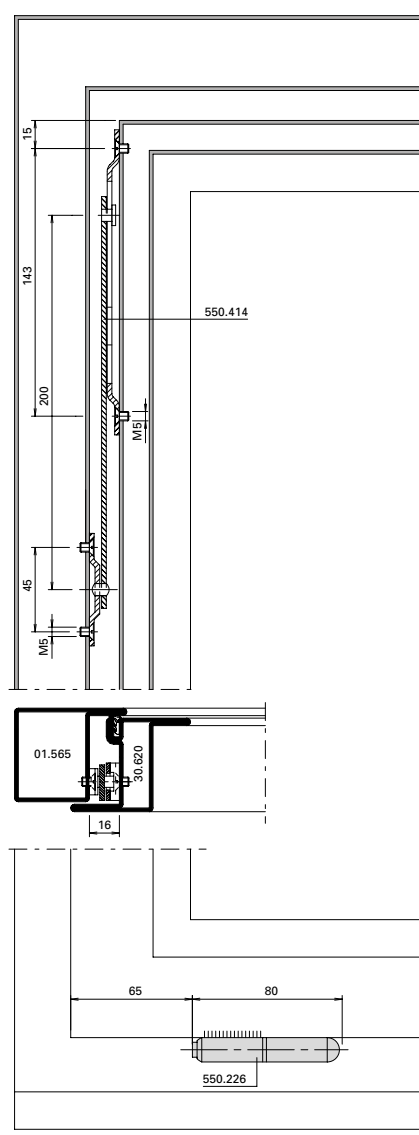
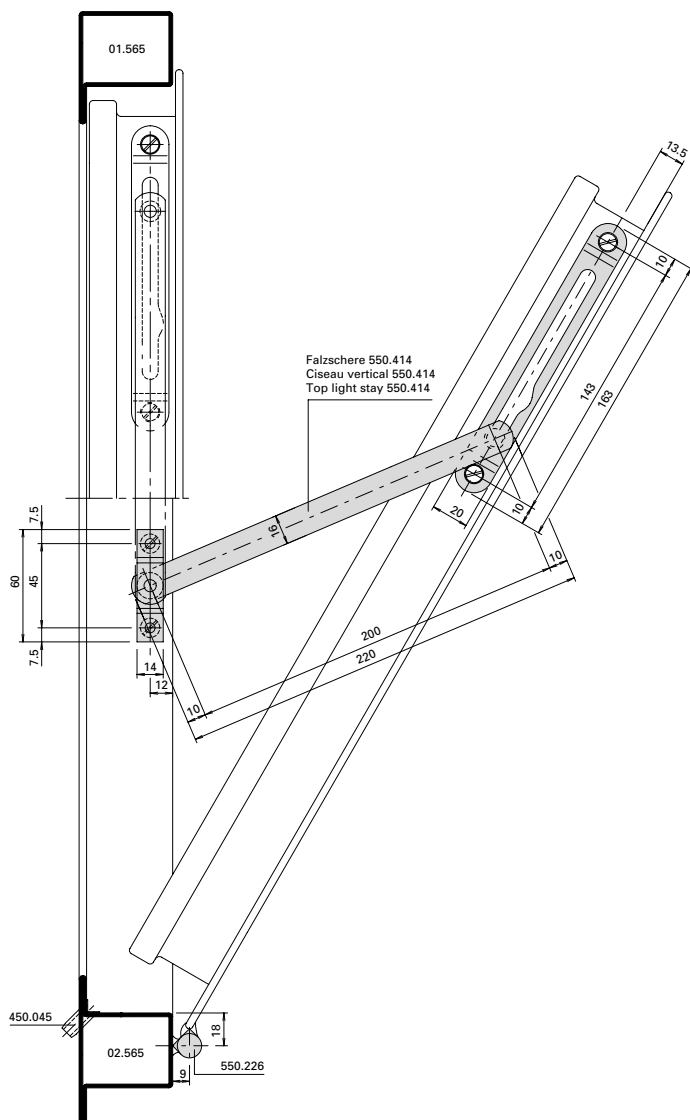


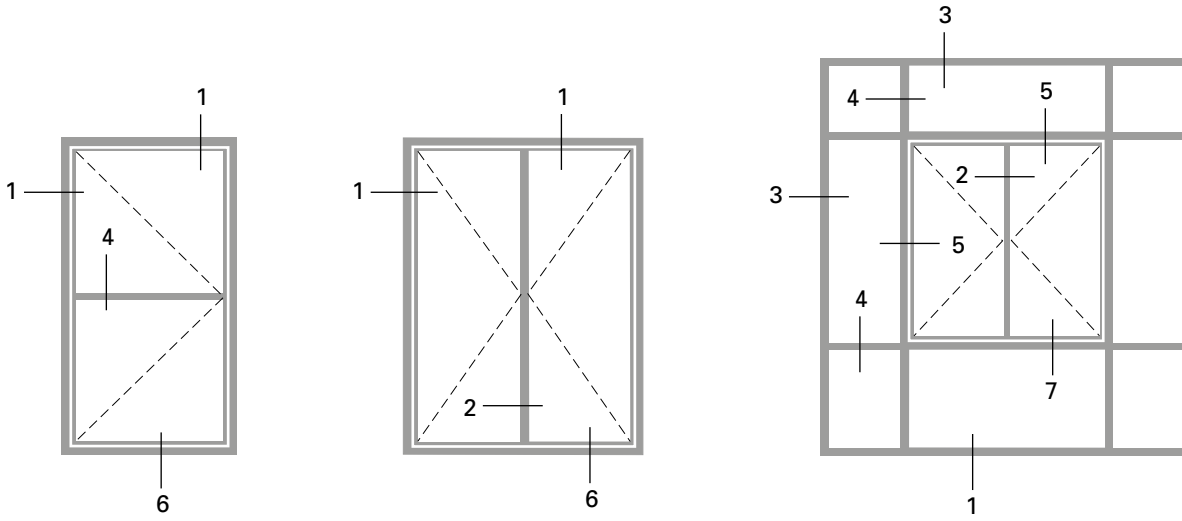
**Top light catch 550.413**

**Falzschere 550.414**

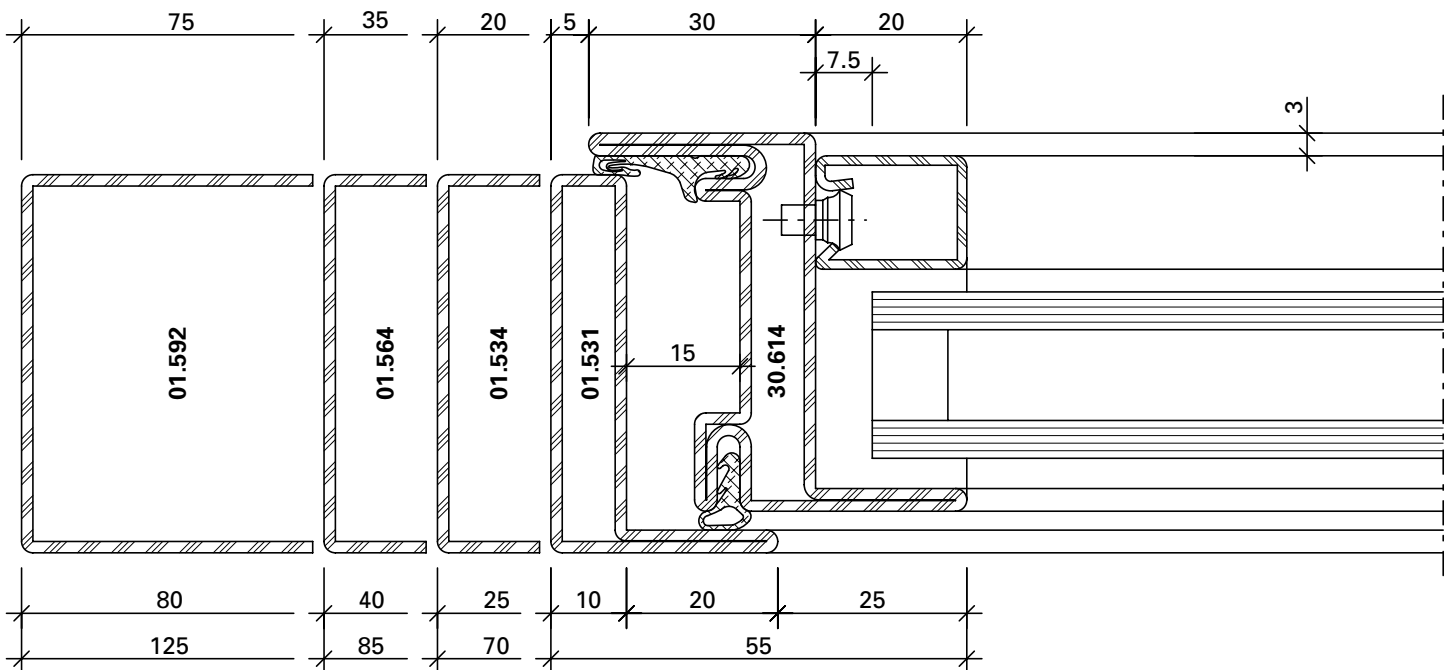
**Ciseau vertical 550.414**

**Top light stay 550.414**



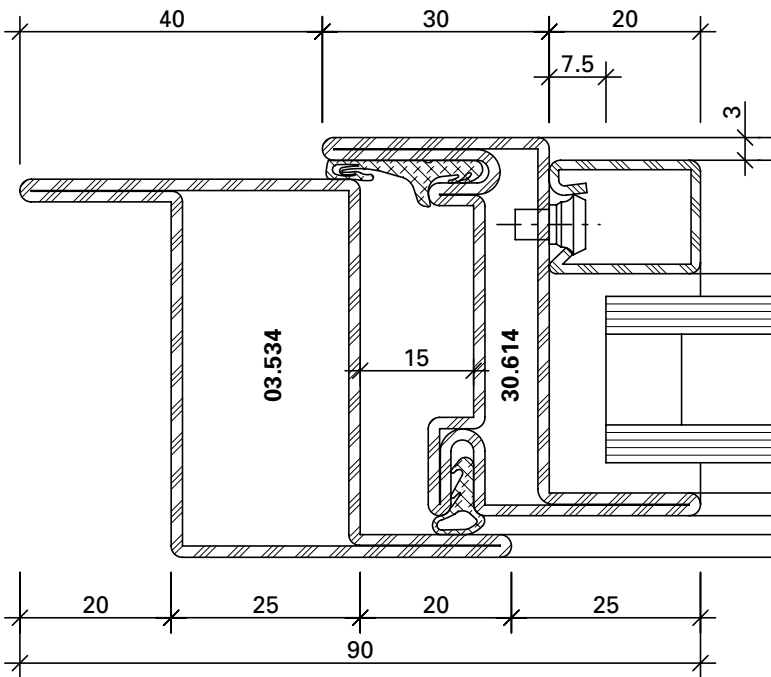


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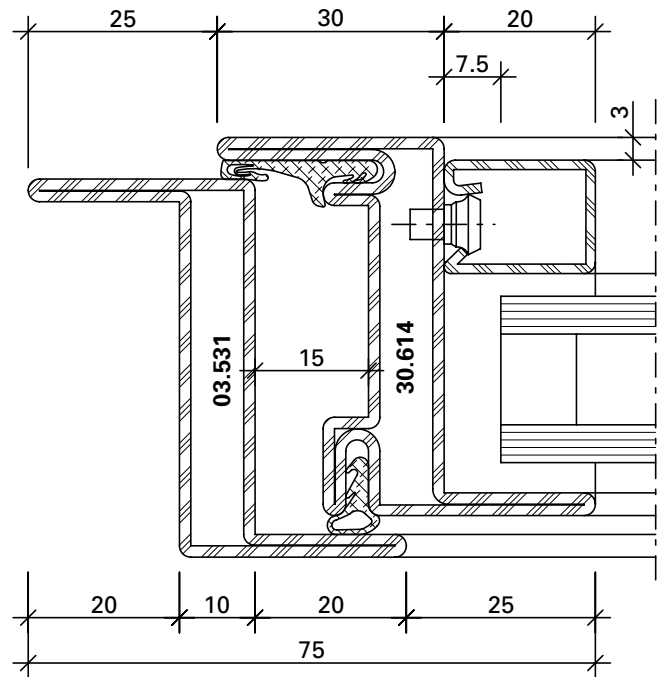
DXF DWG 23-0101-C-001

1.4



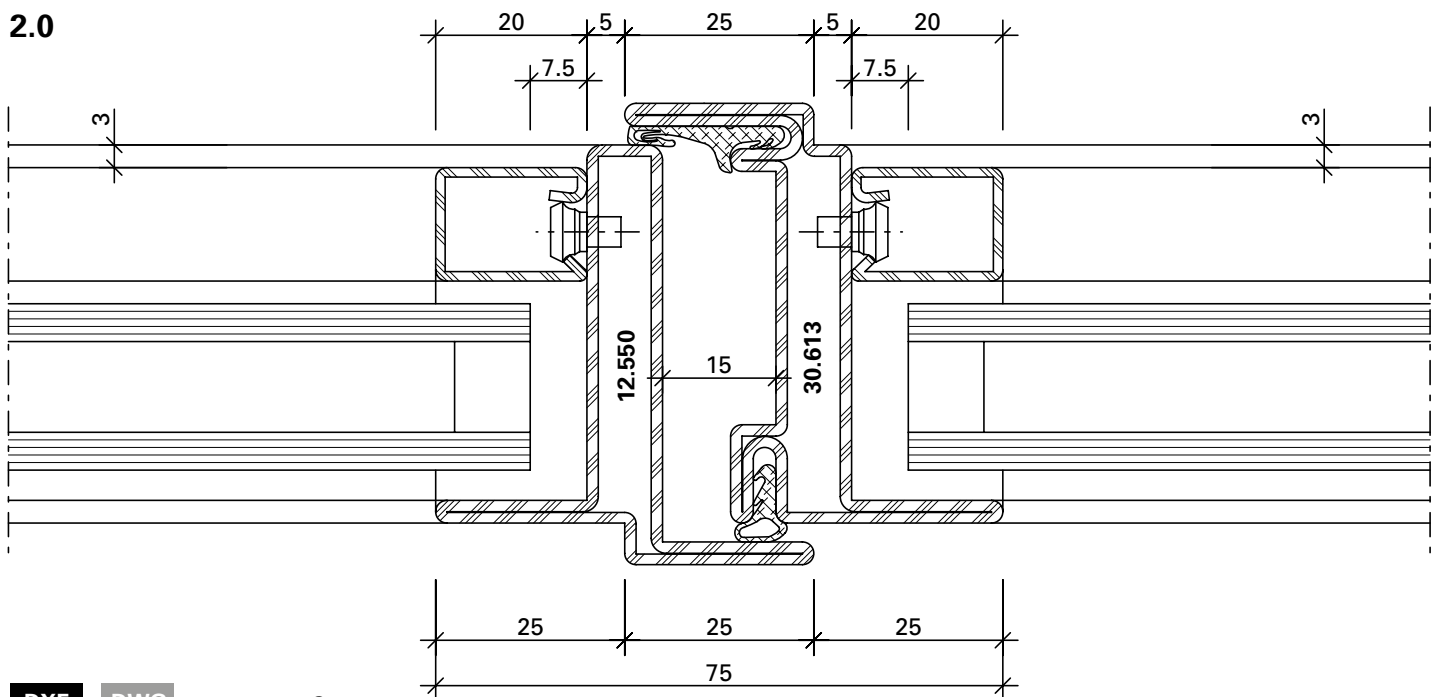
**DXF** **DWG** 23-0101-C-005

1.3



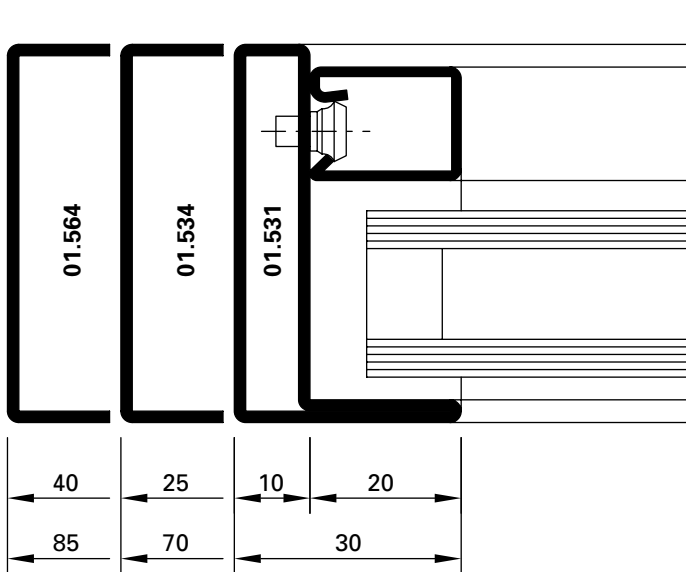
**DXF** **DWG** 23-0101-C-006

2.0



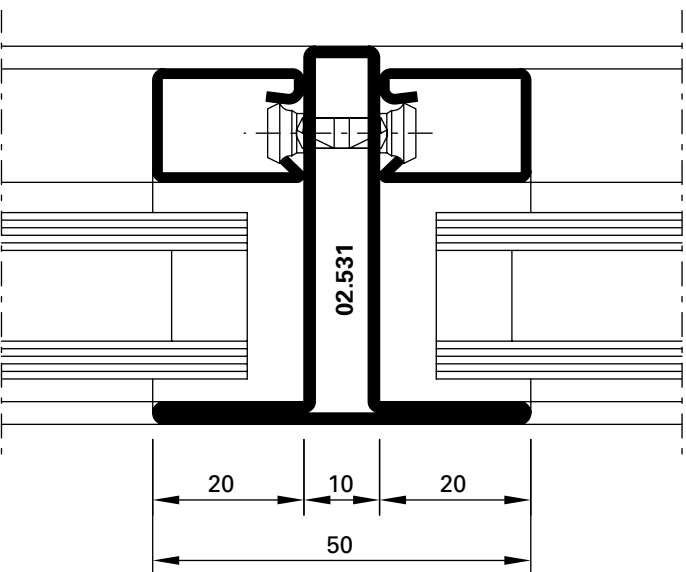
**DXF** **DWG** 23-0101-C-002

3.0



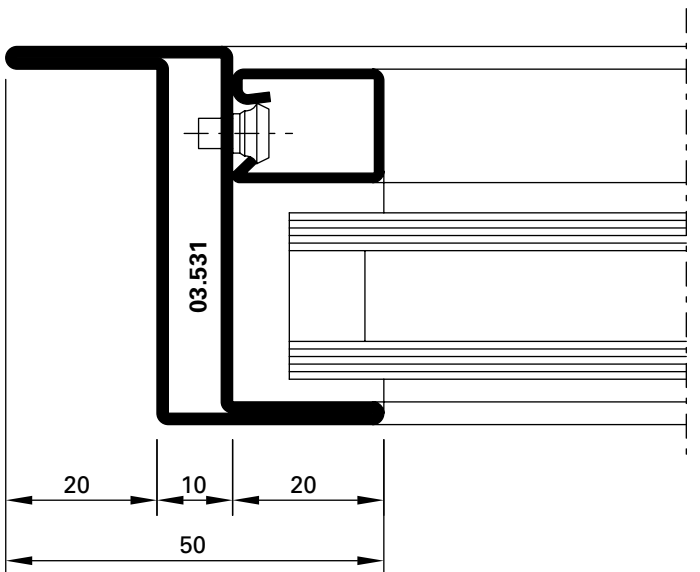
**DXF** **DWG** D-204-C-003

4.0



**DXF** **DWG** D-204-C-005

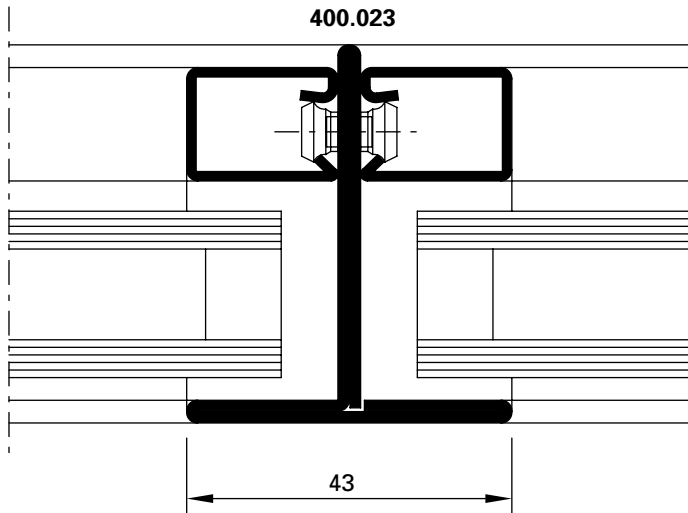
3.1



**DXF** **DWG** D-204-C-006

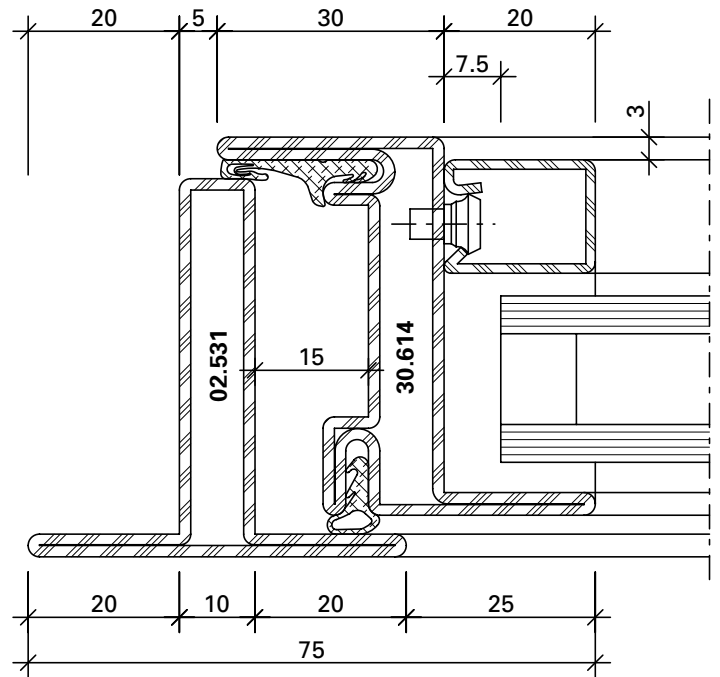


4.1



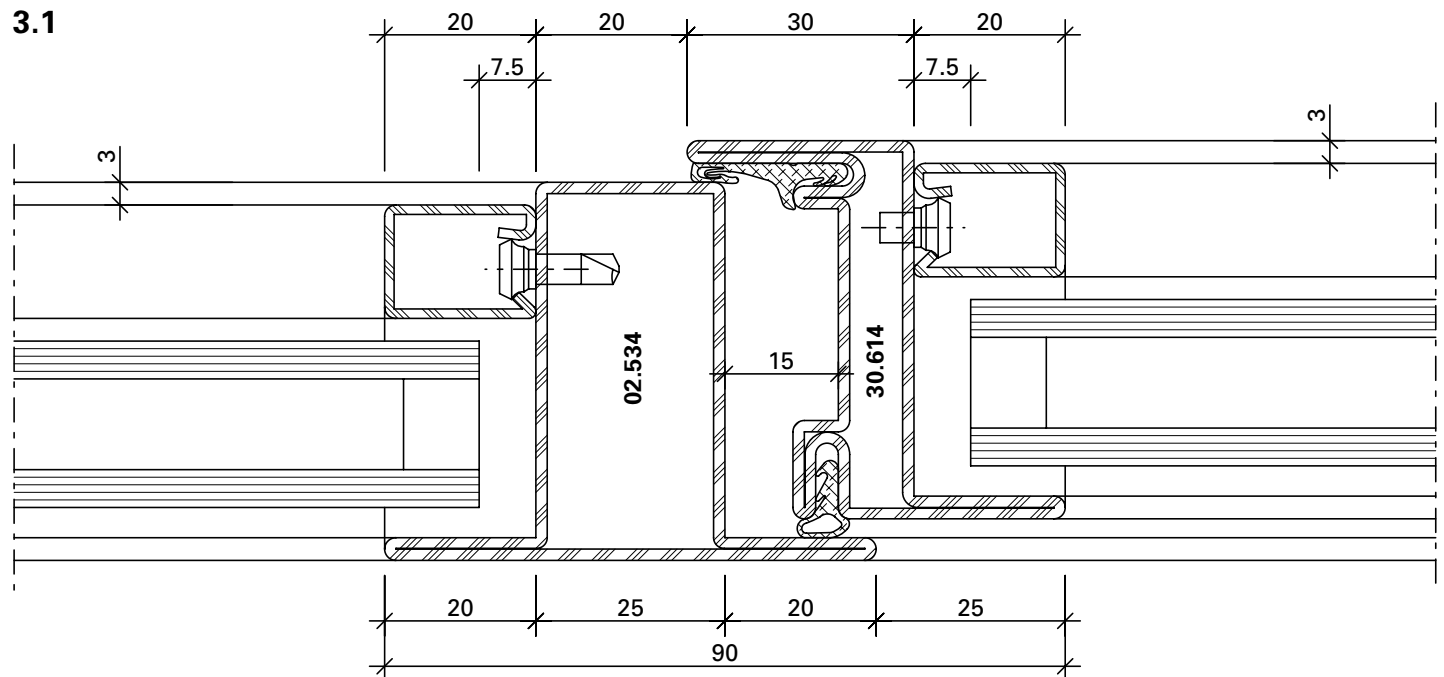
**DXF** **DWG** D-204-C-007

1.2



**DXF** **DWG** 23-0101-C-004

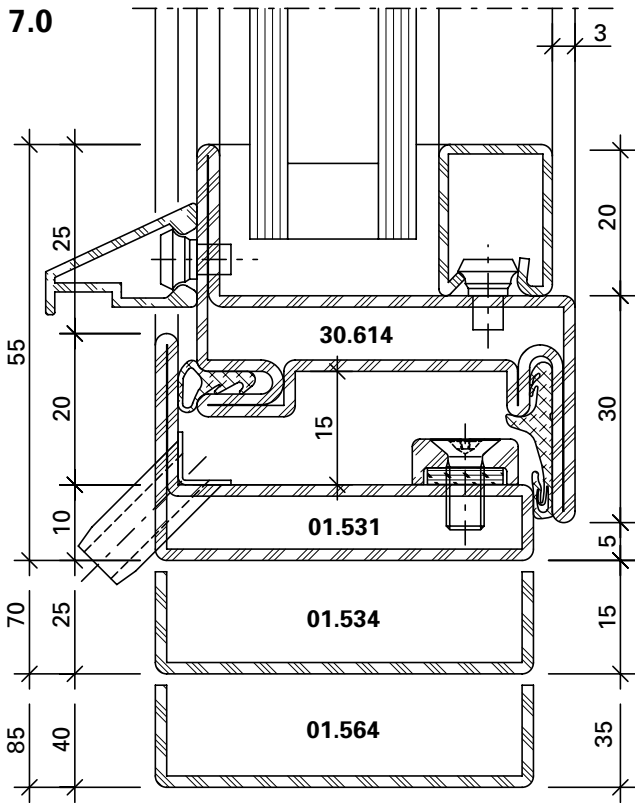
3.1



**DXF** **DWG** 23-0101-C-007

**Schnittpunkte Renovationsprofile im Massstab 1:1**  
**Coupe de détails profilés de rénovation à l'échelle 1:1**  
**Section details renovation profiles on scale 1:1**

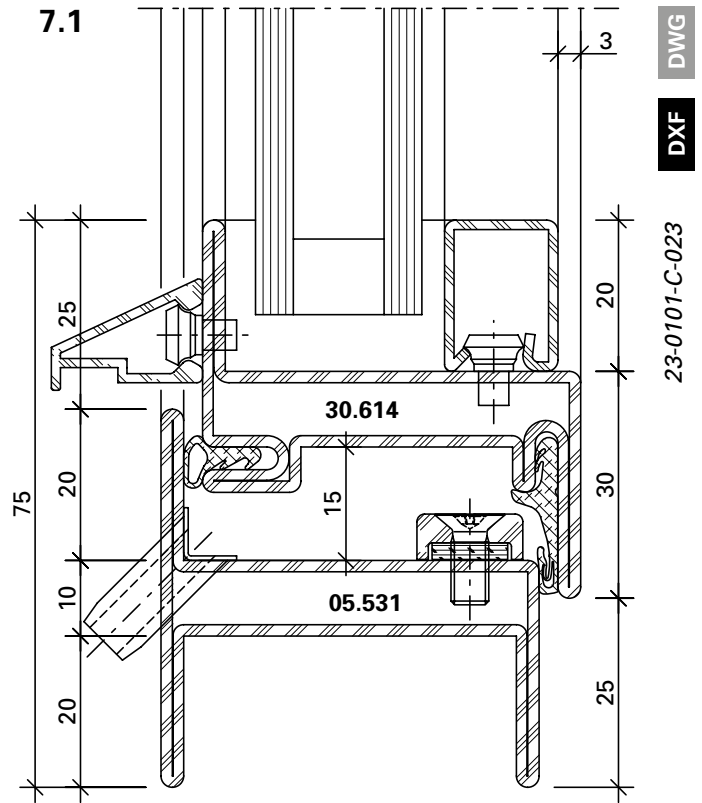
Profilserie Standard  
 Série de profilés Standard  
 Profile series Standard



DWG

DXF

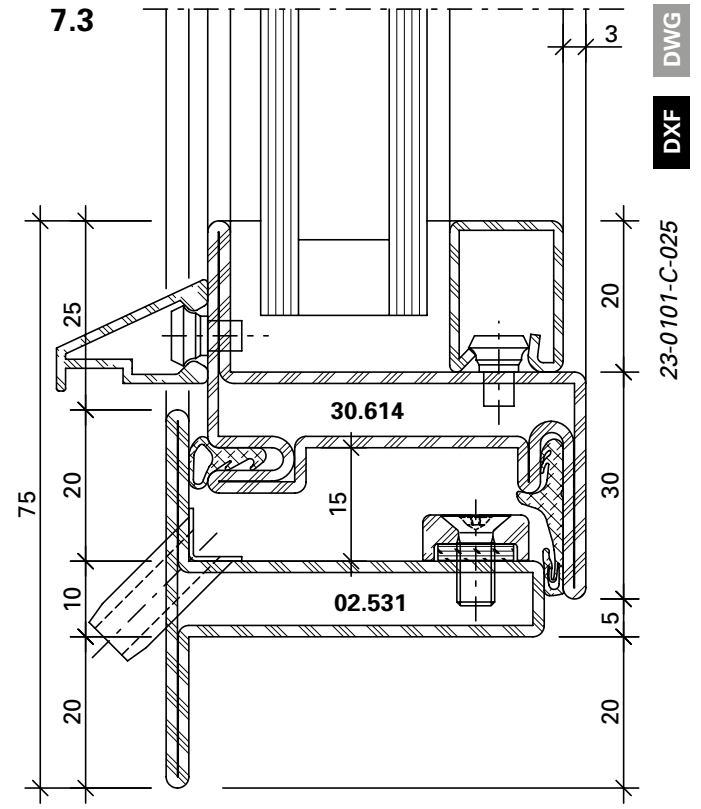
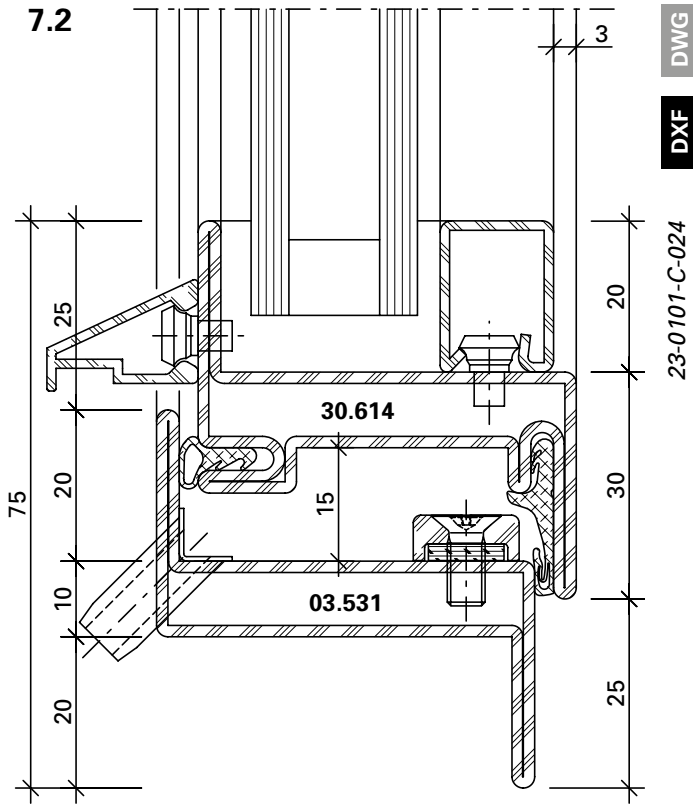
23-0101-C-022

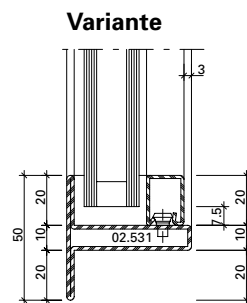
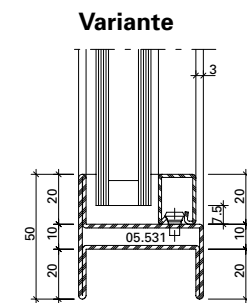
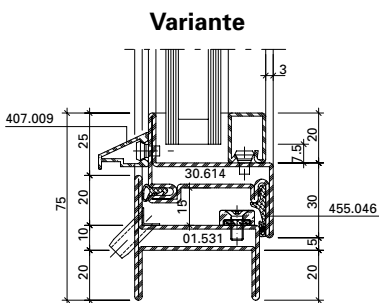
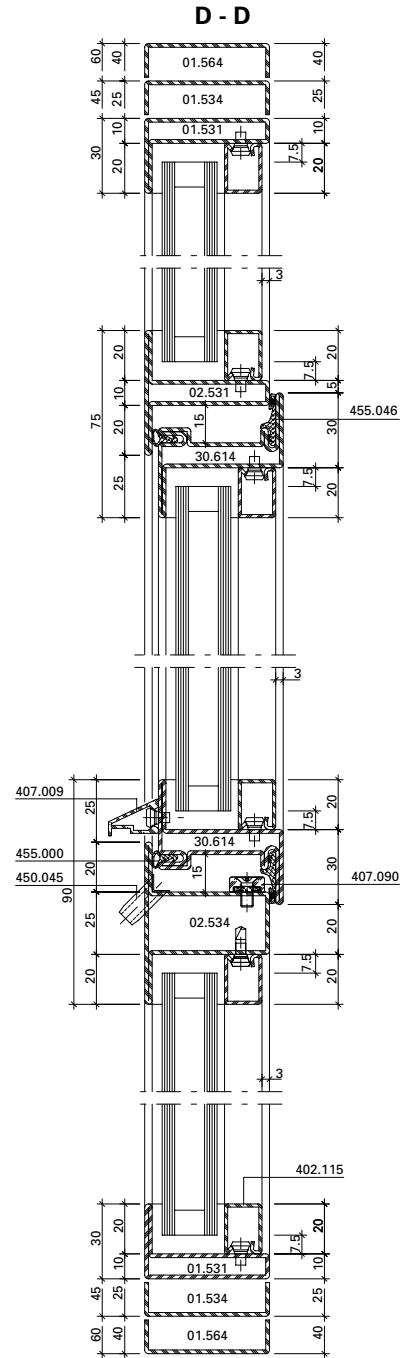
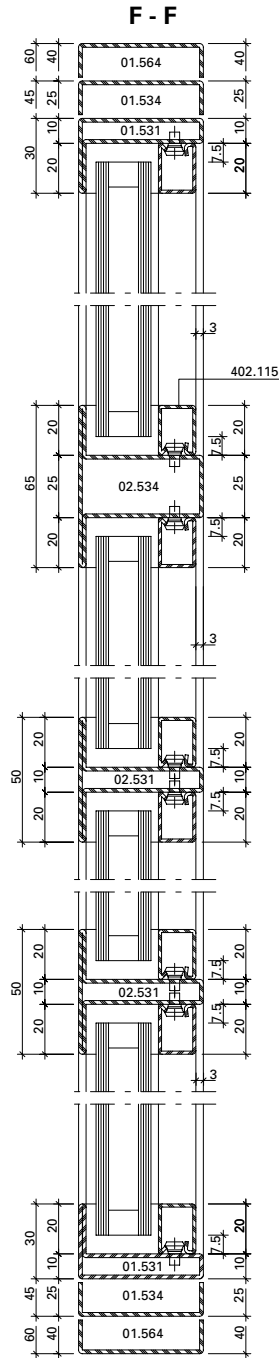
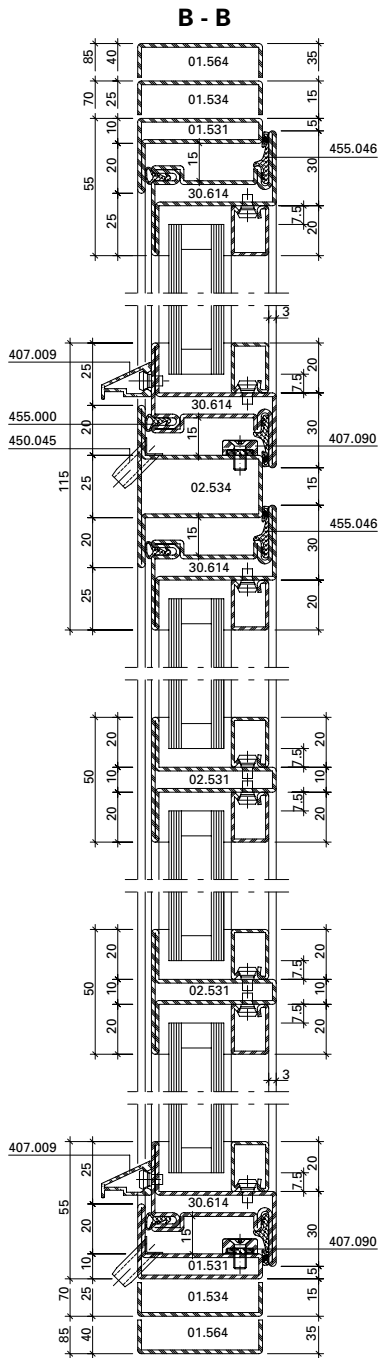


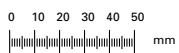
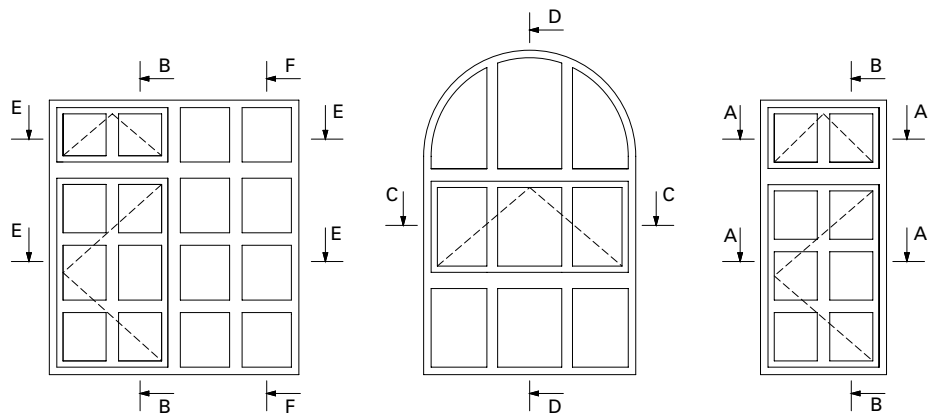
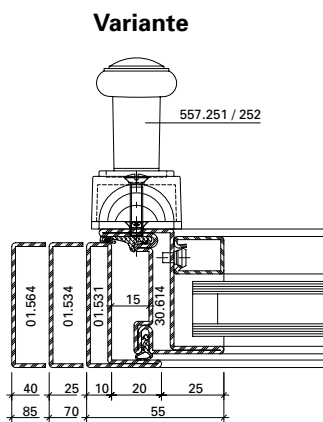
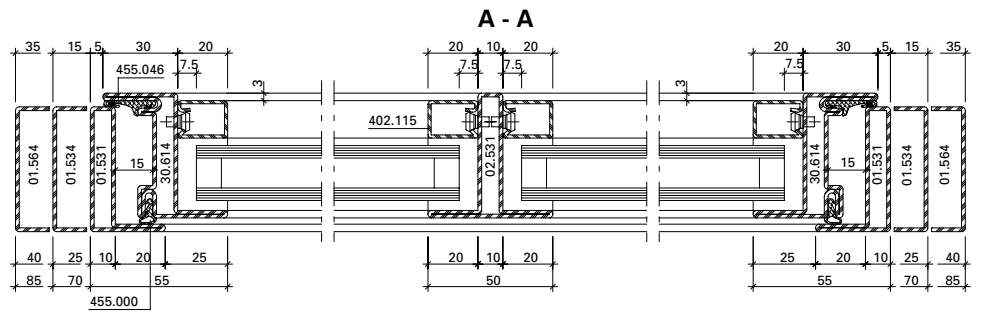
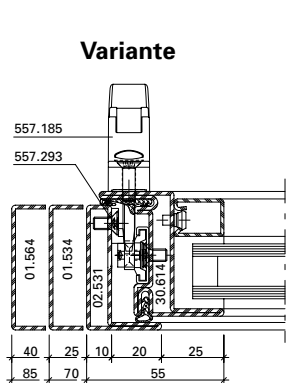
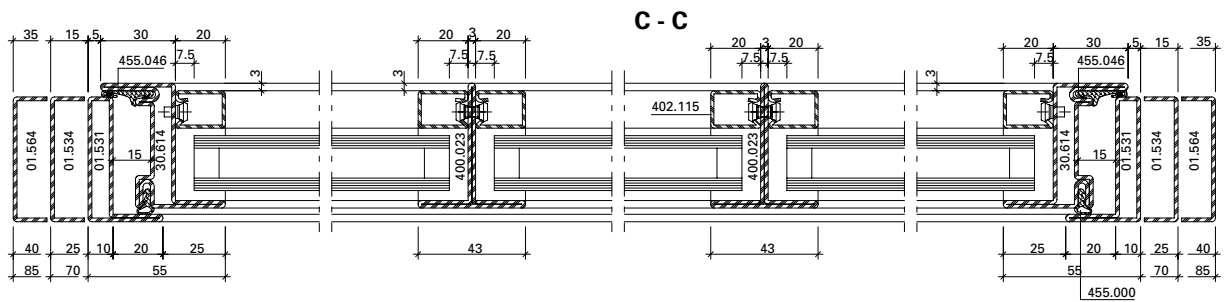
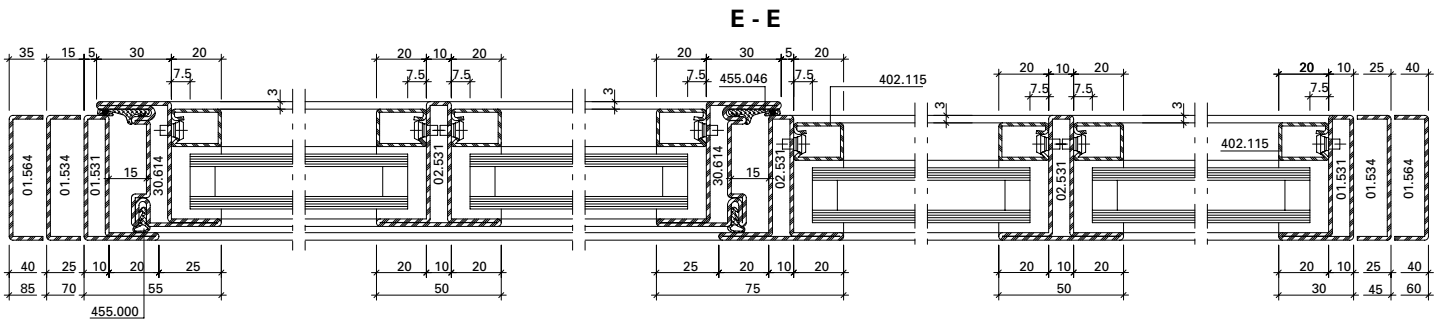
DWG

DXF

23-0101-C-023







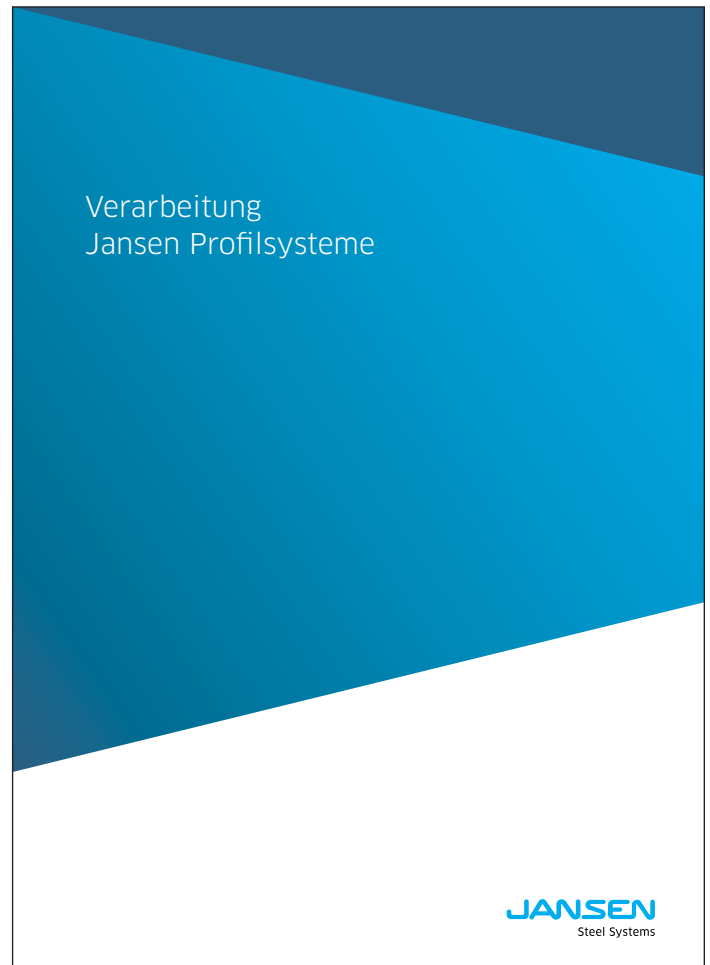




**Bedienungs-, Pflege- und Wartungsanleitung**  
(598.461)

**Instructions d'emploi, d'entretien et de maintenance**  
(598.468)

**Operating and maintenance instructions**  
(598.467)



**Verarbeitung Jansen-Profilsysteme**  
(598.477)

**Usinage systèmes de profilés Jansen**  
(598.491)

**Fabrication of Jansen profile systems**  
(598.492)

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**JANSEN**